UNIPOLE & MULTIPOLE CONNECTORS

LEMO

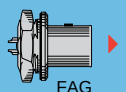
L Series

L series connectors have been specifically designed for outdoor applications. This series offer superior polarization combining the stepped insert (half-moon) of the S/E series with the keying system of the K series.
They include an inner sleeve and two seals to prevent penetration of solids or liquids into the housing formed by the plug, free socket, fixed socket or coupler. All models of this series are watertight when mated to give a protection index of IP68 as per IEC 60529 standard (in mated condition) when correctly assembled to an appropriate cable (IP66 otherwise).
L series connectors have the same insulators as the S series and have the following main features:

– security of the Push-Pull latching system
– multipole types 2 to 10 contacts
– stepped insert (half-moon) fitted with male and female contacts
– high packing density for space savings
– keying system («G» key standard) for connector alignment
– watertight connection (IP 68/IP 66)
– solder, crimp or print (straight) contacts
– multiple key options to avoid cross mating of similar connectors
– 360° screening for full EMC shielding
– rugged housing for extreme working conditions.

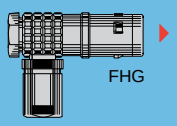
Metal housing models (page 86)

Fixed plug



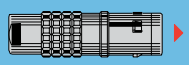
FAG

Elbow plug

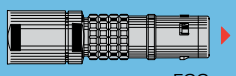


FHG

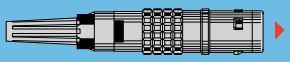
Straight plugs



FGG

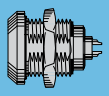


FGG

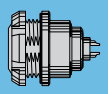


FGG

Fixed sockets

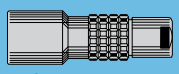


EGG

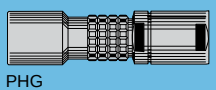


EEG

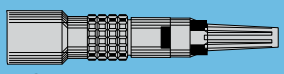
Free sockets



PHG



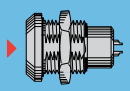
PHG



PHG

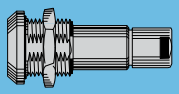
Vacuumtight model (page 89)

Fixed socket



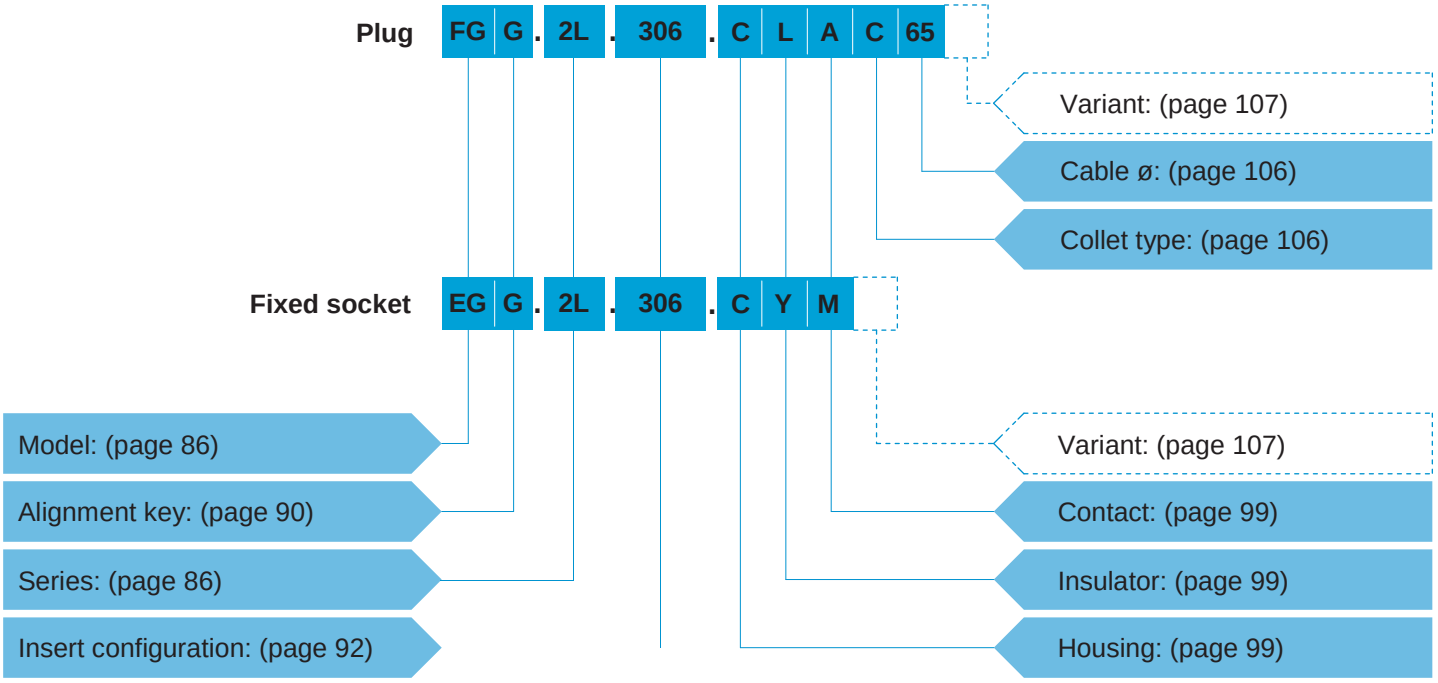
HGG

Fixed socket



PKG

Part Numbering System

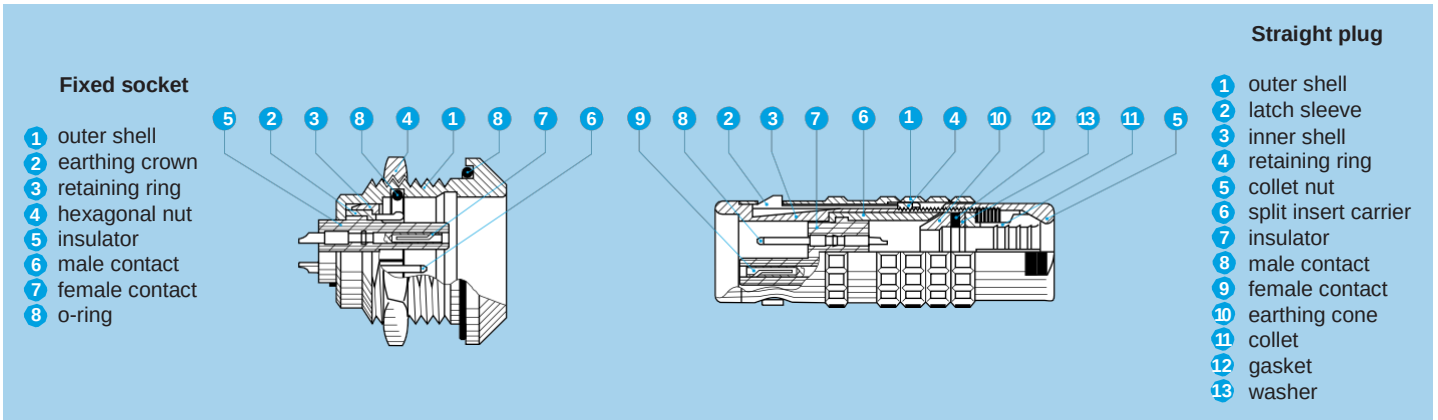


Part Number Example

Straight plug with cable collet:
FGG.2L.306.CLAC65 = straight plug with key (G) and cable collet, 2L series, multipole type with 6 contacts, outer shell in chrome-plated brass, PEEK insulator, with 3 male and 3 female solder contacts, C type collet for 6.5 mm diameter cable.

Fixed socket:
EGG.2L.306.CYM = fixed socket, nut fixing, with key (G), 2L series, multipole type with 6 contacts, outer shell in chrome-plated brass, PEEK extended insulator, with 3 female and 3 male crimp contacts.

Part Section Showing Internal Components



Metal housing models

Technical Characteristics

Mechanical and Climatical

Characteristics	Value	Standard
Endurance	> 5000 cycles	IEC 60512-5 test 9a
Humidity	up to 95% at 60° C	
Temperature range[1)]	- 55° C, +200° C	
Resistance to vibrations	10-2000 Hz, 15 g	IEC 60512-4 test 6d
Shock resistance	100 g, 6 ms	IEC 60512-4 test 6c
Salt spray corrosion test	> 1000h	IEC 60512-6 test 11f
Protection index (mated)[2)]	IP 68/IP 66	IEC 60529
Climatical category	50/175/21	IEC 60068-1

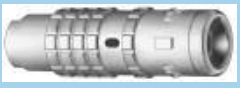
Electrical

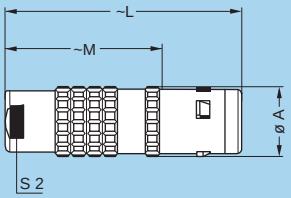
Characteristics		Value	Standard
Shielding efficiency	at 10 MHz	> 95 dB	IEC 60169-1-3
	at 1 GHz	> 80 dB	IEC 60169-1-3

Note:
The various tests have been carried out with FGG and EGG connector pairs, with chrome-plated brass shell, PEEK insulator and silicone O-ring. Detailed electrical characteristics, as well as materials and treatment are presented in the chapter Technical Characteristics on page 171.

1) minimum operating temperature is -20°C for sockets fitted with an FPM (Viton®) O-ring.

2) IP68 achieved providing that the cable is perfectly circular and that assembly process ensures a high integrity seal.

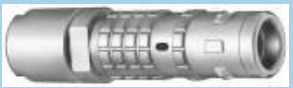


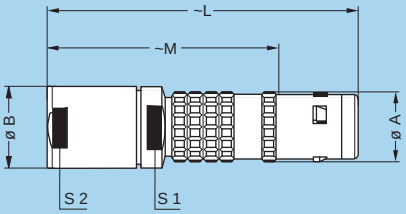


FGG Straight plug, key (G) or keys (A to C and L), cable collet

Reference		Dimensions (mm)			
Model	Series	A	L	M	S2
FGG	0L	11	34	23.0	8
FGG	1L	13	42	28.0	9
FGG	2L	16	52	36.0	12

M1 Cable assembly (page 170)



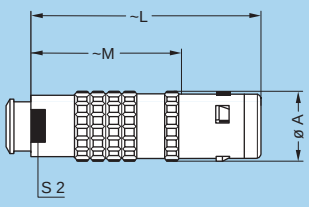


FGG Straight plug, key (G) or keys (A to C and L), cable collet and oversize cable collet [1)]

Reference		Dimensions (mm)					
Model	Series	A	B	L	M	S1	S2
FGG	1L	13	14.5	60	46	12	12
FGG	2L	16	17.0	68	52	15	15

M2 Cable assembly (page 170)

Note: 1) correspond to K type of collet, the fitting of oversize collets onto this model allows them to be fitted to the cables that can be accommodated by the next housing size up (see page 106).

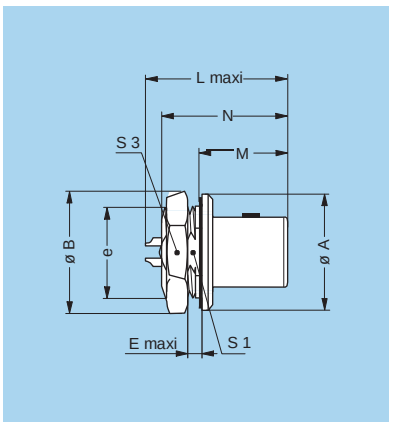


FGG Straight plug, key (G) or keys (A to C and L), cable collet and nut for fitting a bend relief [1)]

Reference		Dimensions (mm)			
Model	Series	A	L	M	S2
FGG	0L	11	34	23	7
FGG	1L	13	42	28	9
FGG	2L	16	52	36	12

M1 Cable assembly (page 170)

Note: 1) to order, add a «Z» at the end of the reference.
The bend relief must be ordered separately (see page 141).

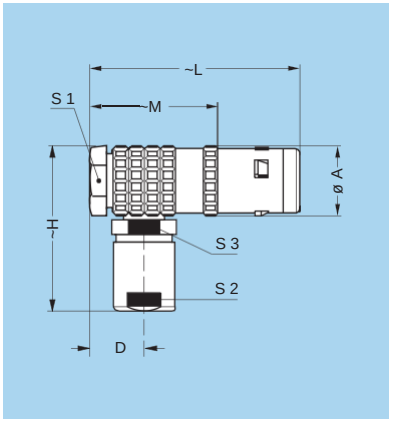


FAG Fixed plug, nut fixing, non-latching, key (G) or keys (A to C and L)

Reference		Dimensions (mm)								
Model	Series	A	B	e	E	L	M	N[1)]	S1	S3
FAG	2L	25	27.0	M20x1.0	4.5	28.2	18.0	28.3	18.5	24

P1 Panel cut-out (page 153)

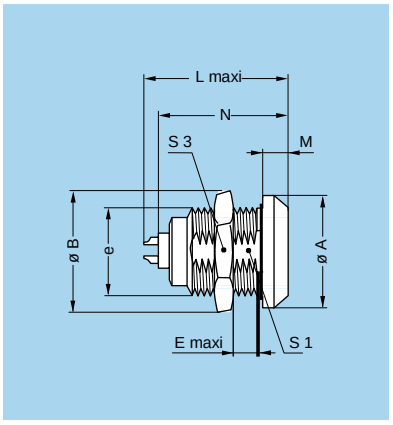
Note: 1) maximum length with crimp contacts.



FHG Elbow (90°) plug, key (G) or keys (A to C and L), cable collet

Reference		Dimensions (mm)							
Model	Series	A	D	H	L	M	S1	S2	S3
FHG	0L	11.5	7.6	27	36	25.0	10	8	8
FHG	1L	14.0	8.8	33	43	29.0	12	9	10
FHG	2L	17.5	10.5	40	51	35.0	15	12	13

M3 Cable assembly (page 170)

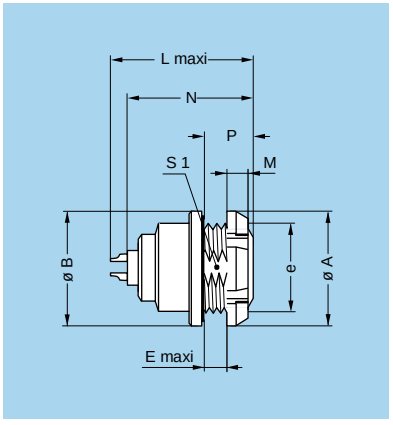


EGG Fixed socket, nut fixing, key (G) or keys (A to C and L)

Reference		Dimensions (mm)								
Model	Series	A	B	e	E	L	M	N[1)]	S1	S3
EGG	0L	18	19.2	M14x1.0	6	21.7	4.0	20.1	12.5	17
EGG	1L	20	21.5	M16x1.0	9	27.0	4.5	25.1	14.5	19
EGG	2L	25	27.0	M20x1.0	9	30.7	5.0	28.6	18.5	24

P1 Panel cut-out (page 153)

Note: 1) maximum length with crimp contacts.

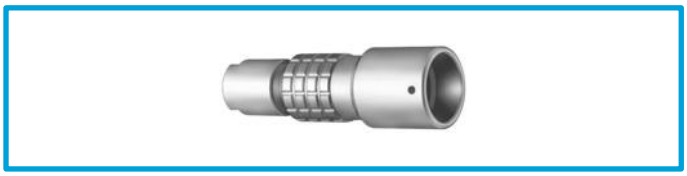


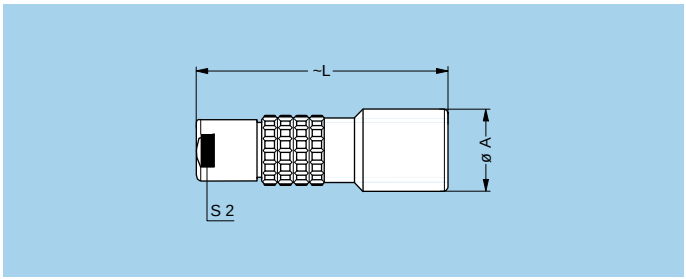
EEG Fixed socket, nut fixing, key (G) or keys (A to C and L) (back panel mounting)

Reference		Dimensions (mm)								
Model	Series	A	B	e	E	L	M	N[1)]	P	S1
EEG	0L	18.0	18	M14x1.0	3.4	21.7	3.5	20.1	7.0	12.5
EEG	1L	20.0	20	M16x1.0	6.2	27.0	3.5	25.1	10.0	14.5
EEG	2L	25.0	25	M20x1.0	5.0	30.7	3.5	28.6	10.0	18.5

P1 Panel cut-out (page 153)

Note: 1) maximum length with crimp contacts.

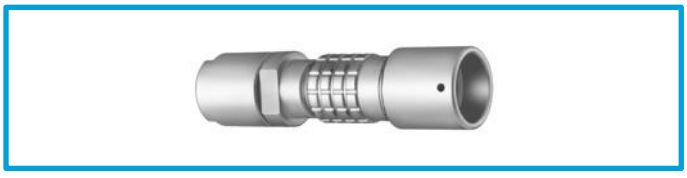


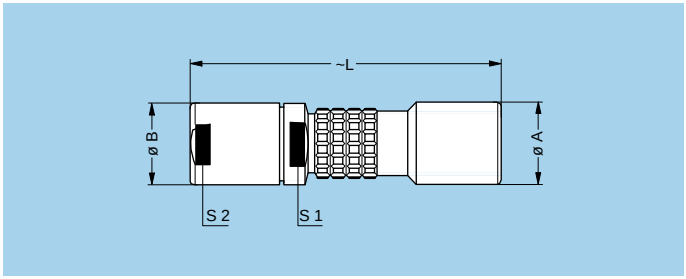


PHG Free socket, key (G) or keys (A to C and L), cable collet

Reference		Dimensions (mm)		
Model	Series	A	L	S2
PHG	0L	13	34.0	8
PHG	1L	15	45.0	9
PHG	2L	19	54.0	12

M1 Cable assembly (page 170)



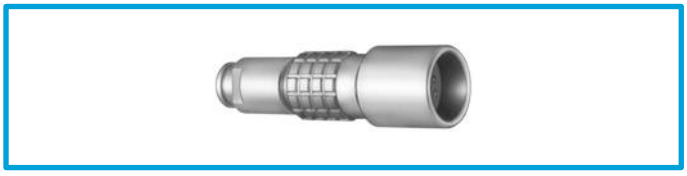


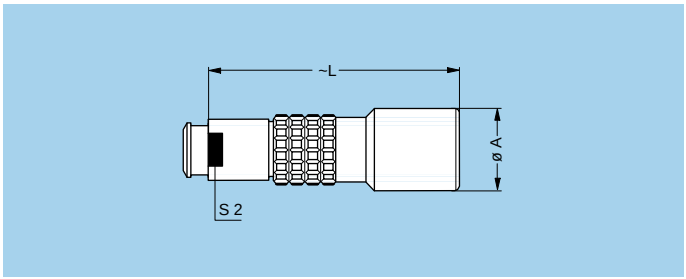
PHG Free socket, key (G) or keys (A to C and L), cable collet and oversize cable collet [1)]

Reference		Dimensions (mm)				
Model	Series	A	B	L	S1	S2
PHG	1L	15	14.5	63	12	12
PHG	2L	19	17.0	70	15	15

M2 Cable assembly (page 170)

Note: [1)] correspond to K type of collet, the fitting of oversize collets onto this model allows them to be fitted to the cables that can be accommodated by the next housing size up (see page 106).



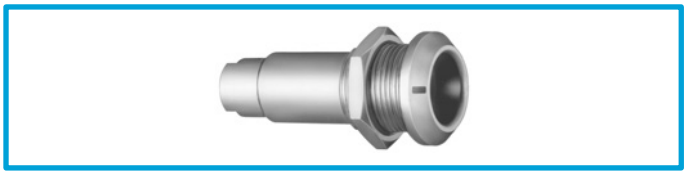


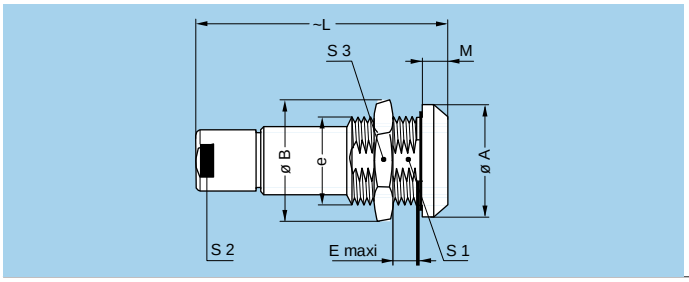
PHG Free socket, key (G) or keys (A to C and L), cable collet and nut for fitting a bend relief [1)]

Reference		Dimensions (mm)		
Model	Series	A	L	S2
PHG	0L	13	34.0	7
PHG	1L	15	45.0	9
PHG	2L	19	54.0	12

M1 Cable assembly (page 170)

Note: [1)] to order, add a «Z» at the end of the reference.
The bend relief must be ordered separately (see page 141).





PKG Fixed socket, nut fixing, key (G) or keys (A to C and L), cable collet

Reference		Dimensions (mm)								
Model	Series	A	B	e	E	L	M	S1	S2	S3
PKG	0L	18	19.2	M14x1.0	6	34.0	4.0	12.5	8	17
PKG	1L	20	21.5	M16x1.0	9	45.0	4.5	14.5	9	19
PKG	2L	25	27.0	M20x1.0	9	54.0	5.0	18.5	12	24

M1 Cable assembly (page 170)

P1 Panel cut-out (page 153)

Watertight or vacuumtight models

This socket model allow the device on which they are fitted to reach a protection index of IP68 as per IEC 60529.
This model is also available in a vacuumtight version. It is identified by the letter «PV» at the end of the part number (certificate on request).
Epoxy resin is used to seal this model.

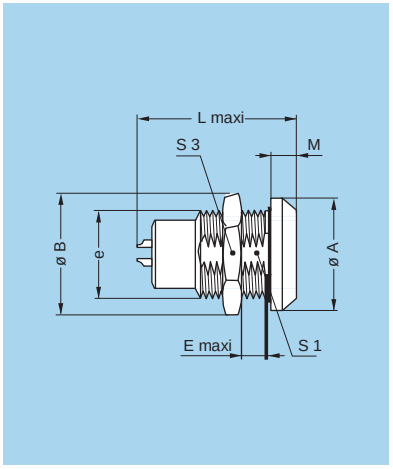
Technical Characteristics

Mechanical and Climatical

Characteristics	Value	Standard
Endurance	> 5000 cycles	IEC 60512-5 test 9a
Humidity	up to 95% at 60° C	
Temperature range (0L-1L)	- 20° C/+100° C	
Temperature range (2L)	- 20° C/+80° C	
Salt spray corrosion test	> 1000h	IEC 60512-6 test 11f

Characteristics		Value	Standard
Climatical category		20/80/21	IEC 60068-1
Leakage rate (He)		< 10^{-7} mbar.l.s^{-1}	IEC 60512-7 test 14b
Maximum operating pressure[1)]	0L	60 bar	IEC 60512-7 test 14d
	1L	60 bar	
	2L	40 bar	

Note: [1)] this value corresponds to the maximum allowed pressure difference for the assembled socket.



HGG Fixed socket, nut fixing, key (G) or keys (A to C and L), vacuumtight

Reference		Dimensions (mm)							
Model	Series	A	B	e	E	L	M	S1	S3
HGG	0L	18	19.2	M14x1.0	5.5	21.7	4.0	12.5	17
HGG	1L	20	21.5	M16x1.0	9.0	30.0	4.5	14.5	19
HGG	2L	25	27.0	M20x1.0	13.0	33.7	5.0	18.5	24

P1 Panel cut-out (page 153)

Alignment Key (L series)

Alignment Key and Polarized Keying System

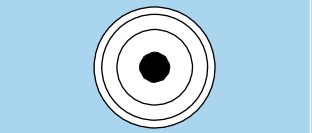
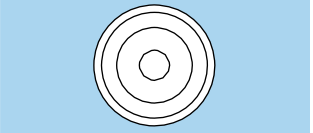
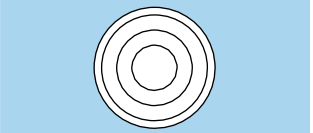
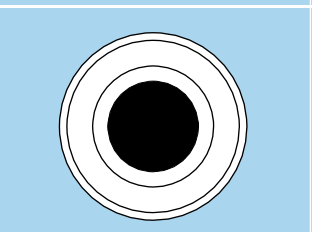
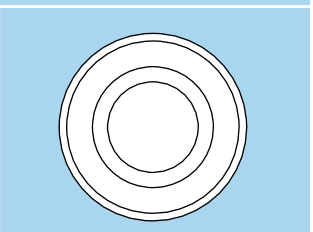
L series connector model part numbers are composed of three letters. The LAST LETTER indicates the key position and the contact type (male or female).

Front view of a socket	Reference	Nb of keys	Angles	Series			Contact type		Note
				0L	1L	2L	Plug	Socket	
	G	1		0°	0°	0°	male	female	●
	A	2	〈	30°	30°	30°	male	female	●
	B	2		45°	45°	45°	male	female	●
	J	2	©	105°	105°	105°	female	male	●
	L	2		75°	75°	75°	male	female	●[1)]

Note: [1)] that contact type is not as for the K series.
● First choice alternative
● Special order alternative

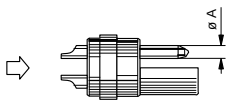
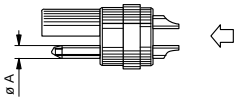
Insert configuration (S, E and L series)

Unipole

	Male solder contacts	Female solder contacts	Reference	Series: Standard	Series: Watertight	ø A (mm)	Contact type: Solder	Contact type: Crimp	Test voltage (kV rms)[1]	Test voltage (kV dc)[1]	Rated current (A)[1]
00			113	00	–	1.3	●[2]	●	0.8	1.2	8
0S 0E			116	0S	0E	1.6	●[2]	–	1.5	2.1	12
1S 1E			120	1S	1E	2.0	●[2]	–	1.9	2.7	18
			130	1S	1E	3.0	●	–	1.5	2.1	25
2S 2E			130	2S	2E	3.0	●	–	2.1	3.0	30
			140	2S	2E	4.0	●	–	1.7	2.4	40
3S 3E			140	3S	3E	4.0	●	–	2.3	3.3	43
			160	3S	3E	6.0	●	–	1.7	2.4	65
4S 4E			140	4S	–	4.0	●	–	3.0	4.2	46
			160	4S	4E	6.0	●	–	2.7	3.9	70
5S 5E			112	5S	5E	12.0	●	–	1.5	2.1	230

Note: [1] see calculation method, caution and suggested standard on page 178.
[2] also available with inversed contacts: plug = female, socket = male.

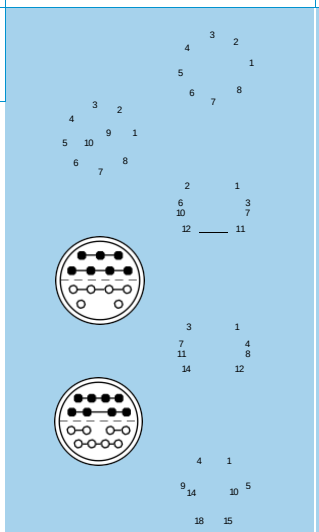
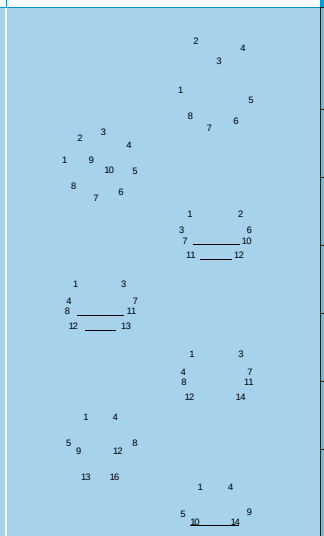
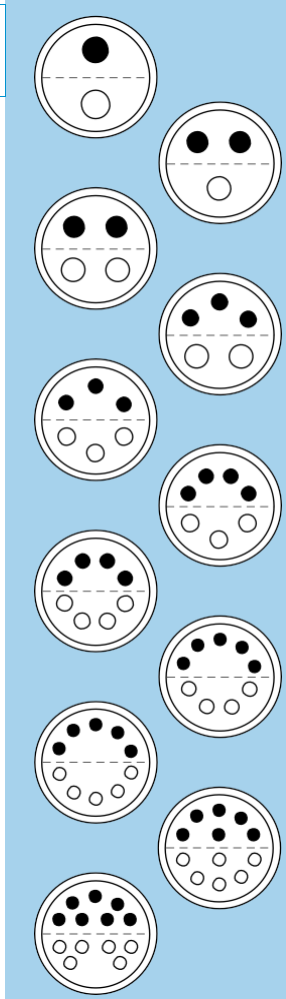
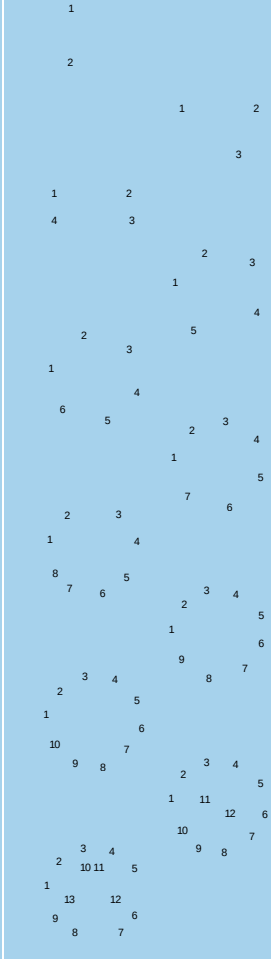
Multipole

	Male solder contacts	Female solder contacts	Reference	Series: Standard	Series: Watertight	Number of contacts	ø A (mm)	Contact type: Solder	Contact type: Crimp	Contact type: Print (straight)	Contact type: Print (elbow)	Test voltage (kV rms)[1) 2)]	Test voltage (kV dc)[1) 2)]	Rated current (A)[1)]
0S 0E 0L			302	0S	0E	2	0.9	●	●	●	●	1.1	1.6	10[3)]
			303	0S	0E	3	0.7	●		●	●	1.0	1.5	7[3)]
			304	0S	0E	4	0.7	●	●	●	●	1.0	1.5	7[3)]
			306	0S	0E	6	0.5	●		●		0.9	1.3	2.5
1S 1E 1L			302	1S	1E	2	1.3	●	●	●	●	1.2	1.8	15[3)]
			303	1S	1E	3	0.9	●		●	●	1.2	1.8	10[3)]
			304	1S	1E	4	0.9	●	●	●	●	1.2	1.8	10[3)]
			305	1S	1E	2 3	0.9 0.7	●		●	●	1.5 1.5	2.1 2.1	10[3)] 7[3)]
			306	1S	1E	6	0.7	●		●	●	1.2	1.7	7[3)]
2S 2E 2L			302	2S	2E	2	1.6	●				1.7	2.4	20[4)]
			303	2S	2E	3	1.3	●		●		1.5	2.1	15[4)]
			304	2S	2E	4	1.3	●		●	●	1.7	2.4	15[4)]
			305	2S	2E	5	1.3	●		●	●	1.5	2.1	13[4)]
			306	2S	2E	6	1.3	●	●[5)]	●	●	1.5	2.1	12
			307	2S	2E	3 4	1.3 0.9	●		●	●	0.8 0.8	1.2 1.2	12[3)] 9[3)]
			308	2S	2E	8	0.9	●		●	●	0.8	1.2	9[3)]
			310	2S	2E	10	0.9	●		●	●	0.8	1.2	7[3)]
3S 3E			302	3S	3E	2	2.0	●	–		–	3.0	4.2	23
			303	3S	3E	3	2.0	●	–		–	1.5	2.1	20
			304	3S	3E	4	2.0	●	–		–	1.5	2.1	18
			305	3S	3E	2 3	2.0 1.3	●	–		–	1.5 1.5	2.1 2.1	18 14
			306	3S	3E	6	1.3	●	–	●	–	2.1	3.0	14
			307	3S	3E	7	1.3	●	–	●	–	1.0	1.5	12

Note:
1) see calculation method, caution and suggested standard on page 178.
2) lowest measured value; contact to contact or contact to shell.
3) rated current = 6A for socket with elbow (90°) contacts for printed circuit.
4) rated current = 12A for socket with elbow (90°) contacts for printed circuit.
5) only for FFL model.

● First choice alternative
Special order alternative

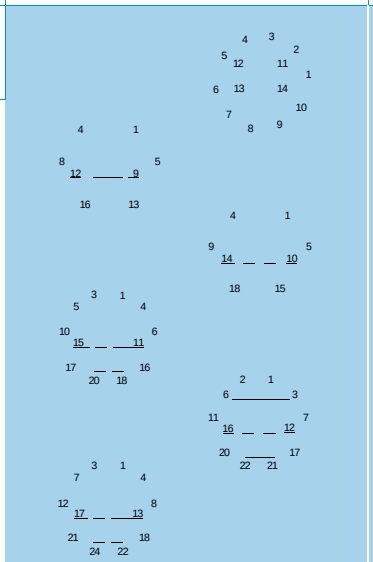
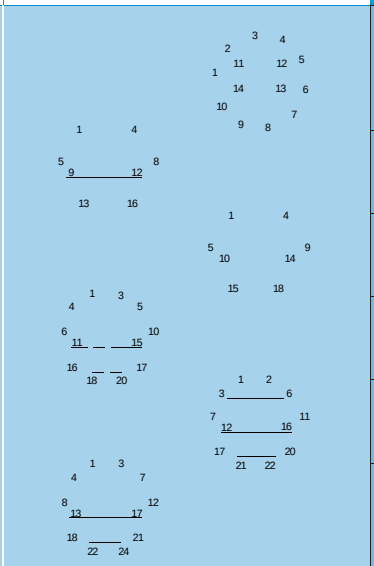
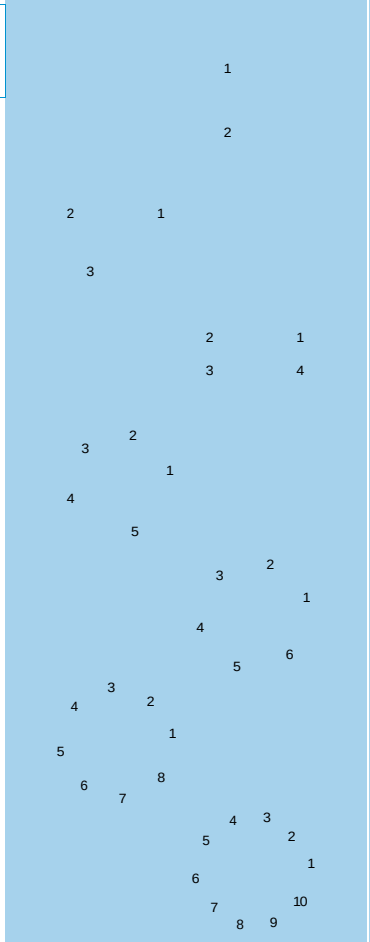
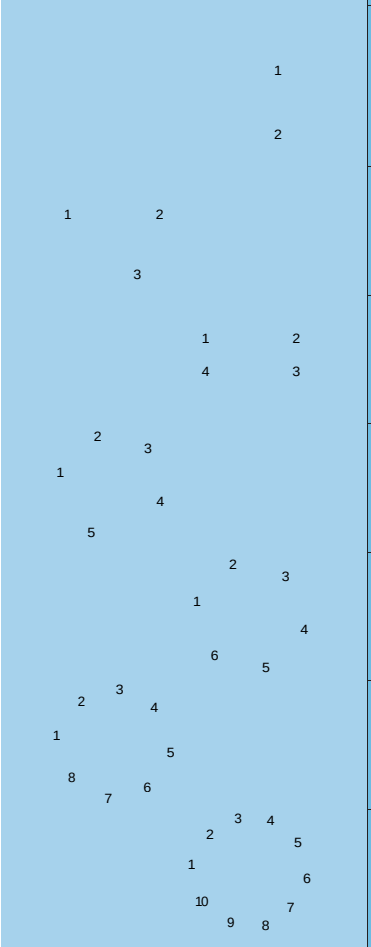
Multipole

	Male solder contacts	Female solder contacts	Reference	Series: Standard	Series: Watertight	Number of contacts	ø A (mm)	Contact type: Solder	Contact type: Crimp	Contact type: Print (straight)	Contact type: Print (elbow)	Test voltage (kV rms)[1) 2)]	Test voltage (kV dc)[1) 2)]	Rated current (A)[1)]
3S 3E			308	3S	3E	8	1.3	●	–	●	●	1.0	1.5	10
			310	3S	3E	10	1.3	●	–	●	●	1.0	1.5	9
			312	3S	3E	12	0.9	●	–	●	●	1.5	2.1	8
			313	3S	3E	13	0.9	●	–	●	●	1.5	2.1	8
			314	3S	3E	14	0.9	●	–	●	●	1.5	2.1	7
			316	3S	3E	16	0.9	●	–	●	●	1.0	1.5	7
			318	3S	3E	18	0.9	●	–	●	●	1.0	1.5	6
4S 4E			302	4S	4E	2	4.0	●	–	●	–	2.1	3.0	35
			303	4S	4E	3	3.0	●	–	●	–	2.1	3.0	25
			304	4S	4E	4	3.0	●	–	●	–	2.1	3.0	22
			305	4S	4E	2 3	3.0 2.0	●	–	●	–	2.1 2.1	3.0 3.0	22 16
			306	4S	4E	6	2.0	●	–	●	–	2.1	3.0	16
			307	4S	4E	3 4	2.0 1.3	●	–	●	–	2.1 2.1	3.0 3.0	16 13
			308	4S	4E	8	1.3	●	–	●	–	2.7	3.9	13
			309	4S	4E	9	1.3	●	–	●	–	2.1	3.0	12
			310	4S	4E	10	1.3	●	–	●	–	2.1	3.0	11
			312	4S	4E	12	1.3	●	–	●	–	2.1	3.0	9
			313	4S	–	13	1.3	●	–	●	–	2.1	3.0	9

Note: [1)] see calculation method, caution and suggested standard on page 178.
[2)] lowest measured value; contact to contact or contact to shell.

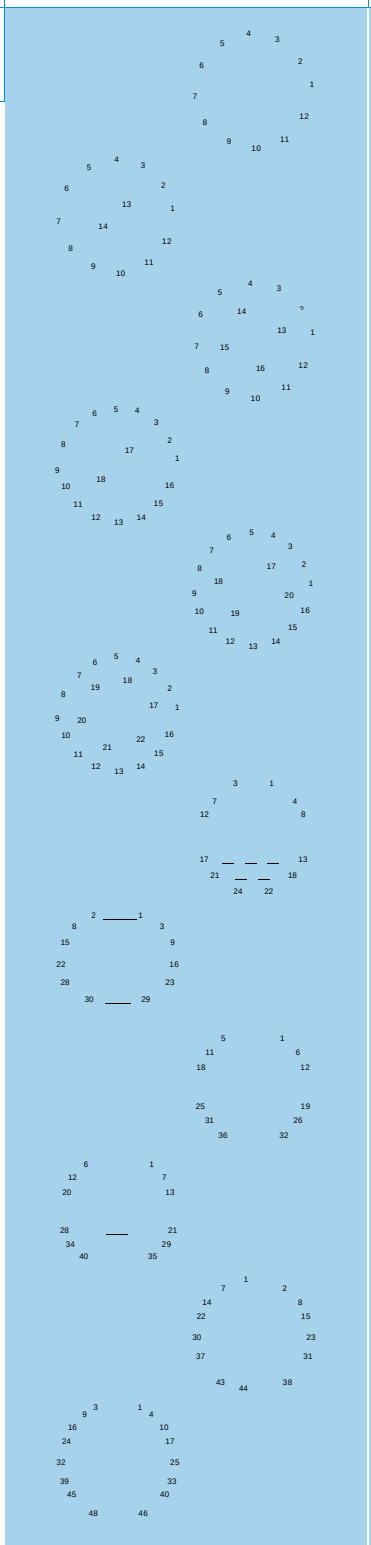
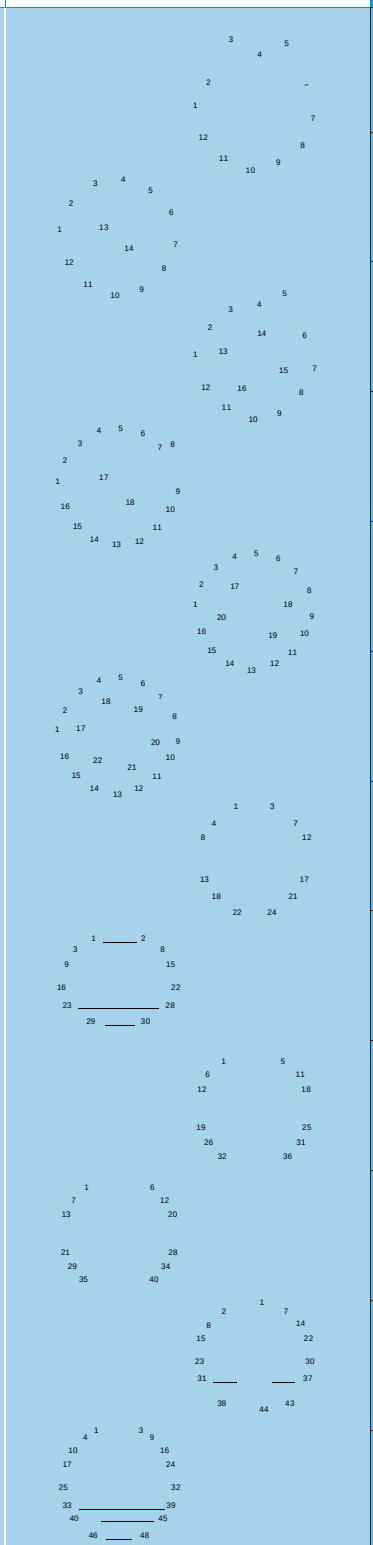
● First choice alternative
● Special order alternative

Multipole

	Male solder contacts	Female solder contacts	Reference	Series: Standard	Series: Watertight	Number of contacts	ø A (mm)	Contact type: Solder	Contact type: Print (straight)	Contact type: Print (elbow)	Test voltage (kV rms)[1) 2)]	Test voltage (kV dc)[1) 2)]	Rated current (A)[1)]
4S 4E			314	4S	4E	14	1.3	●	●	–	2.1	3.0	9
			316	4S	4E	16	0.9	●	●	–	2.1	3.0	7
			318	4S	4E	18	0.9	●	●	–	2.1	3.0	7
			320	4S	4E	20	0.9	●	●	–	2.1	3.0	7
			322	4S	4E	22	0.9	●	●	–	2.1	3.0	7
			324	4S	4E	24	0.9	●	●	–	2.1	3.0	7
5S 5E			302	5S	5E	2	6.0	●	–	–	3.7	5.2	50
			303	5S	5E	1 2	6.0 4.0	●	–	–	3.7 3.7	5.2 5.2	50 35
			304	5S	5E	4	4.0	●	–	–	3.7	5.2	35
			305	5S	5E	2 3	4.0 3.0	●	–	–	3.0 3.0	4.2 4.2	35 25
			306	5S	5E	6	3.0	●	–	–	3.0	4.2	25
			308	5S	5E	8	3.0	●	–	–	2.1	3.0	22
			310	5S	5E	10	2.0	●	–	–	2.1	3.0	18

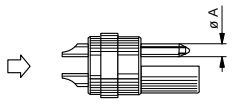
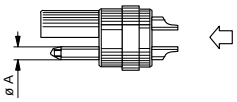
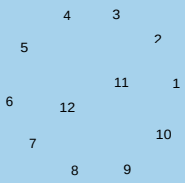
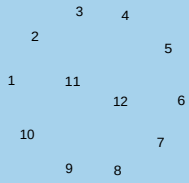
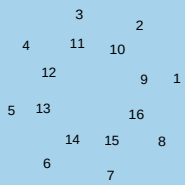
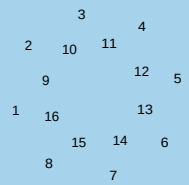
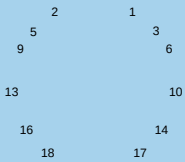
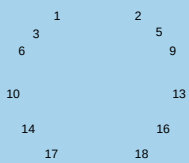
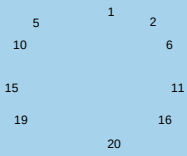
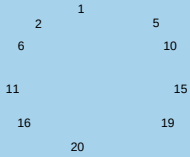
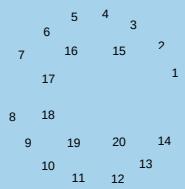
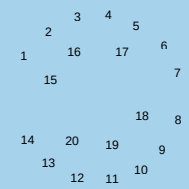
Note: [1)] see calculation method, caution and suggested standard on page 178.
[2)] lowest measured value; contact to contact or contact to shell.

Multipole

	Male solder contacts	Female solder contacts	Reference	Series: Standard	Series: Watertight	Number of contacts	ø A (mm)	Contact type: Solder	Contact type: Print (straight)	Contact type: Print (elbow)	Test voltage (kV rms)[1) 2)]	Test voltage (kV dc)[1) 2)]	Rated current (A)[1)]
5S 5E			312	5S	5E	12	2.0	●	–	–	2.1	3.0	18
			314	5S	5E	2 12	3.0 2.0	●	–	–	1.8 1.8	2.4 2.4	20 15
			316	5S	5E	16	2.0	●	–	–	1.8	2.4	15
			318	5S	5E	2 16	3.0 1.6	●	–	–	1.8 1.8	2.4 2.4	18 11
			320	5S	5E	20	1.6	●	–	–	1.8	2.4	11
			322	5S	5E	2 20	3.0 1.6	●	–	–	1.8 1.8	2.4 2.4	16 9
			324	5S	5E	24	1.6	●	–	–	2.7	3.9	9
			330	5S	5E	30	1.3	●	–	–	1.8	2.4	8
			336	5S	5E	36	1.3	●	–	–	1.8	2.4	7
			340	5S	5E	40	1.3	●	–	–	1.2	1.8	7
			344	5S	5E	44	1.3	●	–	–	1.2	1.8	6
			348	5S	5E	48	1.3	●	–	–	1.2	1.8	6

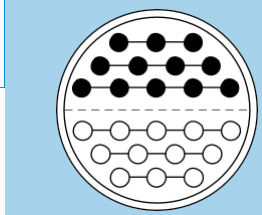
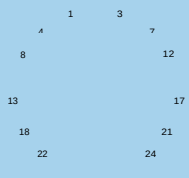
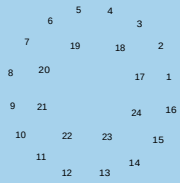
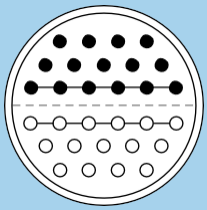
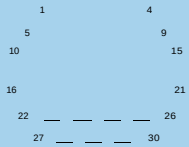
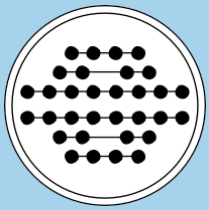
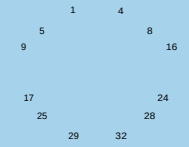
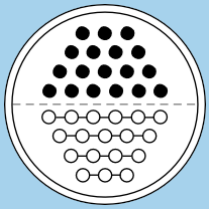
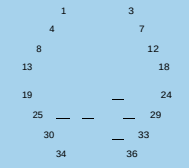
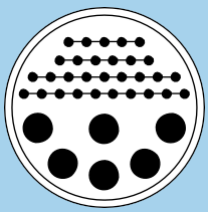
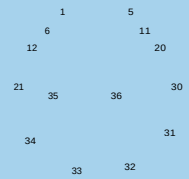
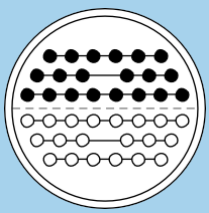
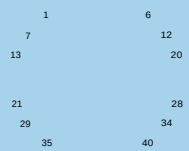
Note: [1)] see calculation method, caution and suggested standard on page 178.
[2)] lowest measured value; contact to contact or contact to shell.

Multipole

	Male solder contacts	Female solder contacts	Reference	Series: Standard	Series: Watertight	Number of contacts	ø A (mm)	Solder contacts	Test voltage (kV rms)[1) 2)]	Test voltage (kV dc)[1) 2)]	Rated current (A)[1)]
6S 6E			303	–	6E	3	6.0	●	3.0	4.2	50
			304	6S	6E	4	8.0	●	3.0	4.2	60
			312	6S –	– 6E	12 12	4.0 5.0	●	2.1	3.0	22
			316	–	6E	16	3.0	●	1.5	2.1	14
			318	6S	–	18	4.0	●	1.2	1.8	16
			320	6S	–	20	3.0	●	1.5	2.1	14
			320	–	6E	20	3.0	●	1.5	2.1	14

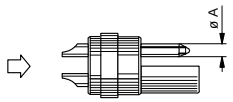
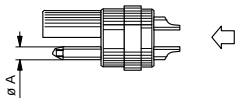
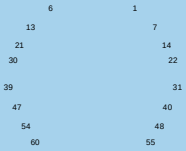
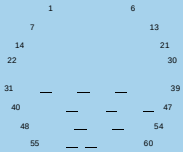
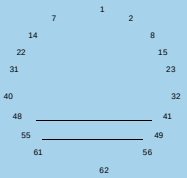
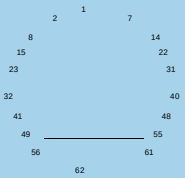
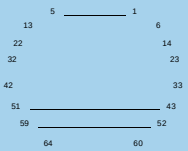
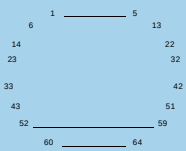
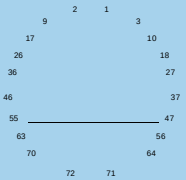
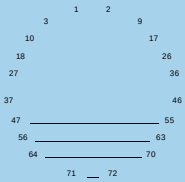
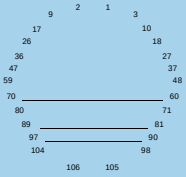
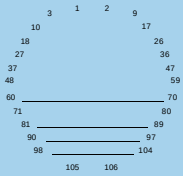
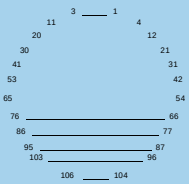
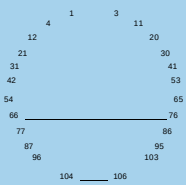
Note: [1)] see calculation method, caution and suggested standard on page 178.
[2)] lowest measured value; contact to contact or contact to shell.

Multipole

Male solder contacts	Female solder contacts	Reference	Series: Standard	Series: Watertight	Number of contacts	ø A (mm)	Solder contacts	Test voltage (kV rms)[1) 2)]	Test voltage (kV dc)[1) 2)]	Rated current (A)[1)]
6S 6E										
		324	6S	–	24	3.0	●	1.2	1.8	12
		324	–	6E	24	3.0	●	1.2	1.8	12
		330	6S	6E	30	2.0	●	2.1	3.0	10
		332	–	6E	32	2.0	●	1.5	2.1	10
		336	6S	–	36	2.0	●	1.5	2.1	8
		336	–	6E	30 6	1.3 5.0	●	1.5 1.5	2.1 2.1	4 22
		340	–	6E	40	2.0	●	1.5	2.1	8

Note: [1)] see calculation method, caution and suggested standard on page 178.
[2)] lowest measured value; contact to contact or contact to shell.

Multipole

	Male solder contacts	Female solder contacts	Reference	Series: Standard	Series: Watertight	Number of contacts	ø A (mm)	Solder contacts	Test voltage (kV rms)[1) 2)]	Test voltage (kV dc)[1) 2)]	Rated current (A)[1)]
6S 6E			348	6S	6E	48	2.0	●	1.5	2.1	7
			360	6S	6E	60	1.6	●	1.5	2.1	5
			362	–	6E	62	1.6	●	1.5	2.1	5
			364	6S	6E	64	1.3	●	1.2	1.8	4
			372	6S	6E	72	1.3	●	1.2	1.8	4
			106	–	6E	106	0.9	●	0.8	1.2	2
			106	6S	–	106	0.9	●	0.8	1.2	2

Note: [1)] see calculation method, caution and suggested standard on page 178.
[2)] lowest measured value; contact to contact or contact to shell.

Housings (S, E and L series)

Ref.	Outer shell and collet nut		Latch sleeve + earthing crown		Other metallic components		Remarks	Note
	Material	Surf. treatment	Material	Surf. treatment	Material	Surf. treatment		
C	Brass	chrome	brass/bronze	nickel 2)	brass	nickel		●
D	Brass	gold-plated	brass/bronze	nickel 2)	brass	nickel		●
N	Brass	nickel	brass/bronze	nickel 2)	brass	nickel		●
K	Brass	black chrome	brass/bronze	nickel 2)	brass	nickel		●
S	Stainless steel	–	brass/bronze	nickel 2)	brass	nickel		●
T	Stainless steel	–	stainless steel	–	brass	nickel		●
U	Stainless steel	–	stainless steel	–	stainless steel	–		●
L	Aluminium alloy	anodized	brass/bronze	nickel 2)	brass	nickel	1)	●
B	POM (black)	–	brass/bronze	nickel 2)	brass	nickel	Only for FFP, ERN and PCP (S series)	●
G	PEEK (natural)	–	brass/bronze	nickel 2)	brass	nickel	Only for FFP, ERN and PCP (S series)	●
P	PSU	–	brass/bronze	nickel 2)	brass	nickel	Only for FFL (S series) 1)	●
R	PPSU	–	brass/bronze	nickel 2)	brass	nickel	Only for FFL (S series) 1)	●
H	PPS/brass	–/nickel	brass/bronze	nickel 2)	brass	nickel	Only for EPL and EXP (S series)	●

Note: detailed characteristics of these materials and treatments are presented on page 171.
1) see «variant» for the colour.
2) in the E and L series, the latch sleeve is chrome-plated.

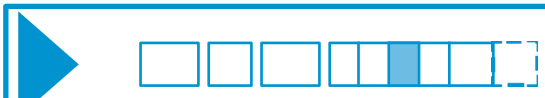
● First choice alternative
● Special order alternative

Insulators (S, E and L series)

Ref.	Material	Contact type	Remarks	Note
L	PEEK	Solder or print		●
Y	PEEK	Crimp		●
T	PTFE	Solder	only for unipole types	●
T	FEP	Solder	only for multipole types of the S or E series	●
V	PI	Solder	only for multipole types of the S or E series	●
N	PA6.6	Solder	material for 5S/5E and 6S/6E series multipole inserts	●

Note: detailed characteristics of these materials are presented on page 175.

● First choice alternative
● Special order alternative



Contacts (S, E and L series)

Soldering characteristics

– no need to order specific tools, a simple soldering iron is sufficient
– ideal for very small and fragile conductors
– contacts with solder cups to allow the solder to flow

Crimping characteristics

– practical, quick contact fixing outside the insulator
– possible use at high temperature
– need to order specific tools
– no risk of heating the insulator during the conductor-contact fixing
– high tensile strength
– totally lead-free solution

Note: see page 176 for more information.

Contacts reference for plugs, free or fixed sockets

Contact type	Reference		Contact			Conductor						F_r [1] (N)	Notes
						Solid		Stranded					
								AWG		Section (mm^2)			
	Male	Female	ø A (mm)	ø C (mm)	Form per fig.	AWG max.	Section max. (mm^2)	min.	max.	min.	max.		
Solder	A	L	0.7	0.60	–	24	0.25	–	26	–	0.14	–	●
			0.9	0.80	–	22	0.34	–	22[2]	–	0.34	–	
			1.3	1.00	–	20	0.50	–	20[2]	–	0.50	–	
			1.6	1.40	–	16	1.00	–	18	–	1.00	–	
			2.0	1.80	–	14	1.50	–	16	–	1.50	–	
			3.0	2.70	–	10	4.00	–	12	–	4.00	–	
			4.0	3.70	–	10	6.00	–	10	–	6.00	–	
			5.0	5.20	–	–	–	–	8	–	10.00	–	
			6.0	5.20	–	–	–	–	8	–	10.00	–	
			8.0	7.00	–	–	–	–	4	–	21.00	–	
			12.0	11.50	–	–	–	–	0	–	50.00	–	
fig. 1 Crimp	C	M	0.7	0.80	1	–	–	26	22[2]	0.140	0.34	22	●
	B	P		0.45	2	–	–	32	28	0.035	0.09		
	C	M	0.9	1.10	1	–	–	24	20	0.250	0.50	30	●
	B	P		0.80	2	–	–	26	22[2]	0.140	0.34		
	G	U		0.45	2	–	–	32	28	0.035	0.09		
fig. 2	C	M	1.3	1.40	1	–	–	20	18	0.500	1.00	40	●
	B	P		1.10	2	–	–	24	20	0.250	0.50		
	G	U		0.80	2	–	–	26	22[2]	0.140	0.34		
	C	M	1.6	1.90	1	–	–	18	14[2]	1.000	1.50	50	●
	B	P		1.40	2	–	–	22	18	0.340	1.00		
	C	M	2.0	2.40	1	–	–	16	12[2]	1.500	2.50	65	●
	B	P		1.90	2	–	–	18	14	1.000	1.50		
Print	D	N	L dimensions and C are detailed in the section on PCB drilling pattern. See page 159.										●
Print (elbow)	V	V	L dimensions and C are detailed in the section on PCB drilling pattern. See page 160.										●

Note: [1] contact retention force in the insulator (according to IEC 60512-8 test 15 a).
[2] for a given AWG, the diameter of some stranded conductor designs is larger than the solder cup diameter. Make sure that the maximum conductor diameter is smaller than ø C.

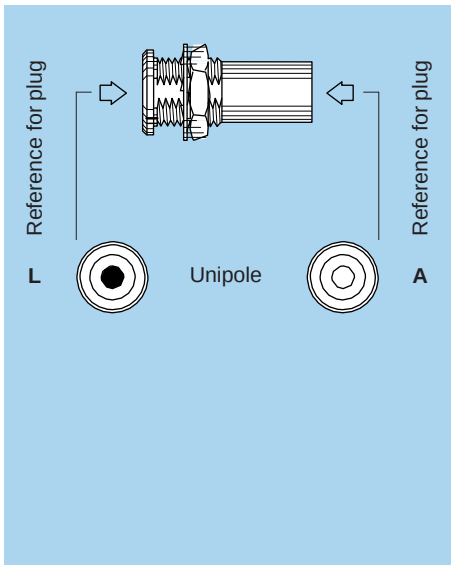
● First choice alternative
Special order alternative

Contacts reference for coupler and plug with socket

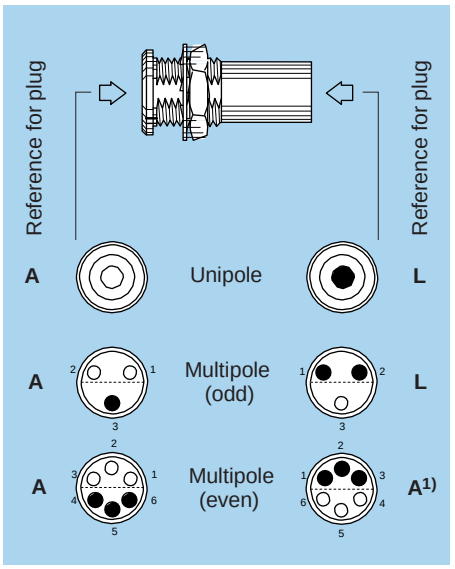
Ref.	Contact type	Remarks
A	Male - Female	contact configuration is explained on page 101
L	Female - Male	contact configuration is explained on page 101
M	Female - Female	contact configuration is explained on page 101
F	Female - Female - Male	for the FTA model of the S series

Contacts reference for fixed and free couplers RMA, RAD and SWH

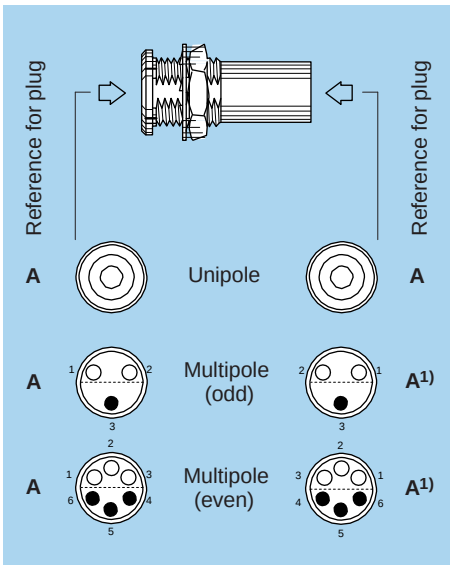
A Male - Female



L Female - Male



M Female - Female



Use of plugs for mating with RAD, RMA and SWH couplers

Unipole type:

Reference M for coupling two identical plugs fitted with male contact (contact reference A).
Reference L for coupling a plug fitted with male contacts (contact reference A) at the flange end for RAD and SWH and an inverted plug fitted with female contacts (contact reference L) at the other end.
Reference A for the inverted version of code L.

Multipole type:

Reference L for coupling a standard plug (contact reference A) at the flange end for RAD and SWH and an inverted plug (contact reference as indicated in the above table) at the other end.
Reference M for coupling two standard plugs (contact type A).
Only available for RAD and RMA models.

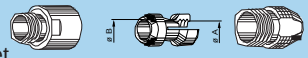
Note: 1) this connector combination does not allow for contact numbering. One of the plugs has to be cable mounted in a way to ensure correct signal continuity.

Collets (S, E and L series)

C, K and L type collets for S series

C type

K type
oversize
cable collet



L type
(non EMC)

	Reference		Collet ø		Cable ø		Notes
	Type	Code	ø A	ø B	max.	min.	
00	C	17	1.7	1.5	1.7	1.3	
	C	22	2.2	–	2.2	> 1.7	
	C	27	2.7	–	2.7	> 2.2	
	C	31	3.1	2.7	3.1	> 2.7	
	K	37	3.7	–	3.7	> 3.2	
	K	42	4.2	3.7	4.4	> 3.7	
	L	27	2.7	–	2.6	2.2	2)
	L	31	3.1	–	3.0	2.6	2)
0S	C	22	2.2	–	2.2	1.3	3)
	C	32	3.2	–	3.2	> 2.2	
	C	37	3.7	–	3.7	> 3.2	
	C	44	4.4	3.7	4.4	> 3.7	
	K	52	5.2	–	5.2	> 4.2	
	K	62	6.2	5.2	6.2	> 5.2	
	L	22	2.2	–	2.2	1.3	2)
	L	32	3.2	–	3.2	> 2.2	2)
	L	37	3.7	–	3.7	> 3.2	2)
	L	44	4.4	–	4.3	3.5	1) 2)
	L	48	4.8	–	4.8	4.4	1) 2)

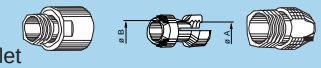
	Reference		Collet ø		Cable ø		Notes
	Type	Code	ø A	ø B	max.	min.	
1S	C	22	2.2	–	2.2	> 1.2	
	C	32	3.2	–	3.2	> 2.2	
	C	42	4.2	–	4.2	> 3.2	
	C	52	5.2	–	5.2	> 4.2	
	C	57	5.7	5.2	5.7	> 4.9	
	C	62	6.2	5.2	6.2	> 5.4	
	K	72	7.2	–	7.2	> 6.2	
	K	82	8.2	6.7	8.2	> 7.2	
	K	87	8.7	6.7	8.7	> 8.2	
	L	22	2.2	–	2.2	1.2	2)
	L	32	3.2	–	3.2	> 2.2	2)
	L	42	4.2	–	4.2	> 3.2	2)
	L	52	5.2	–	5.2	> 4.2	2)
	L	62	6.2	–	6.2	> 5.2	2)
	L	66	6.6	–	6.5	5.9	1) 2)

Note:
1) these collets cannot be used for connectors models with nut for fitting a bend relief.
2) these collets cannot be used for elbow connectors.
3) the inner diameter of the smallest bend relief available is 2.5 mm.
All dimensions are in millimetres.

C, K and L type collets for S series

C type

K type
oversize
cable collet



L type
(non EMC)

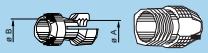
	Reference		Collet ø		Cable ø		Notes
	Type	Code	ø A	ø B	max.	min.	
2S	C	27	2.7	–	2.7	1.3	
	C	32	3.2	–	3.2	> 2.5	
	C	42	4.2	–	4.2	> 3.2	
	C	52	5.2	–	5.2	> 4.2	
	C	62	6.2	–	6.2	> 5.2	
	C	72	7.2	6.7	7.2	> 6.2	
	C	82	8.2	6.7	8.2	> 7.2	
	C	87	8.7	6.7	8.7	> 8.2	
	K	97	9.7	9.0	9.7	> 8.7	
	K	11	10.5	9.0	10.5	> 9.5	
	L	32	3.2	–	3.2	2.5	2)
	L	42	4.2	–	4.2	> 3.2	2)
	L	52	5.2	–	5.2	> 4.2	2)
	L	62	6.2	–	6.2	> 5.2	2)
	L	72	7.2	–	7.2	> 6.2	2)
	L	82	8.2	–	8.2	> 7.2	2)
	L	87	8.7	–	8.7	> 8.2	1) 2)
3S	C	42	4.2	7.7	4.2	2.6	
	C	57	5.7	7.7	5.7	4.3	
	C	72	7.2	7.7	7.2	5.8	
	C	87	8.7	8.7	8.7	7.3	
	C	97	9.7	9.0	9.7	8.8	
	C	11	10.5	9.0	10.5	9.8	
	K	12	12.2	–	12.0	11.1	
	K	13	13.2	12.2	13.0	12.1	
	L	42	4.2	–	4.2	2.6	2)
	L	57	5.7	–	5.7	> 4.2	2)
	L	72	7.2	–	7.2	> 5.7	2)
	L	87	8.7	–	8.7	> 7.2	2)
	L	97	9.7	–	9.7	> 8.7	2)
	L	11	10.7	–	10.7	> 9.7	1) 2)

	Reference		Collet ø		Cable ø		Notes
	Type	Code	ø A	ø B	max.	min.	
4S	C	52	5.2	–	5.0	4.1	
	C	62	6.2	–	6.0	5.1	
	C	72	7.2	–	7.0	6.1	
	C	82	8.2	–	8.0	7.1	
	C	92	9.2	–	9.0	8.1	
	C	10	10.2	–	10.0	9.1	
	C	11	11.2	–	11.0	10.1	
	C	12	12.2	–	12.0	11.1	
	C	13	13.2	12.2	13.0	12.6	
	K	14	14.2	–	14.0	13.1	1)
	K	15	15.2	–	15.0	14.1	1)
	K	16	16.2	–	16.0	15.1	1)
	K	17	17.2	–	17.0	16.1	1)
	K	18	18.2	–	18.0	17.1	1)
	K	19	19.2	–	19.0	18.1	1)
	K	20	20.2	19.7	20.0	19.1	1)
	K	21	21.2	19.7	21.0	20.1	1)
	K	22	22.2	19.7	22.0	21.1	1)
	L	52	5.2	–	5.0	4.1	2)
	L	62	6.2	–	6.0	5.1	2)
	L	72	7.2	–	7.0	6.1	2)
	L	82	8.2	–	8.0	7.1	2)
	L	92	9.2	–	9.0	8.1	2)
	L	10	10.2	–	10.0	9.1	2)
	L	11	11.2	–	11.0	10.1	2)
	L	12	12.2	–	12.0	11.1	2)
	L	13	13.2	–	13.0	12.6	2)

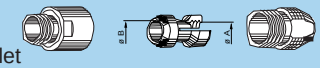
Note:
1) these collets cannot be used for connectors models with nut for fitting a bend relief.
2) these collets cannot be used for elbow connectors.
All dimensions are in millimetres.

C, K and L type collets for S series

C type



K type
oversize cable collet



L type
(non EMC)

5S

Reference		Collet ø		Cable ø		Notes
Type	Code	ø A	ø B	max.	min.	
C	72	7.2	–	7.0	6.1	1)
C	82	8.2	–	8.0	7.1	1)
C	92	9.2	–	9.0	8.1	1)
C	10	10.2	–	10.0	9.1	1)
C	11	11.2	–	11.0	10.1	1)
C	12	12.2	–	12.0	11.1	1)
C	13	13.2	–	13.0	12.1	1)
C	14	14.2	–	14.0	13.1	1)
C	15	15.2	–	15.0	14.1	1)
C	16	16.2	–	16.0	15.1	1)
C	17	17.2	–	17.0	16.1	1)
C	18	18.2	–	18.0	17.1	1)
C	19	19.2	–	19.0	18.1	1)
C	20	20.2	19.7	20.0	19.1	1)
C	21	21.2	19.7	21.0	20.1	1)
C	22	22.2	19.7	22.0	21.1	1)
K	23	23.2	–	23.0	22.1	1)
K	24	24.2	–	24.0	23.1	1)
K	25	25.2	–	25.0	24.1	1)
K	26	26.2	–	26.0	25.1	1)
K	27	27.2	–	27.0	26.1	1)
K	28	28.2	27.2	28.0	27.1	1)
K	29	29.2	27.2	29.0	28.1	1)
K	30	30.2	27.2	30.0	29.1	1)
L	92	9.2	–	9.0	8.1	1) 2)
L	10	10.2	–	10.0	9.1	1) 2)
L	11	11.2	–	11.0	10.1	1) 2)
L	12	12.2	–	12.0	11.1	1) 2)
L	13	13.2	–	13.0	12.1	1) 2)
L	14	14.2	–	14.0	13.1	1) 2)
L	15	15.2	–	15.0	14.1	1) 2)
L	16	16.2	–	16.0	15.1	1) 2)
L	17	17.2	–	17.0	16.1	1) 2)
L	18	18.2	–	18.0	17.1	1) 2)
L	19	19.2	–	19.0	18.1	1) 2)
L	20	20.2	–	20.0	19.1	1) 2)
L	21	21.2	–	21.0	20.1	1) 2)

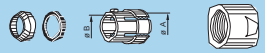
6S

Reference		Collet ø		Cable ø		Notes
Type	Code	ø A	ø B	max.	min.	
C	12	12.2	–	12.0	11.1	1)
C	13	13.2	–	13.0	12.1	1)
C	14	14.2	–	14.0	13.1	1)
C	15	15.2	–	15.0	14.1	1)
C	16	16.2	–	16.0	15.1	1)
C	17	17.2	–	17.0	16.1	1)
C	18	18.2	–	18.0	17.1	1)
C	19	19.2	–	19.0	18.1	1)
C	20	20.2	–	20.0	19.1	1)
C	21	21.2	–	21.0	20.1	1)
C	22	22.2	–	22.0	21.1	1)
C	23	23.2	–	23.0	22.1	1)
C	24	24.2	–	24.0	23.1	1)
C	25	25.2	–	25.0	24.1	1)
C	26	26.2	–	26.0	25.1	1)
C	27	27.2	–	27.0	26.1	1)
C	28	28.2	27.2	28.0	27.1	1)
C	29	29.2	27.2	29.0	28.1	1)
C	30	30.2	27.2	30.0	29.1	1)
L	12	12.2	–	12.0	11.1	1) 2)
L	13	13.2	–	13.0	12.1	1) 2)
L	14	14.2	–	14.0	13.1	1) 2)
L	15	15.2	–	15.0	14.1	1) 2)
L	16	16.2	–	16.0	15.1	1) 2)
L	17	17.2	–	17.0	16.1	1) 2)
L	18	18.2	–	18.0	17.1	1) 2)
L	19	19.2	–	19.0	18.1	1) 2)
L	20	20.2	–	20.0	19.1	1) 2)
L	21	21.2	–	21.0	20.1	1) 2)
L	22	22.2	–	22.0	21.1	1) 2)
L	23	23.2	–	23.0	22.1	1) 2)
L	24	24.2	–	24.0	23.1	1) 2)
L	25	25.2	–	25.0	24.1	1) 2)
L	26	26.2	–	26.0	25.1	1) 2)
L	27	27.2	–	27.0	26.1	1) 2)
L	28	28.2	–	28.0	27.1	1) 2)
L	29	29.2	–	29.0	28.1	1) 2)
L	30	30.2	–	30.0	29.1	1) 2)

Note: The 5S.112 is only available with L type of collet.
1) these collets cannot be used for connectors models with nut for fitting a bend relief.
2) these collets cannot be used for elbow connectors.
All dimensions are in millimetres.

C and K type collets for E series

C type



K type
oversize
cable collet

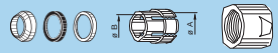
	Reference		Collet ø		Cable ø		Notes
	Type	Code	ø A	ø B	max.	min.	
0E	C	10	1.6	–	1.2	1.0	1)
	C	15	1.6	–	1.5	1.3	1)
	C	20	2.1	–	2.0	1.6	1)
	C	25	3.1	–	2.5	2.1	
	C	30	3.1	–	3.0	2.6	
	C	35	4.2	4.2	3.5	3.1	
	C	40	4.2	4.2	4.0	3.6	
	C	45	5.2	5.2	4.5	4.1	
	C	50	5.2	5.2	5.0	4.6	
1E	C	15	1.6	–	1.5	1.3	
	C	20	2.2	–	2.0	1.6	
	C	25	3.2	–	2.5	2.1	
	C	30	3.2	–	3.0	2.6	
	C	35	4.2	–	3.5	3.1	
	C	40	4.2	–	4.0	3.6	
	C	45	5.2	–	4.5	4.1	
	C	50	5.2	–	5.0	4.6	
	C	55	6.2	6.2	5.5	5.1	
	C	60	6.2	6.2	6.0	5.6	
	C	65	7.2	6.7	6.5	6.1	
	K	70	7.2	–	7.0	6.6	
	K	75	8.2	8.2	7.5	7.1	
	K	80	8.2	8.2	8.0	7.6	
	K	85	9.2	8.6	8.5	8.1	
2E	C	15	2.2	–	1.5	1.3	
	C	20	2.2	–	2.0	1.6	
	C	25	3.2	–	2.5	2.1	
	C	30	3.2	–	3.0	2.6	
	C	35	4.2	–	3.5	3.1	
	C	40	4.2	–	4.0	3.6	
	C	45	5.2	–	4.5	4.1	
	C	50	5.2	–	5.0	4.6	
	C	55	6.2	–	5.5	5.1	
	C	60	6.2	–	6.0	5.6	
	C	65	7.2	–	6.5	6.1	
	C	70	7.2	–	7.0	6.6	
	C	75	8.2	8.2	7.5	7.1	
	C	80	8.2	8.2	8.0	7.6	
	C	85	9.2	8.6	8.5	8.1	
	K	90	9.2	–	9.0	8.6	
	K	95	10.2	10.2	9.5	9.1	
	K	10	10.2	10.2	10.0	9.6	
	K	11	11.2	10.6	10.5	10.1	

	Reference		Collet ø		Cable ø	
	Type	Code	ø A	ø B	max.	min.
3E	C	30	3.2	–	3.0	2.6
	C	35	4.2	–	3.5	3.1
	C	40	4.2	–	4.0	3.6
	C	45	5.2	–	4.5	4.1
	C	50	5.2	–	5.0	4.6
	C	55	6.2	–	5.5	5.1
	C	60	6.2	–	6.0	5.6
	C	65	7.2	–	6.5	6.1
	C	70	7.2	–	7.0	6.6
	C	75	8.2	–	7.5	7.1
	C	80	8.2	–	8.0	7.6
	C	85	9.2	–	8.5	8.1
	C	90	9.2	–	9.0	8.6
	C	95	10.2	10.2	9.5	9.1
	C	10	10.2	10.2	10.0	9.6
	C	11	11.2	10.6	10.5	10.1
	K	11	12.3	–	12.0	10.6
	K	12	13.8	13.8	12.8	12.1
	K	13	13.8	13.8	13.5	12.9
	K	14	15.3	15.3	14.0	13.6
	K	15	15.3	15.3	15.0	14.1
4E	C	50	6.3	–	5.0	4.8
	C	55	6.3	–	5.5	5.1
	C	60	6.3	–	6.0	5.6
	C	65	7.3	–	6.5	6.1
	C	70	7.3	–	7.0	6.6
	C	75	8.3	–	7.5	7.1
	C	80	8.3	–	8.0	7.6
	C	85	9.3	–	8.5	8.1
	C	90	9.3	–	9.0	8.6
	C	95	10.8	–	9.5	9.1
	C	10	10.8	–	10.5	9.6
	C	11	12.3	–	12.0	10.6
	C	12	13.8	13.8	12.8	12.1
	C	13	13.8	13.8	13.5	12.9
	C	14	15.3	15.3	14.0	13.6
	C	15	15.3	15.3	15.0	14.1
	K	16	17.8	–	16.5	15.6
	K	17	17.8	–	17.5	16.6
	K	18	19.8	–	18.5	17.6
	K	19	19.8	–	19.5	18.6
	K	20	21.8	–	20.5	19.6
	K	21	21.8	–	21.5	20.6
	K	22	23.8	23.8	22.5	21.6
	K	23	23.8	23.8	23.5	22.6

Note:
1) the inner diameter of the smallest bend relief available is 2.5 mm.
All dimensions are in millimetres.

C and K type collets for E series

C type



K type
oversize
cable collet

5E

Reference		Collet ø		Cable ø	
Type	Code	ø A	ø B	max.	min.
C	10	11.8	–	10.5	9.6
C	11	11.8	–	11.5	10.6
C	12	13.8	–	12.5	11.6
C	13	13.8	–	13.5	12.6
C	14	15.8	–	14.5	13.6
C	15	15.8	–	15.5	14.6
C	16	17.8	–	16.5	15.6
C	17	17.8	–	17.5	16.6
C	18	19.8	–	18.5	17.6
C	19	19.8	–	19.5	18.6
C	20	21.8	–	20.5	19.6
C	21	21.8	–	21.5	20.6
C	22	23.8	23.8	22.5	21.6
C	23	23.8	23.8	23.5	22.6

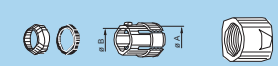
6E

Reference		Collet ø		Cable ø	
Type	Code	ø A	ø B	max.	min.
C	14	14.2	–	14.0	13.0
C	15	15.2	–	15.0	14.1
C	16	15.7	–	15.5	14.6
C	17	16.7	–	16.5	15.6
C	18	18.2	–	18.0	17.1
C	21	23.2	–	21.5	20.6
C	22	23.2	–	22.0	21.1
C	23	23.2	–	23.0	22.1
C	27	27.2	–	27.0	26.1
L	30	30.2	–	30.0	29.5

Note: all dimensions are in millimetres.

C and K type collets for L series

C type



K type
oversize
cable collet

0L

1L

Reference		Collet ø		Cable ø	
Type	Code	ø A	ø B	max.	min.
C	10	1.6	–	1.2	1.0
C	15	1.6	–	1.5	1.3
C	20	2.1	–	2.0	1.6
C	25	3.1	–	2.5	2.1
C	30	3.1	–	3.0	2.6
C	35	4.2	4.2	3.5	3.1
C	40	4.2	4.2	4.0	3.6
C	45	5.2	5.2	4.5	4.1
C	50	5.2	5.2	5.0	4.6
C	15	1.6	–	1.5	1.3
C	20	2.2	–	2.0	1.6
C	25	3.2	–	2.5	2.1
C	30	3.2	–	3.0	2.6
C	35	4.2	–	3.5	3.1
C	40	4.2	–	4.0	3.6
C	45	5.2	–	4.5	4.1
C	50	5.2	–	5.0	4.6
C	55	6.2	6.2	5.5	5.1
C	60	6.2	6.2	6.0	5.6
C	65	7.2	6.7	6.5	6.1
K	70	7.2	–	7.0	6.6
K	75	8.2	8.2	7.5	7.1
K	80	8.2	8.2	8.0	7.6
K	85	9.2	8.6	8.5	8.1

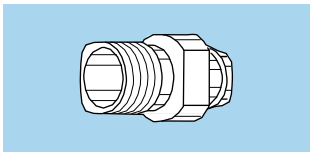
2L

Reference		Collet ø		Cable ø	
Type	Code	ø A	ø B	max.	min.
C	15	2.2	–	1.5	1.3
C	20	2.2	–	2.0	1.6
C	25	3.2	–	2.5	2.1
C	30	3.2	–	3.0	2.6
C	35	4.2	–	3.5	3.1
C	40	4.2	–	4.0	3.6
C	45	5.2	–	4.5	4.1
C	50	5.2	–	5.0	4.6
C	55	6.2	–	5.5	5.1
C	60	6.2	–	6.0	5.6
C	65	7.2	–	6.5	6.1
C	70	7.2	–	7.0	6.6
C	75	8.2	8.2	7.5	7.1
C	80	8.2	8.2	8.0	7.6
C	85	9.2	8.6	8.5	8.1
K	90	9.2	–	9.0	8.6
K	95	10.2	10.2	9.5	9.1
K	10	10.2	10.2	10.0	9.6
K	11	11.2	10.6	10.5	10.1

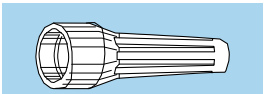
Note: all dimensions are in millimetres.

Variant (S, E and L series)

Bend relief for S series models with collet

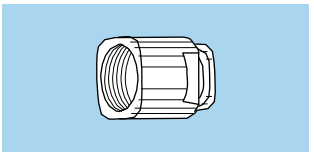


Need to be ordered

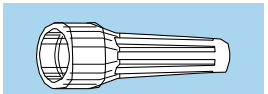


	Ref.	Collet		Need to be ordered separately (see pages 141 and 142)
		Type	Code	
00	Z	C	17 to 31	GMA.00.0●●.D●
		K	37 to 42	GMA.0B.0●●.D●
		L	27 to 31	GMA.00.0●●.D●
0S	Z	C	32 to 44	GMA.0B.0●●.D●
		K	52 to 62	GMA.1B.0●●.D●
		L	32 to 48	GMA.0B.0●●.D●
1S	Z	C	32 to 62	GMA.1B.0●●.D●
		K	72 to 87	GMA.2B.0●●.D●
		L	32 to 66	GMA.1B.0●●.D●
2S	Z	C	42 to 87	GMA.2B.0●●.D●
		K	97 to 11	GMA.3B.0●●.D●
		L	42 to 87	GMA.2B.0●●.D●
3S	Z	C	57 to 97	GMA.3B.0●●.D●
		K	12 to 13	GMA.4B.0●●.D●
		L	57 to 97	GMA.3B.0●●.D●
4S	Z	C	82 to 13	GMA.4B.0●●.D●
		L	82 to 13	GMA.4B.0●●.D●

Bend relief for E and L series models with collet



Need to be ordered



	Ref.	Collet		Need to be ordered separately (see pages 141 and 142)
		Type	Code	
0E 0L	Z	C	10 to 50	GMA.0B.●●●.●●
1E 1L	Z	C	15 to 65	GMA.1B.●●●.●●
		K	70 to 85	GMA.2B.●●●.●●
2E 2L	Z	C	15 to 85	GMA.2B.●●●.●●
		K	90 to 10	GMA.3B.●●●.●●
3E	Z	C	30 to 10	GMA.3B.●●●.●●
		K	11 to 15	GMA.4B.●●●.●●
4E	Z	C	50 to 15	GMA.4B.●●●.●●

Note: All dimensions are in millimetres.

Colour of connectors shell made of plastic material and aluminium alloys

Reference	Colour	Plastic shell			Aluminium alloys	
		PSU	PPSU	PA.6	Anodized colour	Anodized colour for bend relief collet nut
A	blue			●	●	
B	white	●		●		
G	grey	●		●		
J	yellow			●	●	
M	brown			●		
N	black			●	●	
R	red			●	●	
S	orange			●		
T	natural				●	
V	green			●	●	
L	black					●
X	natural					●
F	cream		●			

Note: other anodizing colours are available for connectors with collet nut for bend relief. Please consult us.

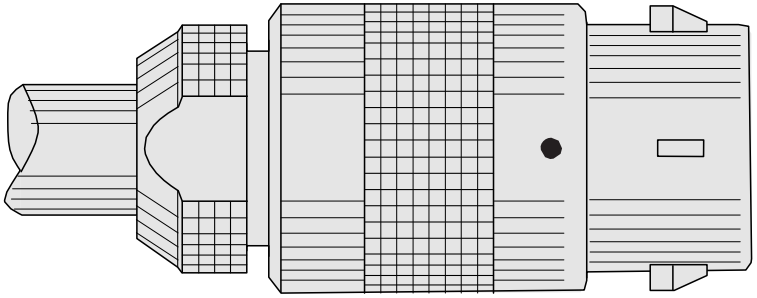
Watertight and vacumtight socket and coupler models (S, E and L series)

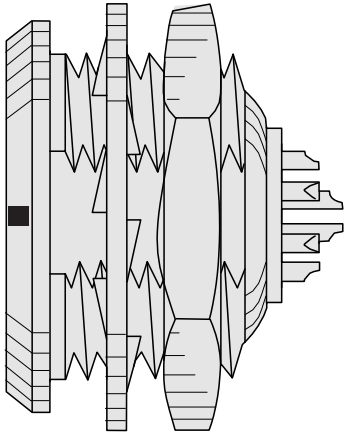
	Model	Reference	
		Watertight	Vacuumtight
S	EWB, HCP, HGP, HGW, SWH	P	PV
E	EBR, HGP, SWH	P	PV
L	HGG	P	PV

O-ring and gasket material (E and L series)

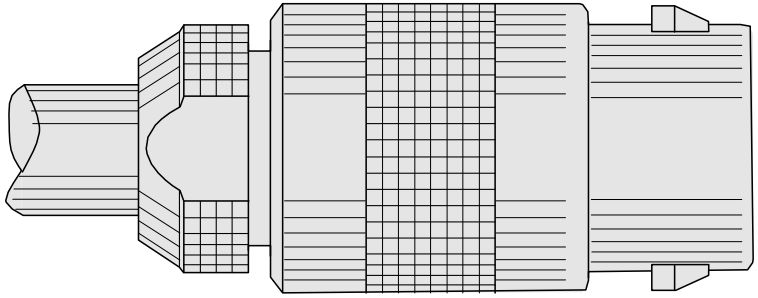
Standard connectors are delivered with silicone o-ring and gaskets. The vacuumtight models, identified with the letter «PV», are delivered with Viton® gaskets. Other gaskets material can be delivered upon special request.

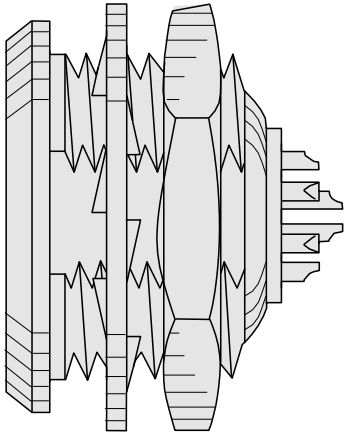
O-ring material	Reference
FPM (Viton®)	H
EPDM	E
FPM (Viton®) and collet nut for bend relief	D





2G SERIES



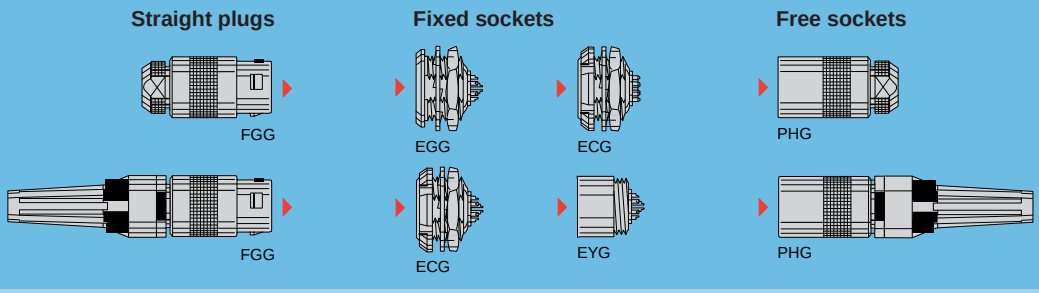


2C SERIES

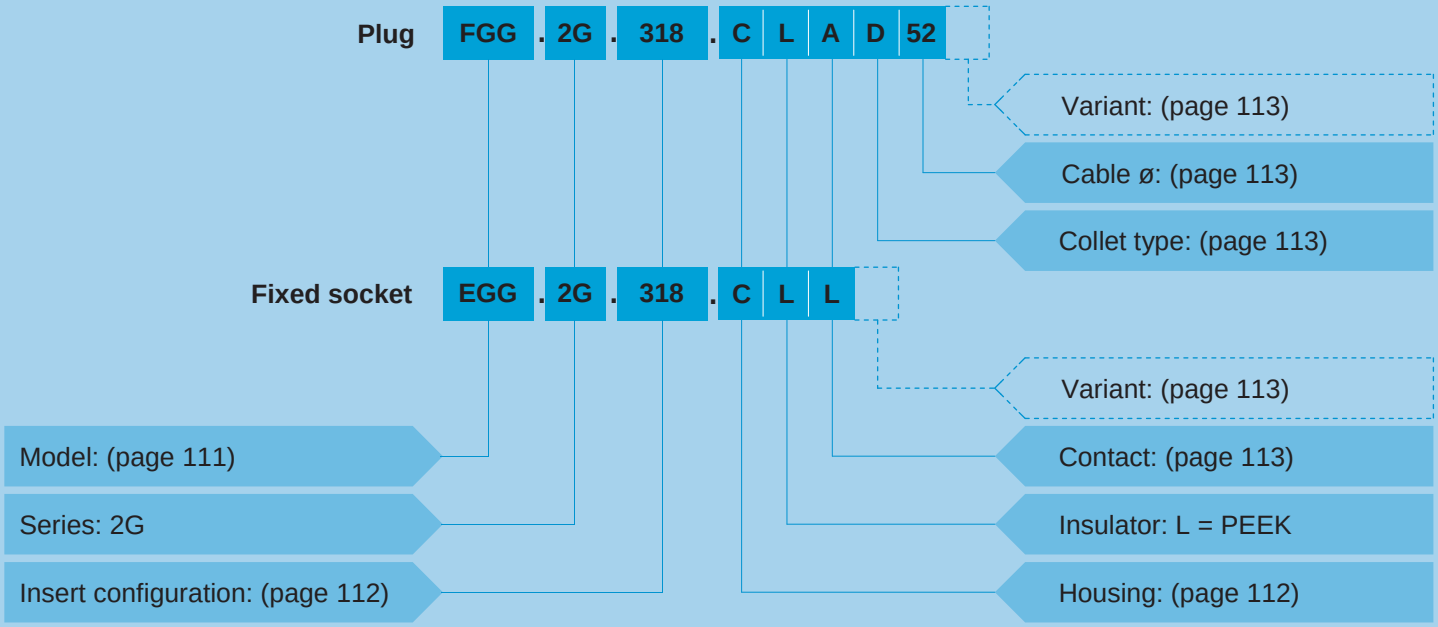
2G Series

The 2G series with key (G) provides the same advantages of space saving due to its small dimensions as the 2C series and is available in multipole type with 18 contacts.

Metal housing models (page 111)



Part Numbering System



Part Number Example

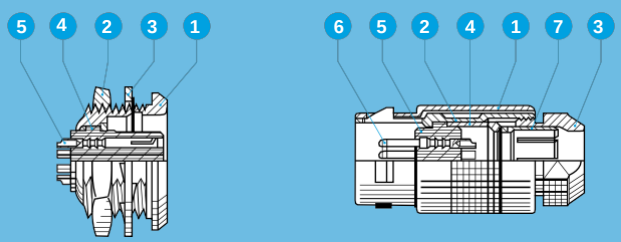
Straight plug with cable collet:
FGG.2G.318.CLAD52 = straight plug with cable collet, 2G series, multipole type with 18 contacts, outer shell in chrome-plated brass, PEEK insulator, male solder contacts, D type collet for 5.2 mm diameter cable.

Fixed socket:
EGG.2G.318.CLL = fixed socket, 2G series, multipole type with 18 contacts, outer shell in chrome-plated brass, PEEK insulator, female solder contacts.

Part Section Showing Internal Components

Fixed socket

1. outer shell
2. hexagonal nut
3. locking washer
4. insulator
5. female contact



Straight plug

1. outer shell
2. latch sleeve
3. collet nut
4. split centre-piece
5. insulator
6. male contact
7. collet

Metal housing models

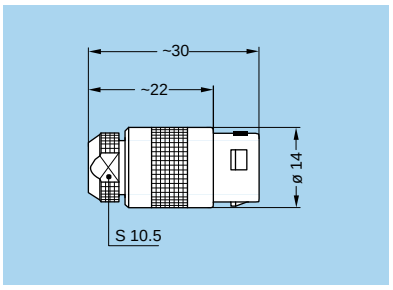
Technical Characteristics

Mechanical and Climatical

Characteristics	Value	Standard
Endurance	> 500 cycles	IEC 60512-5 test 9a
Humidity	up to 95% at 60° C	
Temperature range	- 55° C + 250° C	
Salt spray corrosion test	> 1000h	IEC 60512-6 test 11f
Protection index	IP50	IEC 60529
Climatical category	55/175/21	IEC 60068-1

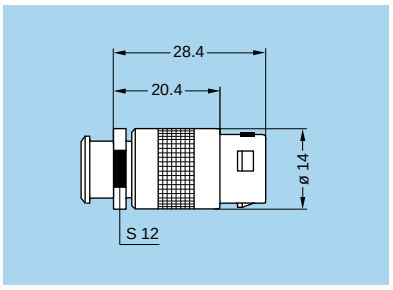
Note:
The various tests have been carried out with FGG and EGG connector pairs, with chrome-plated brass shell and PEEK insulator.
Detailed electrical characteristics, as well as materials and treatment are presented in the chapter Technical Characteristics on page 171.

FGG.2G Straight plug, key (G), cable collet



Cable assembly (page 115)

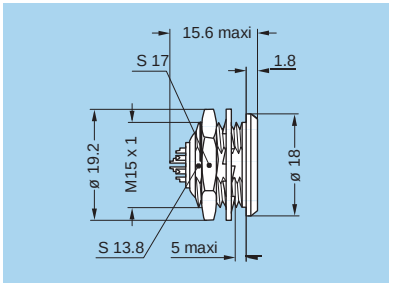
FGG.2G Straight plug, key (G), cable collet and nut for fitting a bend relief [1)]



Cable assembly (page 115)

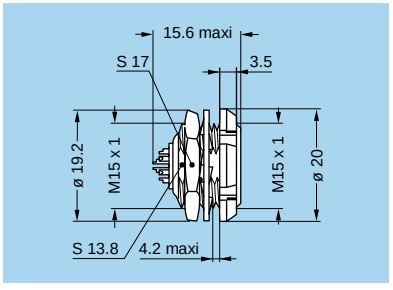
Note: [1)] to order, add a «Z» at the end of the reference.
The bend relief must be ordered separately (see page 141).

EGG.2G Fixed socket, nut fixing, key (G)



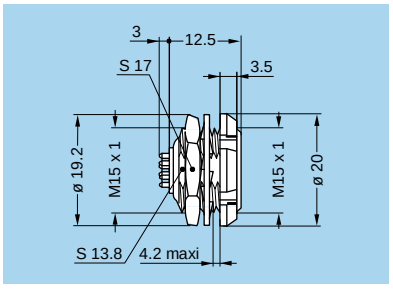
Panel cut-out (page 115)

ECG.2G Fixed socket with two nuts, key (G) (back panel mounting)



Panel cut-out (page 115)

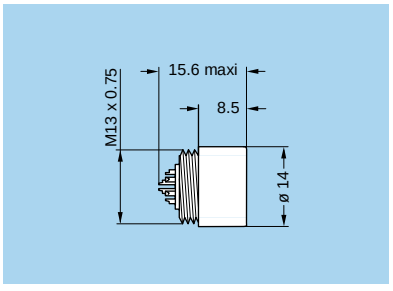
ECG.2G Fixed socket with two nuts, key (G), straight contact for printed circuit (back panel mounting)



Panel cut-out (page 115)

PCB drilling pattern (page 115)

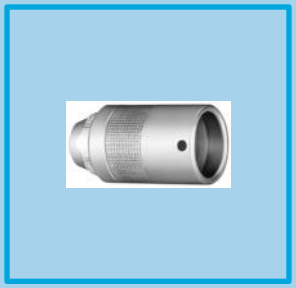
EYG.2G Fixed socket, key (G), protruding shell (screw fixing on the panel)

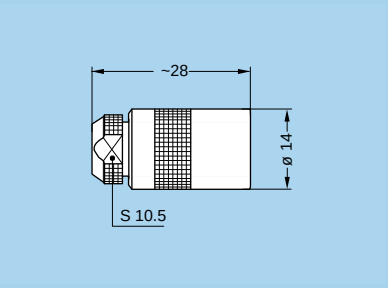


Panel cut-out (page 115)

Note: all dimensions are in millimetres.

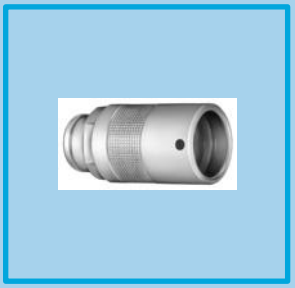
PHG.2G Free socket, key (G), cable collet

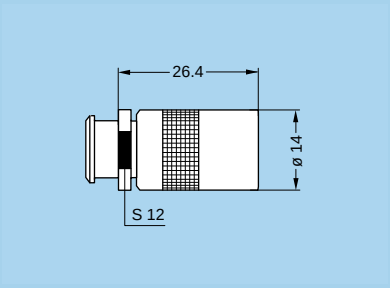




Cable assembly (page 115)

PHG.2G Free socket, key (G), cable collet and nut for fitting a bend relief [1)]

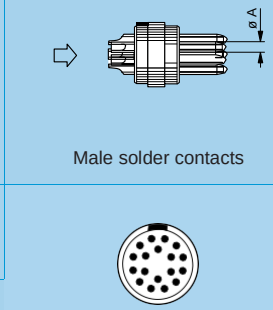
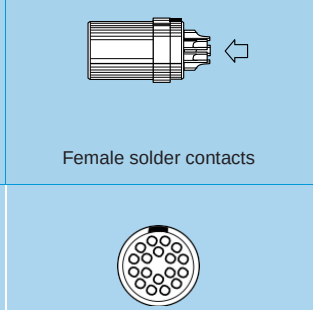




Cable assembly (page 115)

Note: [1)] to order, add a «Z» at the end of the reference.
The bend relief must be ordered separately (see page 141).

Insert configuration (2G series)

	Male solder contacts	Female solder contacts	Reference	Number of contacts	ø A (mm)	Contact type: Solder	Contact type: Print	Test voltage (kV rms) [2)]	Test voltage (kV dc) [2)]	Rated current (A) [1)]
2G			318	18	0.7	●	●	0.85	1.2	5.5

Note: [1)] see calculation method, caution and suggested standard on page 178.
[2)] lowest measured value; contact to contact or contact to shell.

Housings (2G series)

Ref.	Outer shell and collet nut		Latch sleeve		Other metallic components		Note
	Material	Surf. treatment	Material	Surf. treatment	Material	Surf. treatment	
C	Brass	chrome	brass/bronze	nickel	brass	nickel	●
N	Brass	nickel	brass/bronze	nickel	brass	nickel	
K	Brass	black chrome	brass/bronze	nickel	brass	nickel	●

● First choice alternative
Special order alternative

Note: detailed characteristics of these materials and treatments are presented on page 171.

Contacts (2G series)

Ref.	Contact type
A	Male solder
L	Female solder
N	Female print

Collets (2G series)

D type collets for 2G series

D type

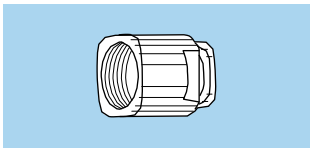
Reference		Collet ø		Cable ø	
Type	Code	ø A	ø B	max.	min.
D	52	5.2	–	5.1	4.5
D	62	6.2	–	6.1	5.5
D	72	7.2	6.2	7.1	6.5
D	80	8.0	6.2	7.9	7.5

2G

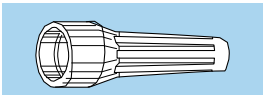
Note: all dimensions are in millimetres.

Variant (2G series)

Bend relief for 2G series models with collet



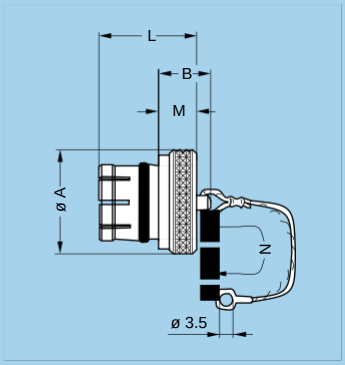
Need to be ordered



Ref.	Collet		Need to be ordered separately (see pages 141 and 142)
	Type	Code	
Z	D	52 to 80	GMA.2B.●●●.●●

2G

Accessories (2G series)

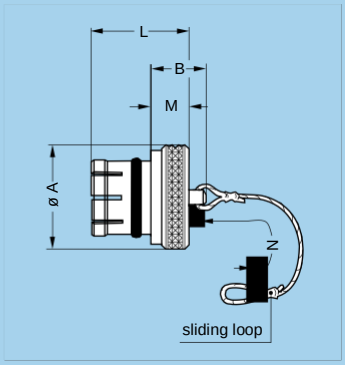


BRE Blanking caps for fixed and free sockets

Part number	Dimensions (mm)				
	A	B	L	M	N
BRE.2G.200.NAS	18	12	10.6	6.0	85

Note: these caps are suitable for use with any alignment key configuration. The last letter «S» of the part number stands for the material of the O ring (silicone rubber). O-ring's made from FPM are also available; if required, replace the letter «S» by «V».

- Body material: Nickel-plated brass (Ni 3 µm)
- Lanyard material: Stainless steel
- O-ring material: Silicone rubber or FPM
- Maximum operating temperature: 200°C
- Watertightness: IP61 according to IEC 60529

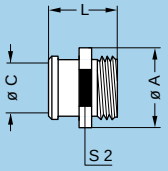


BRF Blanking caps for fixed sockets

Part number	Dimensions (mm)				
	A	B	L	M	N
BRF.2G.200.NAS	18	12	14.0	6.0	85

Note: this caps are suitable for use with any alignment key configuration. The last letter «S» of the part number stands for the material of the O ring (silicone rubber). O-ring's made from FPM are also available; if required, replace the letter «S» by «V».

- Body material: Nickel-plated brass (Ni 3 µm)
- Lanyard material: Stainless steel
- O-ring material: Silicone rubber or FPM
- Maximum operating temperature: 200°C
- Watertightness: IP61 according to IEC 60529



FFM Nut for bend relief

Part number	Dimensions (mm)			
	A	C	L	S2
FFM.2C.130.LC	14	8	12.2	12

Note: for bend reliefs to be used with this nut see section «Accessories» page 141.

- Material: Chrome-plated brass (0.3 µm)

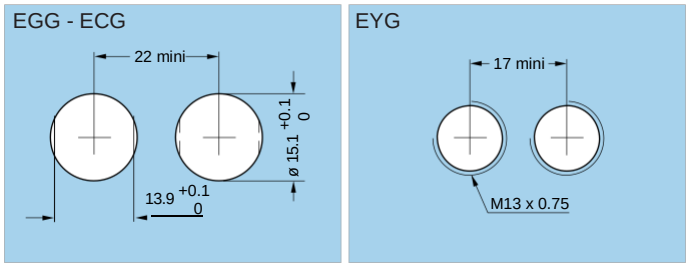
Note: other accessories are also available. See section «Accessories» on page 135.

Tooling (2G series)

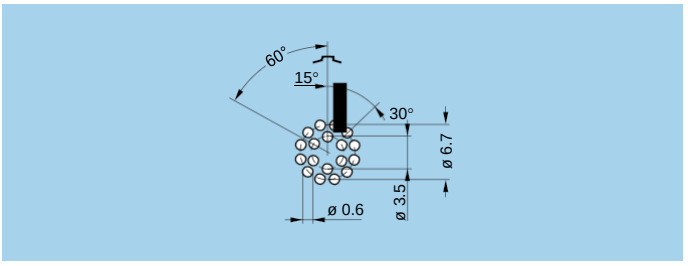
Please consult the «Tooling» section (page 146).

Panel cut-outs (2G series)

Panel cut-outs



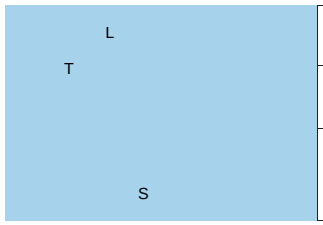
PCB drilling pattern



Note: mounting nut torque: 6 Nm (1N = 0.102 kg)

Cable assembly (2G series)

Cable stripping lengths (2G series)



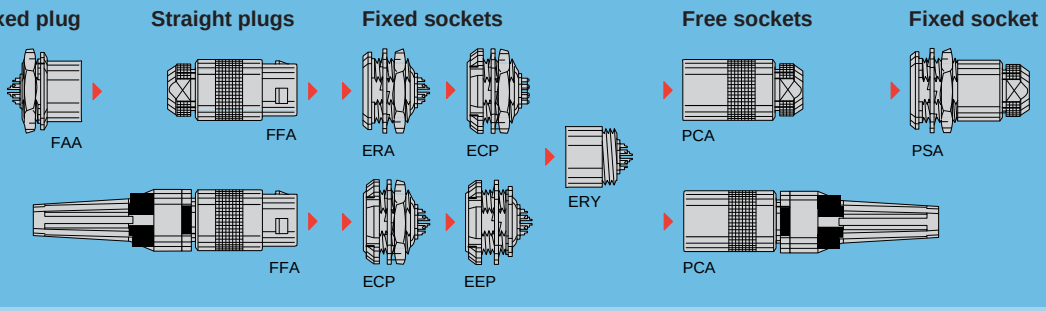
Connector		ø contact A (mm)	Cable stripping lengths (mm)		
Series	Type		L	S	T
2G	318	0.7	9	7	3

Note: the tolerances on these dimensions are: L: ± 0.5 mm; S: ± 0.5 mm; T: ± 0.2 mm.

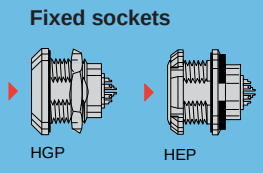
2C Series

In many applications, it is necessary to use multipole connectors which have shortened dimensions but require high contact density. LEMO short series connectors, which are shorter than 30 mm, perfectly meet these needs.
The 2C series, featuring a hermaphroditic insert, is available in multipole type up to 14 contacts.

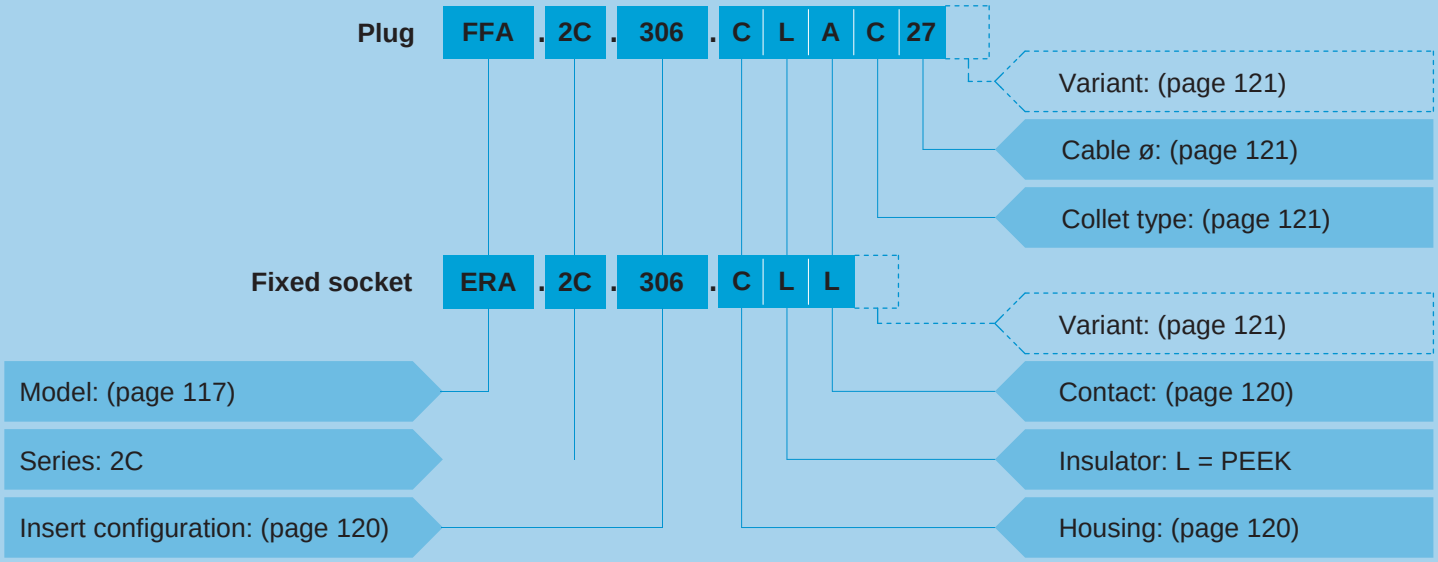
Metal housing models (page 117)



Watertight or vacuumtight models (page 119)



Part Numbering System



Part Number Example

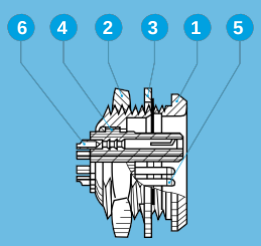
Straight plug with cable collet:
FFA.2C.306.CLAC27 = straight plug with cable collet, 2C series, multipole type with 6 contacts, outer shell in chrome-plated brass, PEEK insulator, male solder contacts, C type collet for 2.7 mm diameter cable.

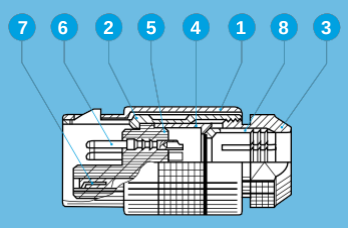
Fixed socket:
ERA.2C.306.CLL = fixed socket, nut fixing, 2C series, multipole type with 6 contacts, outer shell in chrome-plated brass, PEEK insulator, female solder contacts.

Part Section Showing Internal Components

Fixed socket

1. outer shell
2. hexagonal nut
3. locking washer
4. insulator
5. male contact
6. female contact





Straight plug

1. outer shell
2. latch sleeve
3. collet nut
4. split centre-piece
5. insulator
6. male contact
7. female contact
8. collet

Metal housing models

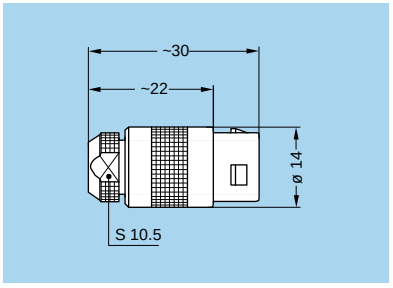
Technical Characteristics

Mechanical and Climatical

Characteristics	Value	Standard
Endurance	> 500 cycles	IEC 60512-5 test 9a
Humidity	up to 95% at 60° C	
Temperature range	- 55° C + 250° C	
Salt spray corrosion test	> 1000h	IEC 60512-6 test 11f
Protection index	IP50	IEC 60529
Climatical category	55/175/21	IEC 60068-1

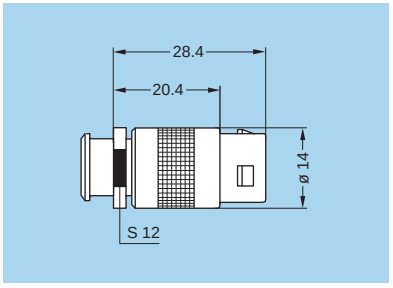
Note:
The various tests have been carried out with FFA and ERA connector pairs, with chrome-plated brass shell and PEEK insulator.
Detailed electrical characteristics, as well as materials and treatment are presented in the chapter Technical Characteristics on page 171.

FFA.2C Straight plug, cable collet



Cable assembly (page 122)

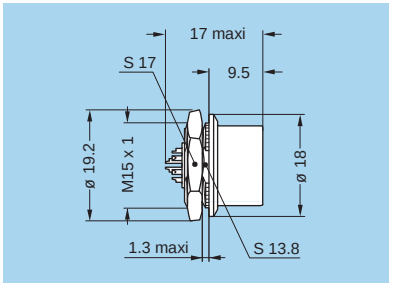
FFA.2C Straight plug, cable collet and nut for fitting a bend relief [1)]



Cable assembly (page 122)

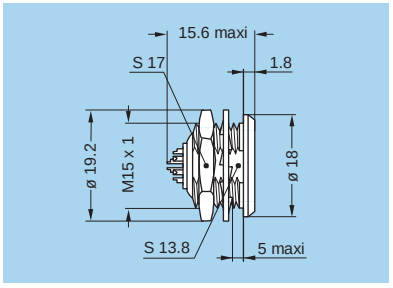
Note: [1)] to order, add a «Z» at the end of the reference.
The bend relief must be ordered separately (see page 141).

FAA.2C Fixed plug, nut fixing, non-latching



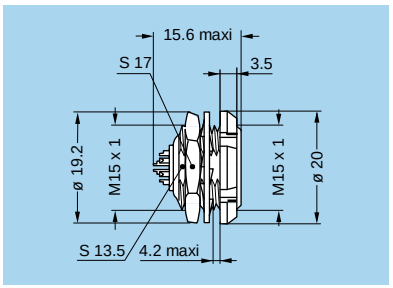
Panel cut-out (page 122)

ERA.2C Fixed socket, nut fixing



Panel cut-out (page 122)

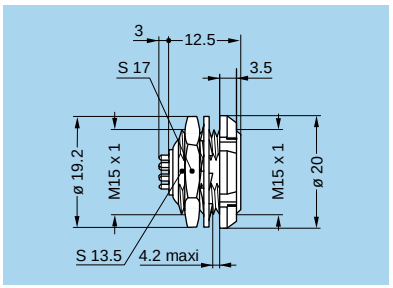
ECP.2C Fixed socket with two nuts (back panel mounting)



Panel cut-out (page 122)

Note: all dimensions are in millimetres.

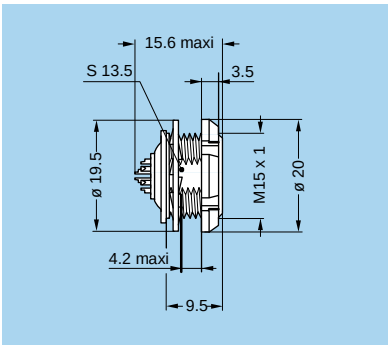
ECP.2C Fixed socket with two nuts, straight contact for printed circuit (back panel mounting)



Panel cut-out (page 122)

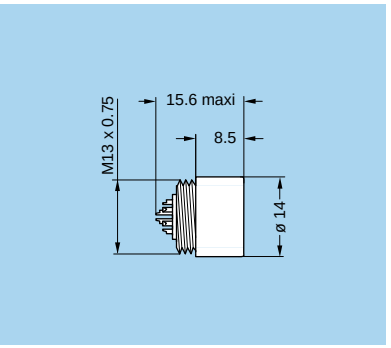
PCB drilling pattern (page 122)

EEP.2C Fixed socket, nut fixing (back panel mounting)



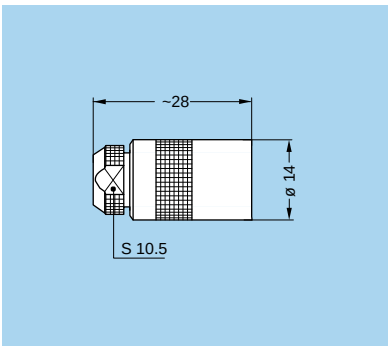
Panel cut-out (page 122)

ERY.2C Fixed socket, protruding shell, (screw fixing on the panel)



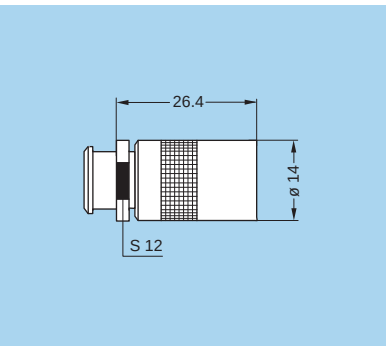
Panel cut-out (page 122)

PCA.2C Free socket, cable collet



Cable assembly (page 122)

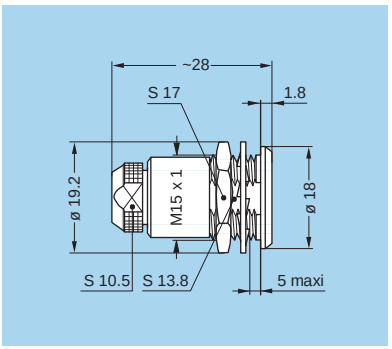
PCA.2C Free socket, cable collet and nut for fitting a bend relief [1)]



Cable assembly (page 122)

Note: [1)] to order, add a «Z» at the end of the reference.
The bend relief must be ordered separately (see page 141).

PSA.2C Fixed socket nut fixing, cable collet



Panel cut-out (page 122)

Note: all dimensions are in millimetres.

Watertight or vacuumtight models

These socket allow the device on which they are fitted to reach a protection index of IP68 as per IEC 60529. They are fully compatible with plugs of the same series and are widely used for portable radios, military, laboratory equipment, aviation, etc.
These models are identified by a letter «P» at the end of the reference.
These models are also available in a vacuumtight version. Such models are identified by an additional letter «V» at the end of the part number (certificate on request).
Epoxy resin is used to seal these models.

Technical Characteristics

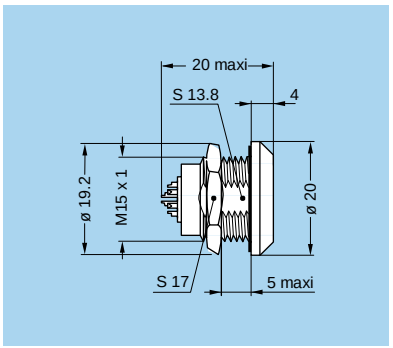
Mechanical and Climatical

Characteristics	Value	Standard
Endurance	> 500 cycles	IEC 60512-5 test 9a
Humidity	up to 95% at 60° C	
Temperature range	- 20° C, +80° C	
Salt spray corrosion test	> 1000h	IEC 60512-6 test 11f

Characteristics	Value	Standard
Climatical category	20/80/21	IEC 60068-1
Leakage rate (He)[1)]	< 10^{-7} mbar.l.s^{-1}	IEC 60512-7 test 14b
Maximum operating pressure	5 bar	IEC 60512-7 test 14d

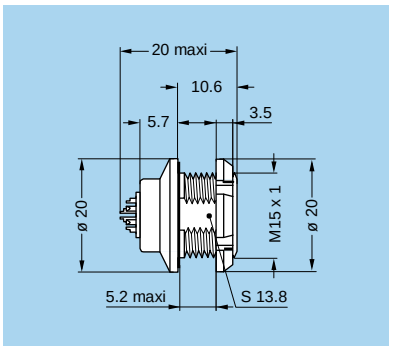
Note: [1)] only for vacuumtight models.

HGP.2C Fixed socket, nut fixing, watertight or vacuumtight



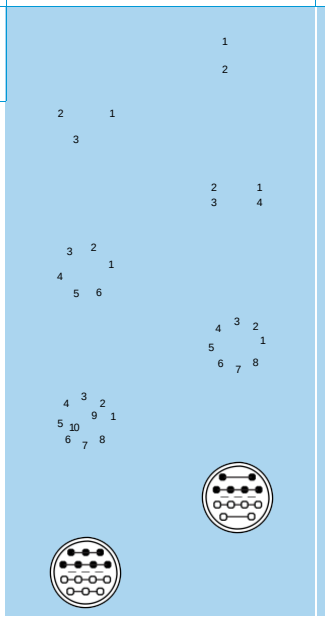
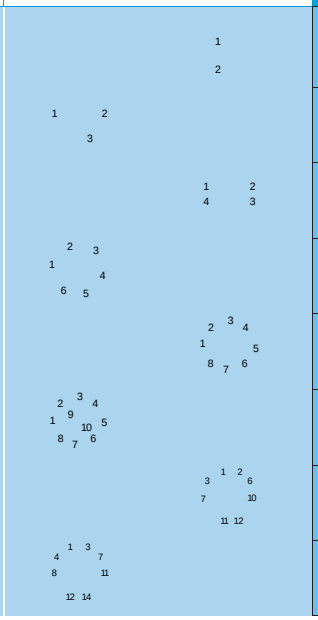
Panel cut-out (page 122)

HEP.2C Fixed socket, nut fixing, watertight or vacuumtight (back panel mounting)



Panel cut-out (page 122)

Insert configuration (2C series)

	Male solder contacts	Female solder contacts	Reference	Number of contacts	ø A (mm)	Contact type: Solder	Contact type: Print	Test voltage (kV rms)[1) 2)]	Test voltage (kV dc)[1) 2)]	Rated current (A)[1)]
2C			302	2	1.6	●	–	1.80	2.40	20
			303	3	1.3	●	–	1.50	2.10	15
			304	4	1.3	●	–	1.80	2.40	15
			306	6	1.3	●	–	1.50	2.10	12
			308	8	0.7	●	●	0.95	1.35	7
			310	10	0.7	●	●	0.95	1.35	7
			312	12	0.7	●	●	0.60	0.90	5
			314	14	0.7	●	●	0.60	0.90	5

Note: 1) see calculation method, caution and suggested standard on page 178.
2) lowest measured value; contact to contact or contact to shell.

Housings (2C series)

Ref.	Outer shell and collet nut		Latch sleeve		Other metallic components		Note
	Material	Surf. treatment	Material	Surf. treatment	Material	Surf. treatment	
C	Brass	chrome	brass/bronze	nickel	brass	nickel	●
N	Brass	nickel	brass/bronze	nickel	brass	nickel	
K	Brass	black chrome	brass/bronze	nickel	brass	nickel	●

● First choice alternative
Special order alternative

Note: detailed characteristics of these materials and treatments are presented on page 171.

Contacts (2C series)

Ref.	Contact type
A	Male solder
L	Female solder
N	Female print

Multipole connectors are fitted with hermaphroditic inserts including male and female contacts. However, by convention, the letter indicating the contact type in the part number composition will be the male contact (reference A) for plugs and female contact (reference L) for sockets.

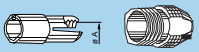
Collets (2C series)

C and L type collets for 2C series

C type

Reference		Collet ø		Cable ø	
Type	Code	ø A	ø B	max.	min.
C	27	2.7	–	2.6	2.2
C	32	3.2	–	3.1	2.7
C	37	3.7	–	3.6	3.2
C	42	4.2	–	4.1	3.7
C	47	4.7	–	4.6	4.2
C	52	5.2	–	5.1	4.7
C	57	5.7	–	5.6	5.2
C	62	6.2	–	6.1	5.7
C	67	6.7	6.2	6.6	6.2
C	72	7.2	6.2	7.1	6.7
C	75	7.5	6.2	7.4	7.2
C	80	8.0	6.2	7.9	7.5

L type (non EMC)

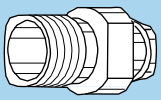


Reference		Collet ø		Cable ø	
Type	Code	ø A	ø B	max.	min.
L	14	1.4	–	1.3	0.8
L	27	2.7	–	2.6	2.2
L	32	3.2	–	3.1	2.7
L	37	3.7	–	3.6	3.2
L	42	4.2	–	4.1	3.7
L	47	4.7	–	4.6	4.2
L	52	5.2	–	5.1	4.7
L	57	5.7	–	5.6	5.2
L	62	6.2	–	6.1	5.7
L	67	6.7	–	6.6	6.2
L	72	7.2	–	7.1	6.7
L	77	7.7	–	7.6	7.2
L	82	8.2	–	8.1	7.7

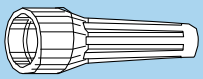
Note: all dimensions are in millimetres.

Variant (2C series)

Bend relief for 2C series models with collet



Need to be ordered



Ref.	Collet		Need to be ordered separately (see pages 141 and 142)
	Type	Code	
Z	C	42 to 80	GMA.2B.0●●.D●
	L	42 to 82	GMA.2B.0●●.D●

Watertight and vacumtight socket models (2C series)

Model	Reference	
	Watertight	Vacuumtight
HEP	P	PV
HGP		

Accessories (2C series)

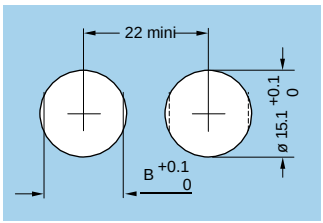
Accessories for the 2C series are identical with the 2G series. Please refer to corresponding pages (page 114).

Tooling (2C series)

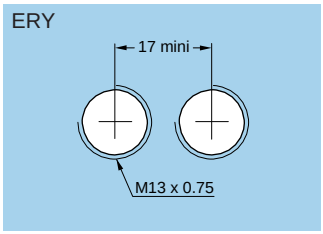
Please consult the «Tooling» section (page 146).

Panel cut-outs (2C series)

Panel cut-outs

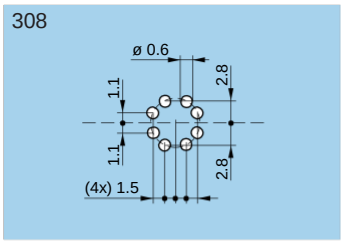


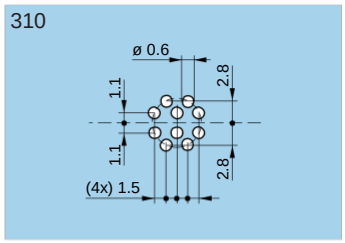
Model	B (mm)	Model	B (mm)
ECP	13.6	HGP	13.9
EEP	13.6	PSA	13.9
ERA	13.9		
FAA	13.9		
HEP	13.9		

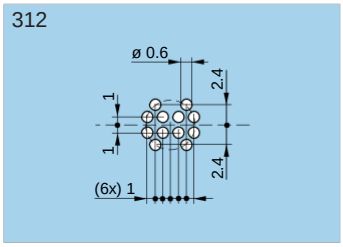


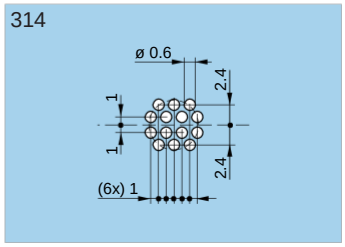
Note:
mounting nut torque:
6 Nm (1N = 0.102 kg)

PCB drilling patterns



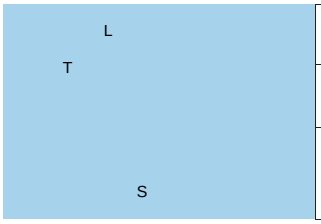






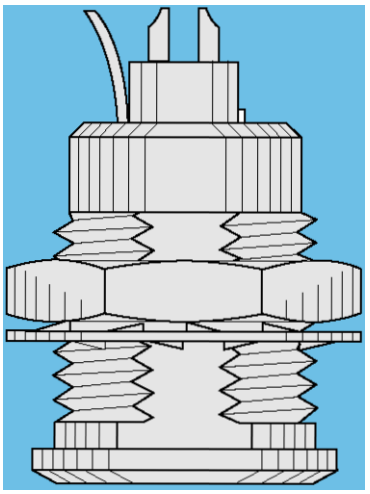
Cable assembly (2C series)

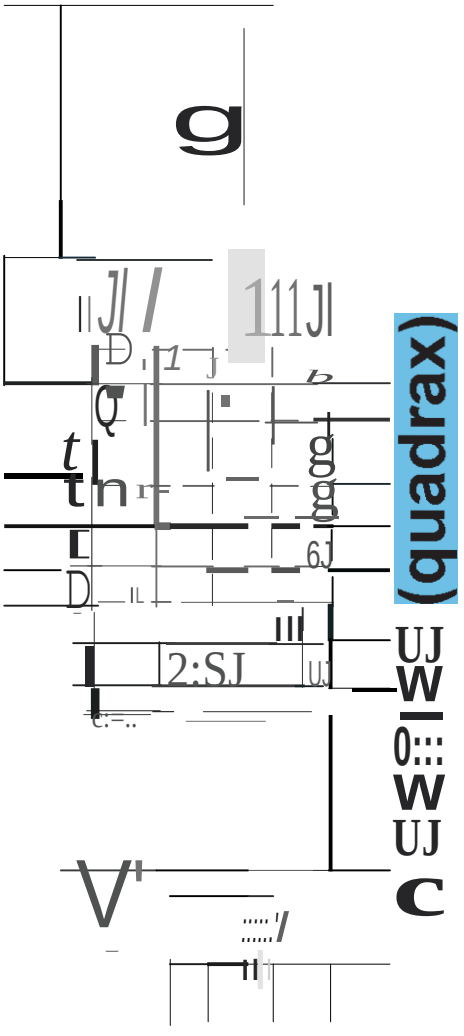
Cable stripping lengths (2C series)



Connector		ø contact A (mm)	Cable stripping lengths (mm)		
Series	Type		L	S	T
2C	302	1.6	11	8	3
	303/304/306	1.3	11	8	3
	308/310/312/314	0.7	11	8	3

Note: the tolerances on these dimensions are: L: ± 0.5 mm; S: ± 0.5 mm; T: ± 0.2 mm.



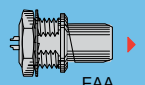

(quadrax)

1D Series

1D series QUADRAX connectors have four concentric contacts insulated from the connector shell.
Specially developed for major radio and television channels, this new connector type provides the possibility of blind mating with the full security of the LEMO Push-Pull self-latching system.

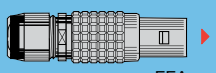
Metal housing models (page 125)

Fixed plug

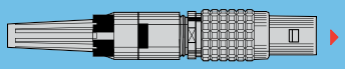


FAA

Straight plugs

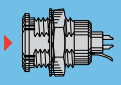


FFA



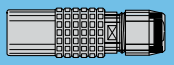
FFA

Fixed socket

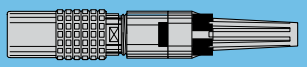


ERN

Free sockets

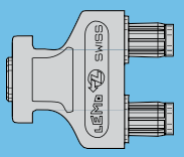


PCA



PCA

Bridge plug



CFF, CRF

Part Numbering System

Plug FFA . 1D . 694 . C N L D 42

- Variant: (page 128)
- Cable ø: (page 127)
- Collet type: (page 127)

Fixed socket ERN . 1D . 694 . C N A

- Variant: (page 128)
- Model: (page 125)
- Contact: (page 127)
- Series: 1D
- Insulator: N = PA6.6
- Insert configuration: (page 127)
  694 = quadrax
- Housing: (page 127)

Part Number Example

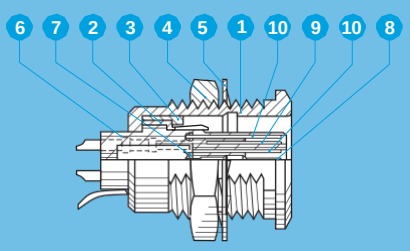
Straight plug with cable collet:
FFA.1D.694.CNLD42 = straight plug with cable collet, 1D series, quadrax type, outer shell in chrome-plated brass, PA6.6 insulator, female solder contacts, D type collet for 4.2 mm diameter cable.

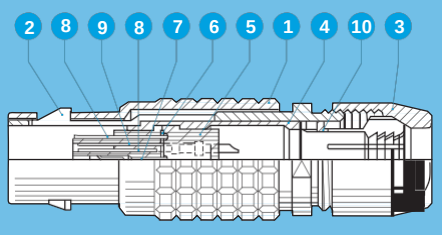
Fixed socket:
ERN.1D.694.CNA = fixed socket, 1D series, quadrax type, outer shell in chrome-plated brass, PA6.6 insulator, male solder contacts.

Part Section Showing Internal Components

Fixed socket

1. outer shell
2. earthing crown
3. retaining ring
4. hexagonal nut
5. locking washer
6. insulator
7. printed circuit
8. male contact
9. male intermediate contact
10. female intermediate contact





Straight plug

1. outer shell
2. latch sleeve
3. collet nut
4. split centre-piece
5. insulator
6. printed circuit
7. female contact
8. male intermediate contact
9. female intermediate contact
10. collet

Metal housing models

Technical Characteristics

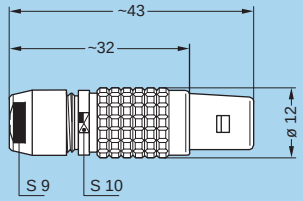
Mechanical and Climatical

Characteristics	Value	Standard
Endurance	> 1000 cycles	IEC 60512-5 test 9a
Temperature range[1)]	-40° C, +120° C	
Salt spray corrosion test	> 1000h	IEC 60512-6 test 11f
Protection index	IP50	IEC 60529

Note:
[1)] for bridge plug: -40° C, +80° C
Detailed electrical characteristics, as well as materials and treatment are presented in the chapter Technical Characteristics on page 171.

Electrical

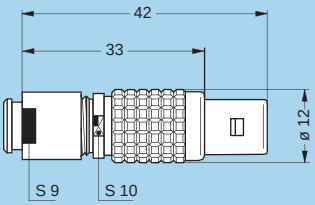
Characteristics		Value	Standard
Insulation resistance		> $10^{11}\Omega$	IEC 60512-2 test 3a
Insul. res. after 48h 95%RH		> $10^{10}\Omega$	IEC 60512-2 test 3a
Screening efficiency	at 10 MHz	> 70 dB	IEC 60169-1-3
	at 1 GHz	> 35 dB	IEC 60169-1-3
Contact resistance		< 20mΩ	IEC 60512-2 test 2a



FFA Straight plug, cable collet

Part number
FFA.1D.694.CNLD42
FFA.1D.694.CNLD52
FFA.1D.694.CNLD62
FFA.1D.694.CNLD72
FFA.1D.694.CNLD76

Cable assembly (page 128)

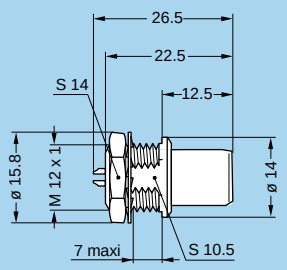


FFA Straight plug, cable collet and nut for fitting a bend relief

Part number
FFA.1D.694.CNLD42Z
FFA.1D.694.CNLD52Z
FFA.1D.694.CNLD62Z
FFA.1D.694.CNLD72Z

Cable assembly (page 128)

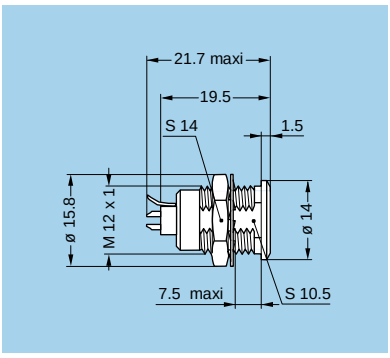
Note: The bend relief must be ordered separately (see page 141).



FAA Fixed plug, nut fixing, non-latching

Part number
FAA.1D.694.CNL

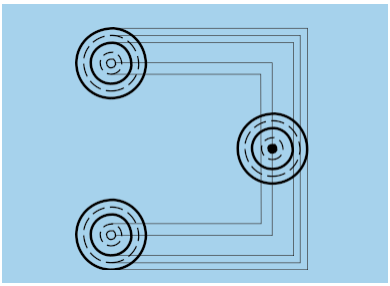
Panel cut-out (page 128)

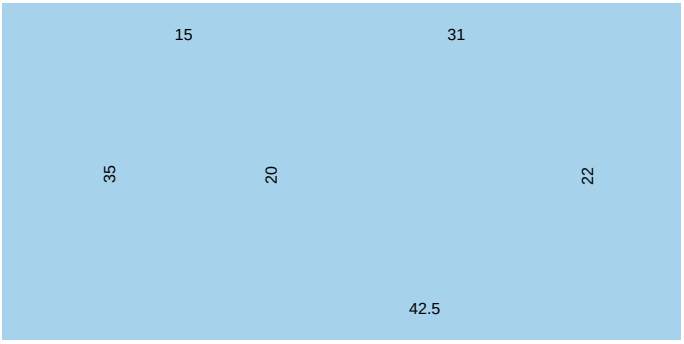


ERN Fixed socket nut fixing, with earthing tag

Part number
ERN.1D.694.CNA

Panel cut-out (page 128)



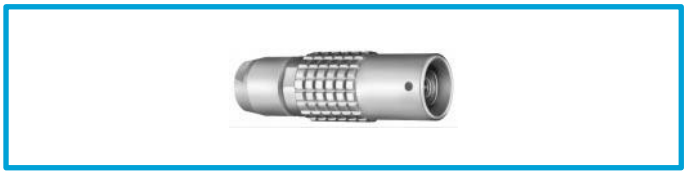


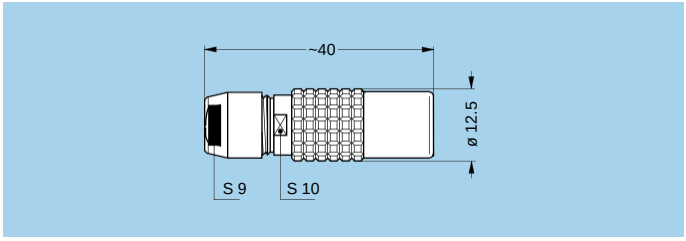
CFF Bridge plug with two non-latching plugs

CRF Bridge plug with two non-latching plugs with monitoring output

Part number
CFF.1D.694.PNMG
CRF.1D.694.PNFG

Note: the last letter (G) of the part number indicates the grey colour of the housing. For other colours, replace this letter (G) by the one corresponding to the required colour.

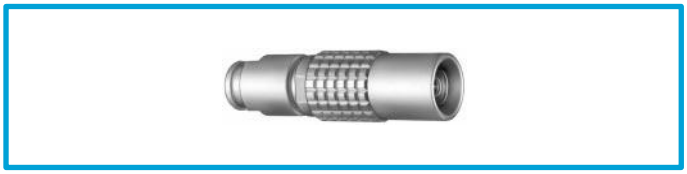


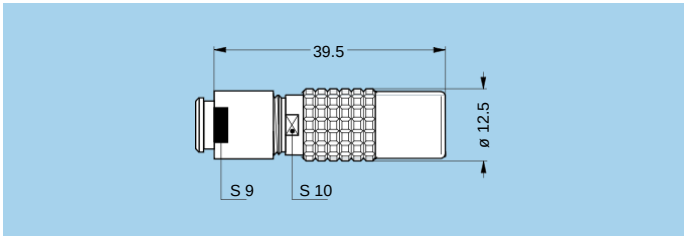


PCA Free socket, cable collet

Part number
PCA.1D.694.CNAD42
PCA.1D.694.CNAD52
PCA.1D.694.CNAD62
PCA.1D.694.CNAD72
PCA.1D.694.CNAD76

Cable assembly (page 128)





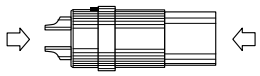
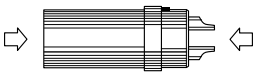
PCA Free socket, cable collet and nut for fitting a bend relief

Part number
PCA.1D.694.CNAD42Z
PCA.1D.694.CNAD52Z
PCA.1D.694.CNAD62Z
PCA.1D.694.CNAD72Z

Cable assembly (page 128)

Note: The bend relief must be ordered separately (see page 141).

Insert configuration (1D series)

Male solder contacts	Female solder contacts	Reference	Number of contacts	Contact type: Solder	Test voltage (kV rms)[1) 2)]	Test voltage (kV dc)[1) 2)]	Rated current (A)[1)]
		694	4	●	0.42	0.6	0.5

Note: 1) see calculation method, caution and suggested standard on page 178.
2) lowest measured value; contact to contact or contact to shell.

Housings (1D series)

Ref.	Outer shell and collet nut		Latch sleeve + earthing crown		Other metallic components		Remarks	Note
	Material	Surf. treatment	Material	Surf. treatment	Material	Surf. treatment		
C	Brass	chrome	brass/bronze	nickel	brass	nickel		●
P	PA.6	–	brass/bronze	nickel	brass	nickel	Only for CFF and CRF bridge plug 1)	●

Note: detailed characteristics of these materials and treatments are presented on page 171. 1) see «variant» for the colour.

● First choice alternative
Special order alternative

Contacts (1D series)

Ref.	Contact type	Remarks
A	Male solder center contact	For sockets
L	Female solder center contact	For plugs

Collets (1D series)

D type collets for 1D series

D type 

	Reference		Cable ø		Notes
	Type	Code	max.	min.	
1D	D	42	4.2	3.1	
	D	52	5.2	> 4.2	
	D	62	6.2	> 5.2	

D type collets for 1D series

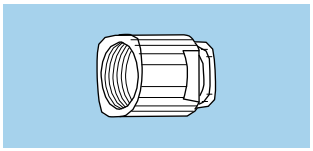
D type 

	Reference		Cable ø		Notes
	Type	Code	max.	min.	
1D	D	72	7.2	> 6.2	
	D	76	7.6	> 7.2	1)

Note: 1) these collets cannot be used for connector models with nut for fitting a bend relief. All dimensions are in millimetres.

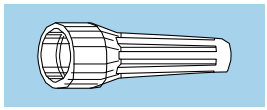
Variant (1D series)

Bend relief for 1D series models with collet



	Ref.	Collet	
		Type	Code
1D	Z	D	42 to 72

Need to be ordered



Need to be ordered separately (see pages 141 and 142)
GMA.1B.●●●.●●

Colour of the bridge plug shells

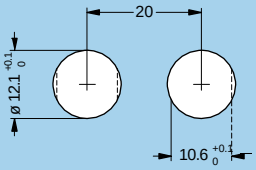
Reference	Colour
A	blue
B	white
G	grey
J	yellow
M	brown
N	black
R	red
V	green

Accessories and Tooling (1D series)

Accessories and tooling for the 1D series are identical with the 1B series. Please refer to corresponding pages (page 135 and 146).

Panel cut-outs (1D series)

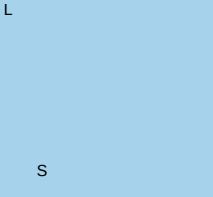
Panel cut-out



Note: mounting nut torque: 4.5 Nm (1N = 0.102 kg)
When connectors are assembled with double panel washers or insulating washers the mounting nut torque is 4 Nm.

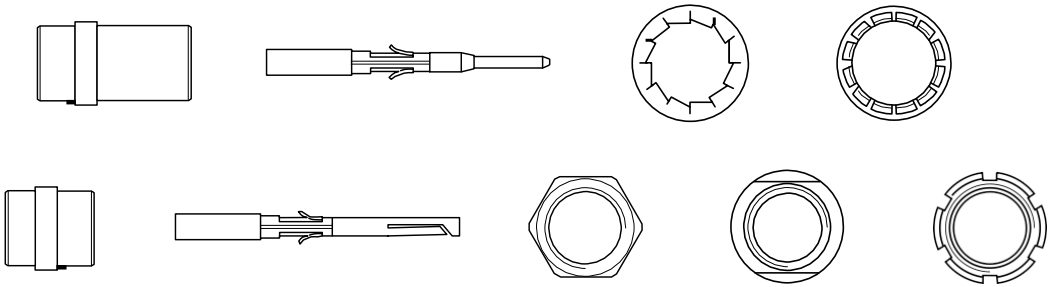
Cable assembly (1D series)

Cable stripping lengths (1D series)



Connector		ø contact A (mm)	Cable stripping lengths (mm)		
Series	Type		L	S	T
1D	694	–	14	8	3

Note: the tolerances on these dimensions are: L: ± 0.5 mm; S: ± 0.5 mm; T: ± 0.2 mm.



SPARE PARTS

Spare parts

male

female

FGG-EGG Insulators for crimp contacts

	Type	Insulator part number	
		Male contact	Female contact
00	302	FGG.00.302.YL	EGG.00.402.YL
	303	FGG.00.303.YL	EGG.00.403.YL
	304	FGG.00.304.YL	EGG.00.404.YL
0B 0K	302	FGG.0B.302.YL	EGG.0B.402.YL
	303	FGG.0B.303.YL	EGG.0B.403.YL
	304	FGG.0B.304.YL	EGG.0B.404.YL
	305	FGG.0B.305.YL	EGG.0B.405.YL
	306	FGG.0B.306.YL	–
	307	FGG.0B.307.YL	–
	309	FGG.0B.309.YL	–
1B 1K	302	FGG.1B.302.YL	EGG.1B.402.YL
	303	FGG.1B.303.YL	EGG.1B.403.YL
	304	FGG.1B.304.YL	EGG.1B.404.YL
	305	FGG.1B.305.YL	EGG.1B.405.YL
	306	FGG.1B.306.YL	EGG.1B.406.YL
	307	FGG.1B.307.YL	EGG.1B.407.YL
	308	FGG.1B.308.YL	EGG.1B.408.YL
	310	FGG.1B.310.YL	–
	314	FGG.1B.314.YL	–
	316	FGG.1B.316.YL	–
2B 2K	302	FGG.2B.302.YL	EGG.2B.402.YL
	303	FGG.2B.303.YL	EGG.2B.403.YL
	304	FGG.2B.304.YL	EGG.2B.404.YL
	305	FGG.2B.305.YL	EGG.2B.405.YL
	306	FGG.2B.306.YL	EGG.2B.406.YL
	307	FGG.2B.307.YL	EGG.2B.407.YL
	308	FGG.2B.308.YL	EGG.2B.408.YL
	310	FGG.2B.310.YL	EGG.2B.410.YL
	312	FGG.2B.312.YL	EGG.2B.412.YL
	314	FGG.2B.314.YL	EGG.2B.414.YL
	316	FGG.2B.316.YL	EGG.2B.416.YL
	318	FGG.2B.318.YL	EGG.2B.418.YL
	319	FGG.2B.319.YL	EGG.2B.419.YL
3B 3K	302	FGG.3B.302.YL	EGG.3B.402.YL
	303	FGG.3B.303.YL	EGG.3B.403.YL
	304	FGG.3B.304.YL	EGG.3B.404.YL
	305	FGG.3B.305.YL	EGG.3B.405.YL
	306	FGG.3B.306.YL	EGG.3B.406.YL
	307	FGG.3B.307.YL	EGG.3B.407.YL

	Type	Insulator part number	
		Male contact	Female contact
3B 3K	308	FGG.3B.308.YL	EGG.3B.408.YL
	309	FGG.3B.309.ML	EGG.3B.409.ML
	310	FGG.3B.310.YL	EGG.3B.410.YL
	312	FGG.3B.312.YL	EGG.3B.412.YL
	314	FGG.3B.314.YL	EGG.3B.414.YL
	316	FGG.3B.316.YL	EGG.3B.416.YL
	318	FGG.3B.318.YL	EGG.3B.418.YL
	320	FGG.3B.320.YL	EGG.3B.420.YL
	322	FGG.3B.322.YL	EGG.3B.422.YL
	324	FGG.3B.324.YL	EGG.3B.424.YL
	326	FGG.3B.326.YL	EGG.3B.426.YL
	330	FGG.3B.330.YL	EGG.3B.430.YL
4B 4K	304	FGG.4B.304.YL	EGG.4B.404.YL
	306	FGG.4B.306.YL	EGG.4B.406.YL
	307	FGG.4B.307.YL	EGG.4B.407.YL
	310	FGG.4B.310.YL	EGG.4B.410.YL
	312	FGG.4B.312.YL	EGG.4B.412.YL
	316	FGG.4B.316.YL	EGG.4B.416.YL
	320	FGG.4B.320.YL	EGG.4B.420.YL
	324	FGG.4B.324.YL	EGG.4B.424.YL
	330	FGG.4B.330.YL	EGG.4B.430.YL
	340	FGG.4B.340.YL	EGG.4B.440.YL
	348	FGG.4B.348.YL	EGG.4B.448.YL
5B 5K	304	FGG.5B.304.ML	EGG.5B.404.ML
	310	FGG.5B.310.YL	EGG.5B.410.YL
	314	FGG.5B.314.YL	EGG.5B.414.YL
	316	FGG.5B.316.YL	EGG.5B.416.YL
	320	FGG.5B.320.YL	EGG.5B.420.YL
	330	FGG.5B.330.YL	EGG.5B.430.YL
	340	FGG.5B.340.YL	EGG.5B.440.YL
	348	FGG.5B.348.YL	EGG.5B.448.YL
	350	FGG.5B.350.ML	EGG.5B.450.ML
	354	FGG.5B.354.YL	EGG.5B.454.YL
	364	FGG.5B.364.YL	EGG.5B.464.YL

Note: each insulator can be used both for crimp contacts of normal shape (fig. 1) or with reduced solder cups (fig. 2) as shown on page 131.

FGG-EGG Crimp contacts

Fig. 1

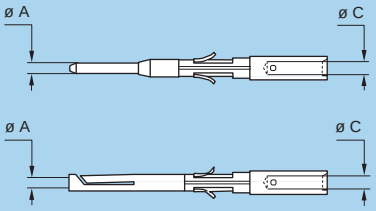
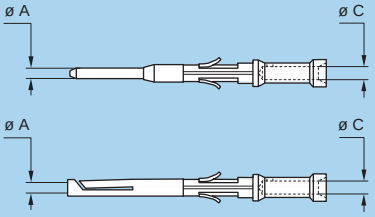


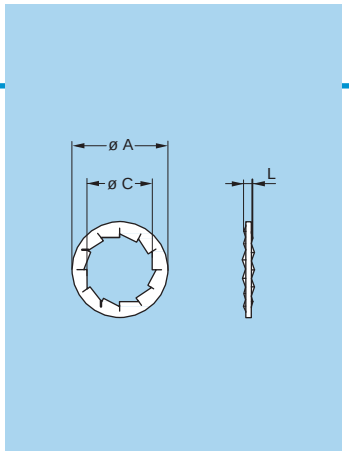
Fig. 2



	Types	ø A (mm)	ø C (mm)	Contact part number	
				Male	Female
00	302	0.5	0.45	FGG.00.554.ZZC	EGG.00.654.ZZM
	303	0.5	0.45	FGG.00.554.ZZC	EGG.00.654.ZZM
	304	0.5	0.45	FGG.00.554.ZZC	EGG.00.654.ZZM
0B 0K	302/303	0.9	1.10	FGG.0B.560.ZZC	EGG.0B.660.ZZM
	304/305	0.7	0.80	FGG.0B.555.ZZC	EGG.0B.655.ZZM
	306/307/309	0.5	0.45	FGG.0B.554.ZZC	–
0S	302	0.9	1.10	FGG.0B.560.ZZC	EGG.0B.660.ZZM
	304	0.7	0.80	FGG.0B.555.ZZC	EGG.0B.655.ZZM
1B 1K	302/303	1.3	1.40	FGG.1B.565.ZZC	EGG.1B.665.ZZM
	304/305	0.9	1.10	FGG.1B.560.ZZC	EGG.1B.660.ZZM
	306/307/308	0.7	0.80	FGG.1B.555.ZZC	EGG.1B.655.ZZM
	310/314/316	0.5	0.45	FGG.1B.554.ZZC	–
1S	302	1.3	1.40	FGG.1B.565.ZZC	EGG.1B.665.ZZM
	304	0.9	1.10	FGG.1B.560.ZZC	EGG.1B.660.ZZM
2B 2K	302	2.0	2.40	FGG.2B.575.ZZC	EGG.2B.675.ZZM
	303	1.6	1.90	FGG.2B.570.ZZC	EGG.2B.670.ZZM
	304/305	1.3	1.40	FGG.2B.565.ZZC	EGG.2B.665.ZZM
	306/307	1.3	1.40	FGG.2B.565.ZZC	EGG.2B.665.ZZM
	308/310	0.9	1.10	FGG.2B.560.ZZC	EGG.2B.660.ZZM
	312/314/316	0.7	0.80	FGG.2B.555.ZZC	EGG.2B.655.ZZM
	318/319	0.7	0.80	FGG.2B.555.ZZC	EGG.2B.655.ZZM
2S	306	1.3	1.40	FGG.2B.565.ZZC	EGG.2B.665.ZZM
3B 3K	302	3.0	3.20	FGG.3B.580.ZZC	EGG.3B.680.ZZM
	303/304/309	2.0	2.40	FGG.3B.575.ZZC	EGG.3B.675.ZZM
	305/306/307	1.6	1.90	FGG.3B.570.ZZC	EGG.3B.670.ZZM
	308/309/310	1.3	1.40	FGG.3B.565.ZZC	EGG.3B.665.ZZM
	312/314	0.9	1.10	FGG.3B.560.ZZC	EGG.3B.660.ZZM
	316/318	0.9	1.10	FGG.3B.560.ZZC	EGG.3B.660.ZZM
	320/322/324	0.7	0.80	FGG.3B.555.ZZC	EGG.3B.655.ZZM
	326/330	0.7	0.80	FGG.3B.555.ZZC	EGG.3B.655.ZZM
4B 4K	304	3.0	3.20	FGG.4B.580.ZZC	EGG.4B.680.ZZM
	306/307	2.0	2.40	FGG.4B.575.ZZC	EGG.4B.675.ZZM
	310	1.6	1.90	FGG.4B.570.ZZC	EGG.4B.670.ZZM
	312	1.3	1.40	FGG.4B.565.ZZC	EGG.4B.665.ZZM
	316/320	0.9	1.10	FGG.4B.560.ZZC	EGG.4B.660.ZZM
	324/330	0.9	1.10	FGG.4B.560.ZZC	EGG.4B.660.ZZM
	340/348	0.7	0.80	FGG.4B.555.ZZC	EGG.4B.655.ZZM
5B 5K	304	4.0	4.00	FGG.5B.582.ZZC	EGG.5B.682.ZZM
	310	3.0	3.20	FGG.5B.580.ZZC	EGG.5B.680.ZZM
	314/316	2.0	2.40	FGG.5B.575.ZZC	EGG.5B.675.ZZM
	320	1.6	1.90	FGG.5B.570.ZZC	EGG.5B.670.ZZM
	330/340/348	1.3	1.40	FGG.5B.565.ZZC	EGG.5B.665.ZZM
	350/354/364	0.9	1.10	FGG.5B.560.ZZC	EGG.5B.660.ZZM

	Types	ø A (mm)	ø C (mm)	Contact part number	
				Male	Female
0B 0K	302/303	0.9	0.80	FGG.0B.561.ZZC	EGG.0B.661.ZZM
	302/303	0.9	0.45	FGG.0B.562.ZZC	EGG.0B.662.ZZM
	304/305	0.7	0.45	FGG.0B.556.ZZC	EGG.0B.656.ZZM
0S	302	0.9	0.80	FGG.0B.561.ZZC	EGG.0B.661.ZZM
	302	0.9	0.45	FGG.0B.562.ZZC	EGG.0B.662.ZZM
	304	0.7	0.45	FGG.0B.556.ZZC	EGG.0B.656.ZZM
1B 1K	302/303	1.3	1.10	FGG.1B.566.ZZC	EGG.1B.666.ZZM
	304/305	0.9	0.80	FGG.1B.561.ZZC	EGG.1B.661.ZZM
	306/307/308	0.7	0.45	FGG.1B.556.ZZC	EGG.1B.656.ZZM
1S	302	1.3	1.10	FGG.1B.566.ZZC	EGG.1B.666.ZZM
	304	0.9	0.80	FGG.1B.561.ZZC	EGG.1B.661.ZZM
2B 2K	302	2.0	1.90	FGG.2B.576.ZZC	EGG.2B.676.ZZM
	303	1.6	1.40	FGG.2B.571.ZZC	EGG.2B.671.ZZM
	304/305	1.3	1.10	FGG.2B.566.ZZC	EGG.2B.666.ZZM
	306/307	1.3	1.10	FGG.2B.566.ZZC	EGG.2B.666.ZZM
	304/305	1.3	0.80	FGG.2B.567.ZZC	EGG.2B.667.ZZM
	306/307	1.3	0.80	FGG.2B.567.ZZC	EGG.2B.667.ZZM
	308/310	0.9	0.80	FGG.2B.561.ZZC	EGG.2B.661.ZZM
	308/310	0.9	0.45	FGG.2B.562.ZZC	EGG.2B.662.ZZM
	312/314/316	0.7	0.45	FGG.2B.556.ZZC	EGG.2B.656.ZZM
	318/319	0.7	0.45	FGG.2B.556.ZZC	EGG.2B.656.ZZM
2S	306	1.3	1.10	FGG.2B.566.ZZC	EGG.2B.666.ZZM
	306	1.3	0.80	FGG.2B.567.ZZC	EGG.2B.667.ZZM
3B 3K	303/304/309	2.0	1.90	FGG.3B.576.ZZC	EGG.3B.676.ZZM
	305/306/307	1.6	1.40	FGG.3B.571.ZZC	EGG.3B.671.ZZM
	308/309/310	1.3	1.10	FGG.3B.566.ZZC	EGG.3B.666.ZZM
	312/314	0.9	0.80	FGG.3B.561.ZZC	EGG.3B.661.ZZM
	316/318	0.9	0.80	FGG.3B.561.ZZC	EGG.3B.661.ZZM
	316/318	0.9	0.45	FGG.3B.562.ZZC	EGG.3B.662.ZZM
	320/322/324	0.7	0.45	FGG.3B.556.ZZC	EGG.3B.656.ZZM
	326/330	0.7	0.45	FGG.3B.556.ZZC	EGG.3B.656.ZZM
4B 4K	306/307	2.0	1.90	FGG.4B.576.ZZC	EGG.4B.676.ZZM
	310	1.6	1.40	FGG.4B.571.ZZC	EGG.4B.671.ZZM
	312	1.3	1.10	FGG.4B.566.ZZC	EGG.4B.666.ZZM
	316/320	0.9	0.80	FGG.4B.561.ZZC	EGG.4B.661.ZZM
	324/330	0.9	0.80	FGG.4B.561.ZZC	EGG.4B.661.ZZM
	340/348	0.7	0.45	FGG.4B.556.ZZC	EGG.4B.656.ZZM
5B 5K	314/316	2.0	1.90	FGG.5B.576.ZZC	EGG.5B.676.ZZM
	320	1.6	1.40	FGG.5B.571.ZZC	EGG.5B.671.ZZM
	330/340/348	1.3	1.10	FGG.5B.566.ZZC	EGG.5B.666.ZZM
	330/340/348	1.3	0.80	FGG.5B.567.ZZC	EGG.5B.667.ZZM
	350/354/364	0.9	0.80	FGG.5B.561.ZZC	EGG.5B.661.ZZM

GBA Locking washers

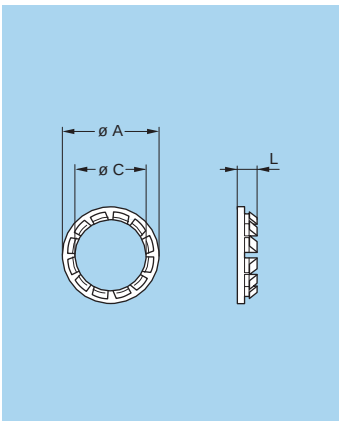


Part number	Series	Dimensions (mm)		
		A	C	L
GBA.00.250.FN	00	9.5	7.1	1.0
GBA.0S.250.FN	0S-0B	12.5	9.1	1.0
GBA.1S.250.FN	1S-1B 1D	16.0	12.1	1.0
GBA.0E.250.FN	XB	19.6	14.1	1.2
GBA.1E.250.FN	1E-1K	21.8	16.1	1.2
GBA.2S.250.FN	2S-2B 2C-2G	19.5	15.1	1.2
GBA.3S.250.FN	3S-3B	25.0	18.1	1.4
GBA.4S.250.FN	4S-4B	32.0	25.1	1.4

- Material: Nickel-plated bronze (3 µm)

Note: to order this accessory separately, use the above part numbers.

GBB Tapered washers

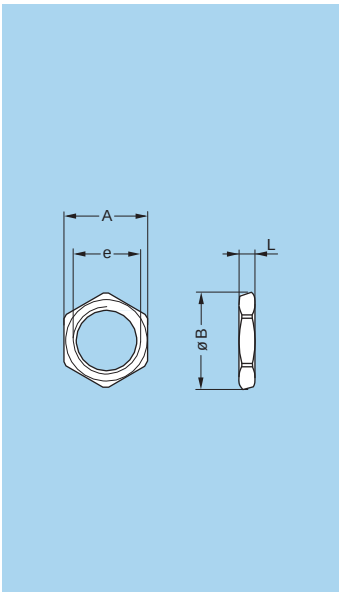


Part number	Series	Dimensions (mm)		
		A	C	L
GBB.00.250.LN	00	9	7.1	2.0
GBB.0S.250.LN	0S-0B	11	9.1	2.5
GBB.1S.250.LN	1S-1B	15	12.1	3.5
GBB.2S.250.LN	2S-2B 2C-2G	18	15.1	4.0
GBB.3S.250.LN	3S-3B	22	18.1	4.5
GBB.4S.250.LN	4S-4B	28	25.2	5.0
GBB.5S.250.LN	5S-5B	40	35.2	7.5

- Material: Nickel-plated brass (3 µm)

Note: sockets of series 5B and 5S are always supplied with a tapered washer. To order this accessory separately, use the above part numbers.

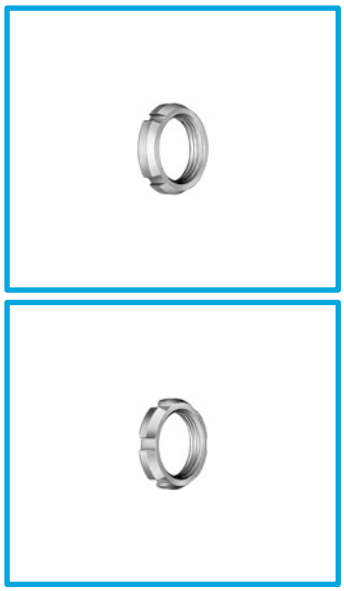
GEA Hexagonal nuts



Part number	Series	Dimensions (mm)			
		A	B	e	L
GEA.00.240.LN	00	9	10.2	M7 x 0.50	2.0
GEA.0S.240.LN	0S-0B	11	12.4	M 9 x 0.60	2.0
GEA.0S.241.LN	0S-0B	12	13.8	M10 x 0.75	2.5
GEA.0E.240.LN	0E-0K-0L 1S-1B-XB	17	19.2	M14 x 1.00	2.5
GEA.1S.240.LN	1S-1B-1D	14	15.8	M12 x 1.00	2.5
GEA.1E.240.LN	1E-1K-1L 2S-2B	19	21.5	M16 x 1.00	3.0
GEA.2S.240.LN	2S-2B	17	19.2	M15 x 1.00	2.7
GEA.2E.240.LN	2E-2K-2L	24	27.0	M20 x 1.00	4.0
GEA.3S.240.LN	3S-3B	22	25.0	M18 x 1.00	3.0
GEA.3E.240.LN	3E-3K	30	34.0	M24 x 1.00	5.0
GEA.4S.240.LN	4S-4B	30	34.0	M25 x 1.00	5.0
GEA.4E.240.LN	4E-4K	36	40.5	M30 x 1.00	7.0

- Material:
  – Nickel-plated brass (3 µm)
  – Natural anodized aluminium alloy
  – Stainless steel

Note: to order this part separately, use the above part numbers. The last letters «LN» of the part number refer to the nut material and treatment. If a nut in aluminium alloy or stainless steel is desired, replace the last letters of the part number by «PT» or «AZ» respectively.

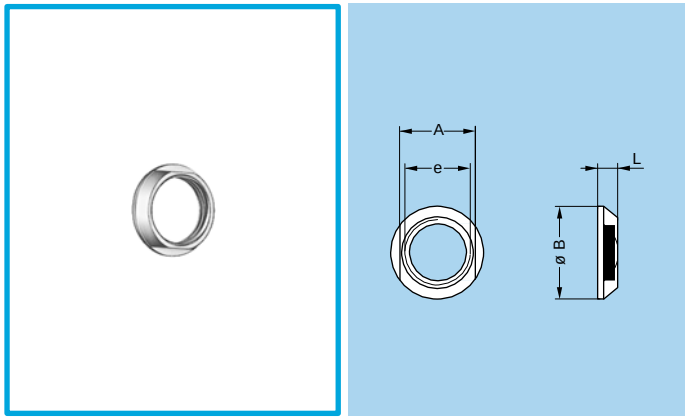


GEG Notched nut

Part number	Model	Dimensions (mm)			
		A	B	e	L
GEG.00.240.LC	1	8.6	10	M7 x 0.5	2.5
GEG.0S.240.LC	1	10.5	12	M9 x 0.6	2.5
GEG.0E.240.LC	1	15.8	18	M14 x 1.0	3.5
GEG.1S.240.LC	1	14.0	16	M12 x 1.0	3.5
GEG.1E.240.LC	2	17.5	20	M16 x 1.0	3.5
GEG.1S.242.LC	1	12.1	14	M11 x 0.5	3.5
GEG.2S.240.LC	2	17.5	20	M15 x 1.0	3.5
GEG.2S.241.LC	2	20.5	24	M19 x 1.0	3.5
GEG.2E.240.LC	2	22.5	25	M20 x 1.0	3.5

- Material: Chrome-plated brass (Ni 3 µm + Cr 0.3 µm)

Note: 00, 0B, 0S, 1B, 1S, 2B and 2S series fixed and free sockets for back panel mounting are always delivered with this notched nut.
To order this accessory separately, use the above part numbers.

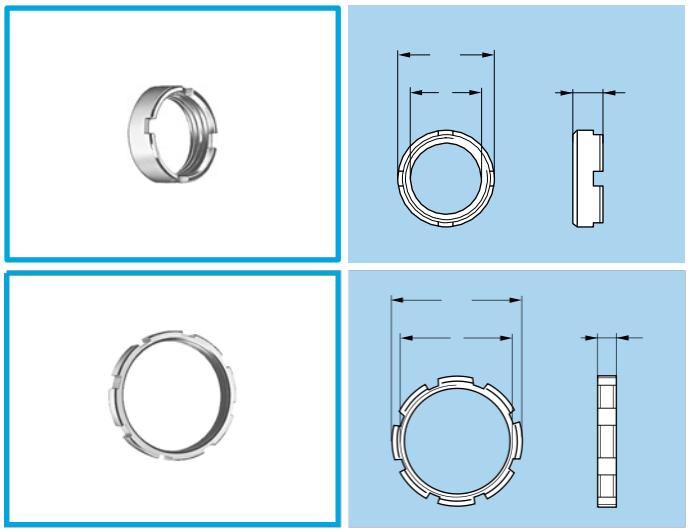


GEC Conical nuts

Part number	Dimensions (mm)			
	A	B	e	L
GEC.00.240.LC	8	10.0	M7 x 0.5	2.5
GEC.0S.240.LC	10	12.0	M9 x 0.6	2.5
GEC.0E.240.LC	16	18.0	M14 x 1.0	3.0
GEC.1S.240.LC	13	16.0	M12 x 1.0	3.2
GEC.1S.241.LC	17	20.0	M16 x 1.0	4.0
GEC.1S.242.LC	12	14.0	M11 x 0.5	3.2
GEC.2S.240.LC	17	20.0	M15 x 1.0	3.8
GEC.2S.241.LC	20	24.0	M19 x 1.0	5.8
GEC.2E.240.LC	22	25.0	M20 x 1.0	5.0
GEC.3S.240.LC	20	24.0	M18 x 1.0	4.5
GEC.3E.240.LC	27	30.0	M24 x 1.0	4.5
GEC.4S.240.LC	27	30.0	M25 x 1.0	4.5
GEC.4K.241.LC	32	35.5	M30 x 1.0	5.0
GEC.5S.240.LC	37	41.0	M35 x 1.0	5.0

- Material: Chrome-plated brass (Ni 3 µm + Cr 0.3 µm)

Note: 3B, 3K, 3S, 3E, 4B, 4K, 4S, 4E, 5B, 5K, 5S, 5E, 6S and 6E series fixed and free sockets for back panel mounting are always delivered with a conical nut. To order this accessory separately, use the part numbers in the adjacent table.

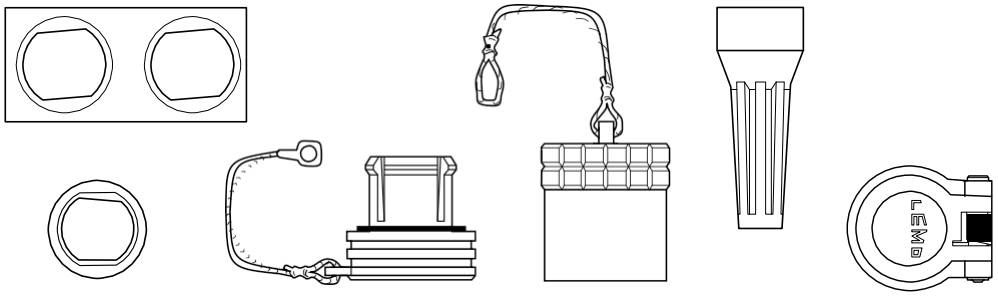


GEB Round nuts

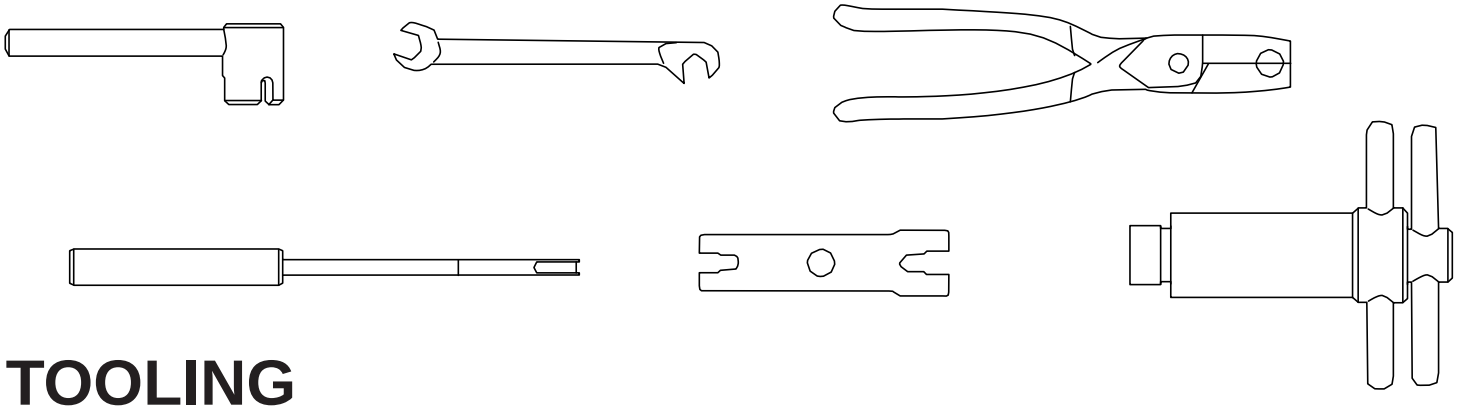
Part number	Model	Dimensions (mm)		
		A	e	L
GEB.00.240.LN	1	9.0	M7 x 0.50	4.0
GEB.0S.240.LN	1	11.0	M9 x 0.60	4.0
GEB.0E.240.LN	1	18.0	M14 x 1.00	5.0
GEB.1S.240.LN	1	14.0	M12 x 1.00	5.0
GEB.1E.240.LN	1	20.0	M16 x 1.00	5.0
GEB.2S.240.LN	1	18.0	M15 x 1.00	5.5
GEB.2B.240.LN	1	17.5	M15 x 0.75	2.5
GEB.3S.240.LN	1	22.0	M18 x 1.00	5.5
GEB.4S.240.LN	1	28.0	M25 x 1.00	6.0
GEB.5S.240.LN	2	40.0	M35 x 1.00	8.0
GEB.5E.240.LN	2	54.0	M45 x 1.50	8.0
GEB.6S.241.LN	2	54.0	M48 x 1.50	8.0
GEB.6E.240.LN	2	65.0	M55 x 2.00	9.0

- Material: Nickel-plated brass (3 µm)

Note: 5B, 5K, 5S, 5E, 6S and 6E series sockets are always supplied with model 2 round nuts. To order this accessory separately, use the part numbers in the adjacent table.

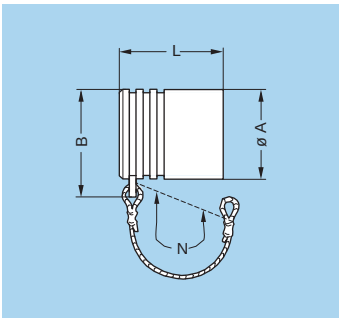


ACCESSORIES

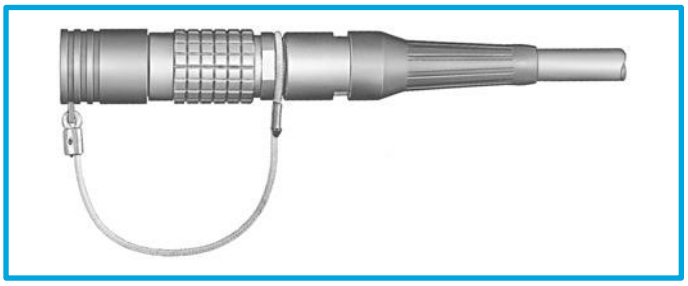


TOOLING

Accessories



- Body material: Polyoxymethylene (POM) grey (or black)
- Cord material: Polyamide 6, grey (or black)
- Gasket material: Silicone rubber
- Maximum operating temperature: 100°C
- Watertightness: IP51 according to IEC 60529



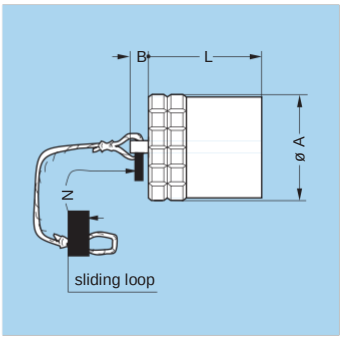
BFG Plug caps

Part number	Series	Dimensions (mm)			
		A	B	L	N
BFG.00.100 PCSG	00	7.5	9.8	10.0	60
BFG.0B.100.PCSG	0S-0B	9.5	12.0	12.2	85
BFG.1B.100.PCSG	1S-1B 1D	12.0	15.0	13.8	85
BFG.2B.100.PCSG	2S-2B	15.0	18.0	15.0	85
BFG.3B.100.PCSG	3S-3B	18.5	22.0	18.5	95

Note: this cap is available only with an alignment key (G). Upon request this cap can be supplied in black and the last letter «G» of the part number should be replaced with «N».

Fitting the cord

Slide the plug into the loop of the cord.
Place the loop into the groove in front of the collet nut and tighten the loop.

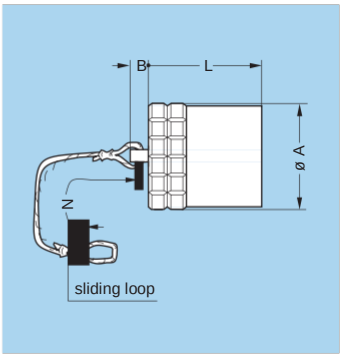


- Body material: Nickel-plated brass (Ni 3µm)
- Lanyard material: Stainless steel
- Crimp ferrule material: Nickel-plated brass + polyolefin
- O-ring material: Silicone rubber or FPM
- Maximum operating temperature: 135°C
- Watertightness: IP68 according to IEC 60529 for E series

BFA Plug caps

Part number	Series	Dimensions (mm)			
		A	B	L	N
BFA.0E.100.NAS	0E	14.0	6	12.5	85
BFA.1E.100.NAS	1E	16.0	6	15.5	85
BFA.2E.100.NAS	2E	19.5	6	17.5	85
BFA.3E.100.NAS	3E	23.0	6	22.0	120
BFA.4E.100.NAS	4E	29.0	10	22.5	120
BFA.4S.100.NAS	4S	25.0	10	22.2	120
BFA.5E.100.NAS	5E	44.0	10	27.0	150
BFA.5S.100.NAS	5S	36.0	10	30.2	150
BFA.6S.100.NAS	6S	46.0	10	33.0	150

Note: the last letter «S» of the part number stands for the material of the O-ring (silicone rubber). O-ring's made from FPM are also available; if required, replace the letter «S» by «V».

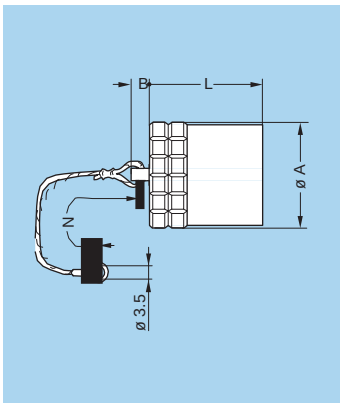


- Body material: Nickel-plated brass (Ni 3µm)
- Lanyard material: Stainless steel
- Crimp ferrule material: Nickel-plated brass + polyolefin
- O-ring material: Silicone rubber or FPM
- Maximum operating temperature: 135°C
- Watertightness: IP68 according to IEC 60529 for E and K series

BFG Plug caps with key (G)

Part number	Series	Dimensions (mm)			
		A	B	L	N
BFG.0K.100.NAS	0K-0L	14.0	6	12.5	85
BFG.1K.100.NAS	1K-1L	16.0	6	15.5	85
BFG.2K.100.NAS	2K-2L	19.5	6	17.5	85
BFG.3K.100.NAS	3K	23.0	6	22.0	120
BFG.4B.100.NAS	4B	25.0	10	20.2	120
BFG.4K.100.NAS	4K	29.0	10	22.5	120
BFG.5B.100.NAS	5B	36.0	10	27.2	150
BFG.5K.100.NAS	5K	44.0	10	27.0	150
BFG.6E.100.NAS	6E	54.0	10	31.0	150

Note: this cap is available only with an alignment key (G). The last letter «S» of the part number stands for the material of the O-ring (silicone rubber). O-ring's made from FPM are also available; if required, replace the letter «S» by «V».

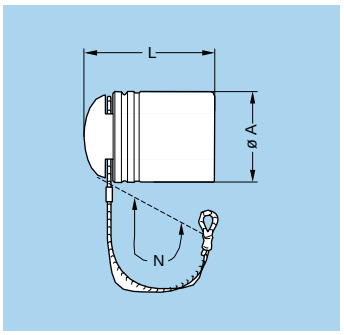


BHG Plug caps, nut fixing or flange

Part number	Series	Dimensions (mm)			
		A	B	L	N
BHG.0K.100.NAS	0K-0L	14.0	6	12.5	85
BHG.1K.100.NAS	1K-1L	16.0	6	15.5	85
BHG.2K.100.NAS	2K-2L	19.5	6	17.5	85
BHG.3K.100.NAS	3K	23.0	6	22.0	120
BHG.4B.100.NAS	4B	25.0	10	20.2	120
BHG.4K.100.NAS	4K	29.0	10	22.5	120
BHG.5B.100.NAS	5B	36.0	10	27.2	150
BHG.5K.100.NAS	5K	44.0	10	27.0	150
BHG.6E.100.NAS	6E	54.0	10	31.0	150

- Body material: Nickel-plated brass (Ni 3µm)
- Lanyard material: Stainless steel
- Crimp ferrule material: Nickel-plated brass + polyolefin
- O-ring material: Silicone rubber or FPM
- Maximum operating temperature: 135°C
- Watertightness: IP68 according to IEC 60529 for E and K series

Note: this cap is available only with an alignment key (G). The last letter «S» of the part number stands for the material of the O-ring (silicone rubber). O-ring's made from FPM are also available; if required, replace the letter «S» by «V».

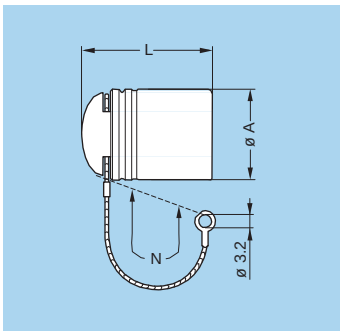


BFG Plug cap

Part number	Series	Dimensions (mm)		
		A	L	N
BFG.3K.100.EAN	3K	26	31	155

- Material: black ALCRYN®
- Lanyard material: Stainless steel
- Crimp ferrule material: Stainless steel AISI 304 + polyolefin

Note: These caps are suitable for use with any alignment key configuration.

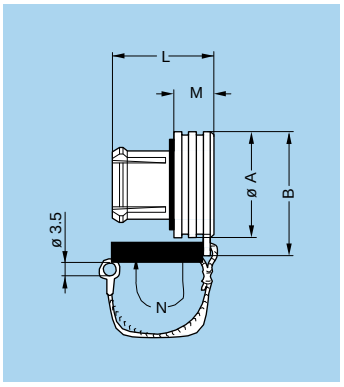


BHA Plug cap

Part number	Series	Dimensions (mm)		
		A	L	N
BHA.3K.100.EAN	3K	26	31	120

- Material: black ALCRYN®
- Lanyard material: Stainless steel
- Crimp ferrule material: Stainless steel AISI 304 + polyolefin

Note: These caps are suitable for use with any alignment key configuration.

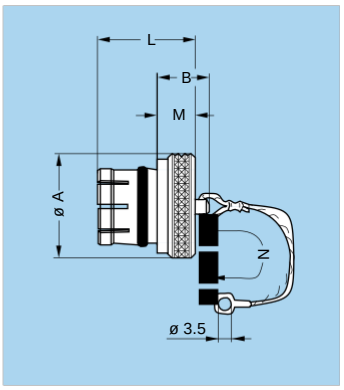


BRA Blanking caps for fixed sockets and free straight sockets

Part number	Series	Dimensions (mm)				
		A	B	L	M	N
BRA.00.200.PCSG	00	7.5	9.8	9.0	3.5	60
BRA.0B.200.PCSG	0S-0B	10.0	12.5	11.0	4.8	60
BRA.1B.200.PCSG	1S-1B 1D	14.0	17.0	13.5	5.6	60
BRA.2B.200.PCSG	2S-2B 2C-2G	18.0	21.0	14.5	6.0	60
BRA.3B.200.PCSG	3S-3B	22.0	25.5	17.0	7.0	60

- Body material: Polyoxymethylene (POM) grey (or black)
- Cord material: Polyamide 6, grey (or black)
- Gasket material: Silicone rubber
- Maximum operating temperature: 100°C
- Watertightness: IP61 according to IEC 60529

Note: these caps are suitable for use with any alignment key configuration. On request this cap can be supplied in black. If so, replace the last letter «G» of the part number by «N».

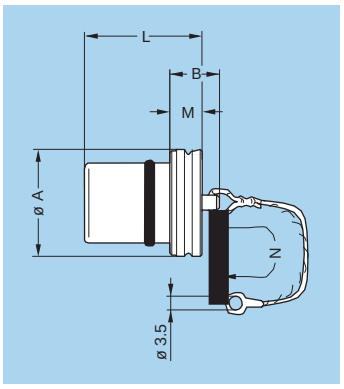


BRE Blanking caps for fixed sockets

Part number	Series	Dimensions (mm)				
		A	B	L	M	N
BRE.00.200.NAS	00	8	7.5	8.8	3.5	60
BRE.0S.200.NAS	0S-0B	10	9.5	10.5	4.5	85
BRE.1S.200.NAS	1S-1B 1D	14	11.0	12.5	5.0	85
BRE.2S.200.NAS	2S-2B	18	12.0	14.0	6.0	85
BRE.3S.200.NAS	3S-3B	22	14.0	18.0	8.0	120
BRE.4S.200.NAS	4S-4B	28	20.0	23.0	10.0	120
BRE.5S.200.NAS	5S-5B	40	22.0	30.0	12.0	150
BRE.6S.200.NAS	6S	54	22.0	30.0	12.0	150
BRE.6E.200.NAS	6E	57	24.0	31.5	14.0	150

- Body material: Nickel-plated brass (Ni 3 µm)
- Lanyard material: Stainless steel
- Crimp ferrule material: Nickel-plated brass + polyolefin
- O-ring material: Silicone rubber or FPM
- Maximum operating temperature: 135°C
- Watertightness: IP61 according to IEC 60529 for S series

Note: these caps are suitable for use with any alignment key configuration. The last letter «S» of the part number stands for the O-ring material (silicone rubber). O-ring's made from FPM are also available; if required, replace the letter «S» by «V».

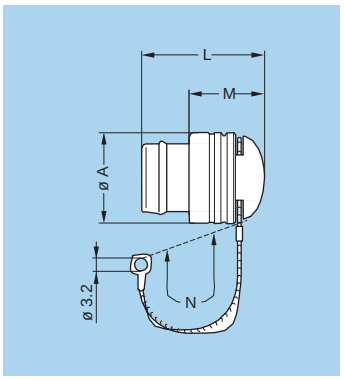


BRE Blanking caps for fixed sockets

Part number	Series	Dimensions (mm)				
		A	B	L	M	N
BRE.0K.200.NAS	0K-0E-0L	15.0	10	15.0	4	85
BRE.1K.200.NAS	1K-1E-1L	17.0	12	20.0	6	85
BRE.2K.200.NAS	2K-2E-2L	20.5	14	24.0	8	85
BRE.3K.200.NAS	3K-3E	24.0	14	28.0	8	120
BRE.4K.200.NAS	4K-4E	30.0	20	30.5	10	120
BRE.5K.200.NAS	5K-5E	44.0	22	37.0	12	150

- Body material: Nickel-plated brass (Ni 3 µm)
- Lanyard material: Stainless steel
- Crimp ferrule material: Nickel-plated brass + polyolefin
- O-ring material: Silicone rubber or FPM
- Maximum operating temperature: 135°C
- Watertightness: IP68 according to IEC 60529

Note: these caps are suitable for use with any alignment key configuration. The last letter «S» of the part number stands for the O-ring material (silicone rubber). O-ring's made from FPM are also available; if required, replace the letter «S» by «V».

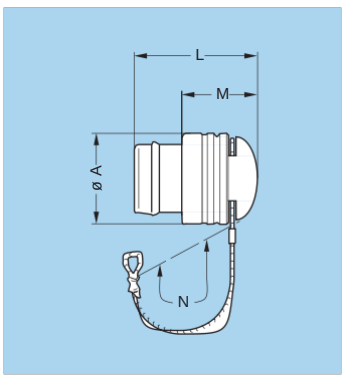


BRA Blanking caps for fixed sockets

Part number	Series	Dimensions (mm)			
		A	L	M	N
BRA.3K.200.EAN	3K	26	27	14.5	120
BRA.4K.200.EAN	4K	31	31	17.0	120

- Material: black ALCRYN®
- Lanyard material: Stainless steel
- Crimp ferrule material: Stainless steel AISI 304 + polyolefin

Note: These caps are suitable for use with any alignment key configuration.

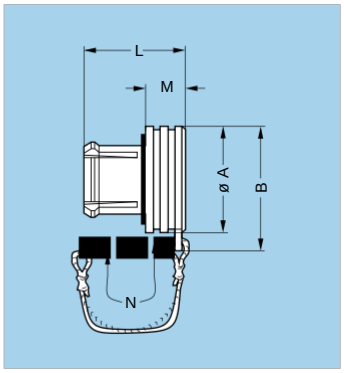


BRF Blanking caps for free sockets

Part number	Series	Dimensions (mm)			
		A	L	M	N
BRF.3K.200.EAN	3K	26	27	14.5	155

- Material: black ALCRYN®
- Lanyard material: Stainless steel
- Crimp ferrule material: Stainless steel AISI 304 + polyolefin

Note: These caps are suitable for use with any alignment key configuration.

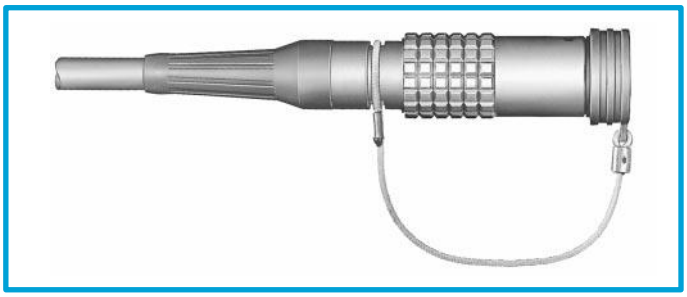


BRD Blanking caps for free sockets

Part number	Series	Dimensions (mm)				
		A	B	L	M	N
BRD.00.200.PCSG	00	7.5	9.8	9.0	3.5	85
BRD.0B.200.PCSG	0S-0B	10.0	12.5	11.0	4.8	85
BRD.1B.200.PCSG	1S-1B 1D	14.0	17.0	13.5	5.6	85
BRD.2B.200.PCSG	2S-2B	18.0	21.0	14.5	6.0	85
BRD.3B.200.PCSG	3S-3B	22.0	25.5	17.0	7.0	95

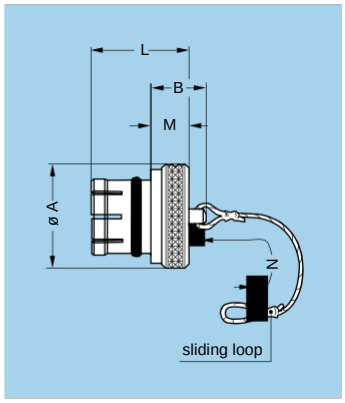
- Body material: Polyoxymethylene (POM) grey (or black)
- Cord material: Polyamide 6, grey (or black)
- Gasket material: Silicone rubber
- Maximum operating temperature: 100°C
- Watertightness: IP61 according to IEC 60529

Note: on request this cap is available in black. If required, replace the last letter «G» of the part number by «N».



Fitting the cord

Slide the socket into the loop of the cord.
Place the loop into the groove in front of the collet nut.
Tighten the loop.

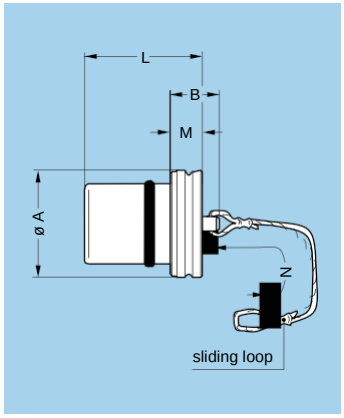


BRF Blanking caps for free sockets

Part number	Series	Dimensions (mm)				
		A	B	L	M	N
BRF.00.200.NAS	00	8	7.5	8.8	3.5	85
BRF.0S.200.NAS	0S-0B	10	9.5	10.5	4.5	85
BRF.1S.200.NAS	1S-1B 1D	14	11.0	12.5	5.0	85
BRF.2S.200.NAS	2S-2B	18	12.0	14.0	6.0	85
BRF.3S.200.NAS	3S-3B	22	14.0	18.0	8.0	120
BRF.4S.200.NAS	4S-4B	28	20.0	23.0	10.0	120
BRF.5S.200.NAS	5S-5B	40	22.0	30.0	12.0	150
BRF.6S.200.NAS	6S	54	22.0	30.0	12.0	150

- Body material: Nickel-plated brass (Ni 3 µm)
- Lanyard material: Stainless steel
- Crimp ferrule material: Nickel-plated brass + polyolefin
- O-ring material: Silicone rubber or FPM
- Maximum operating temperature: 135°C
- Watertightness: IP61 according to IEC 60529 for S series

Note: these caps are suitable for use with any alignment key configuration. The last letter «S» of the part number stands for the O-ring material (silicone rubber). O-ring's made from FPM are also available; if required, replace the letter «S» by «V».

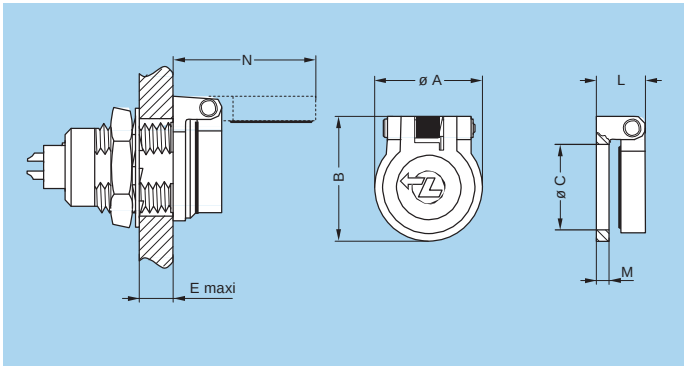


BRF Blanking caps for free sockets

Part number	Series	Dimensions (mm)				
		A	B	L	M	N
BRF.0K.200.NAS	0K-0E-0L	15.0	10	15.0	4	85
BRF.1K.200.NAS	1K-1E-1L	17.0	12	20.0	6	85
BRF.2K.200.NAS	2K-2E-2L	20.5	14	24.0	8	85
BRF.3K.200.NAS	3K-3E	24.0	14	28.0	8	120
BRF.4K.200.NAS	4K-4E	30.0	20	30.5	10	120
BRF.5K.200.NAS	5K-5E	44.0	22	37.0	12	150

Note: these caps are suitable for use with any alignment key configuration. The last letter «S» of the part number stands for the O-ring material (silicone rubber). O-ring's made from FPM are also available; if required, replace the letter «S» by «V».

- Body material: Nickel-plated brass (Ni 3 µm)
- Lanyard material: Stainless steel
- Crimp ferrule material: Nickel-plated brass + polyolefin
- O-ring material: Silicone rubber or FPM
- Maximum operating temperature: 135°C
- Watertightness: IP68 according to IEC 60529

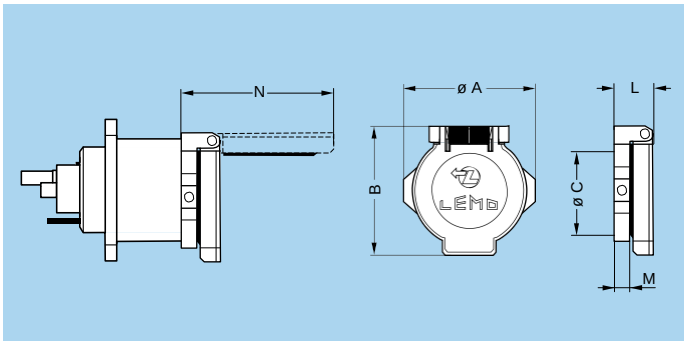


BRR Spring loaded dust caps for ERA, ERN and EG● sockets or PSA and PK● fixed sockets

Part number	Series	Dimensions (mm)						
		A	B	C	E	L	M	N
BRR.0S.200.PZVG	0S-0B	11.0	13.3	9.0	5.8	5.0	1.2	15.3
BRR.1S.200.PZVG	1S-1B 1D	14.2	17.1	12.0	6.0	6.3	1.5	20.3
BRR.2S.200.PZVG	2S-2B 2C-2G	18.6	22.4	15.2	6.5	8.2	2.0	26.2
BRR.3S.200.PZVG	3S-3B	22.5	26.5	18.2	9.0	8.8	2.5	30.8

Note: On request, this cap is available in black, blue or white. If so replace the last letter «G» of the part number by «N», «A» or «B».

- Body material: PSU
- Gasket material: FKM
- Spring material: Stainless steel
- Axes material: Nickel-plated brass
- Maximum operating temperature: 100°C
- Watertightness: IP61 according to IEC 60529

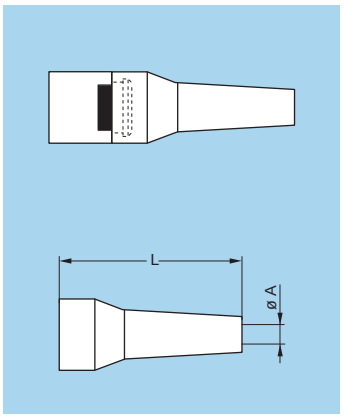


BRR Spring loaded dust cap for ED● and EB● fixed sockets

Part number	Series	Dimensions (mm)					
		A	B	C	L	M	N
BRR.3K.200.PZSG	3K	29	29	23	8.1	3	33.2

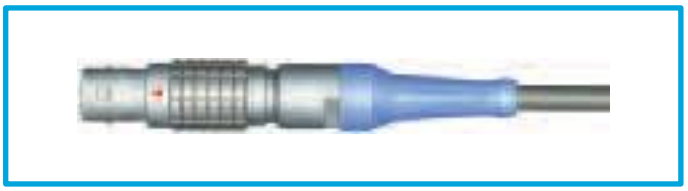
Note: Use Allen key (0.9 mm flat) to secure cap on connector.

- Cap material: Polyoxymethylene (POM) grey
- Body material: Nickel-plated brass
- Gasket material: Silicone rubber
- Spring material: Stainless steel
- Axes material: Nickel-plated brass
- Maximum operating temperature: 100°C
- Watertightness: IP61 according to IEC 60529



GM● Bend relief (TPU)

A bend relief made from thermoplastic polyurethane elastomer can be fitted over LEMO plugs and sockets that are supplied with nut for fitting such bend relief.
They are available in nine different colours that match with the GRA insulating washers (see page 144).
Use the part numbers shown below to order this accessory separately.



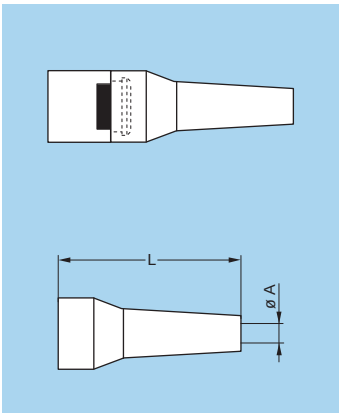
Main characteristics

- Material: TPU (Thermoplastic Polyurethane)
- Temperature range in dry atmosphere: -40°C +80°C

Part number	Dimensions (mm)				Series
	Bend relief		Cable ø		
	A	L	max.	min.	
GMA.00.012.DG	1.2	22	1.4	1.1	00
GMA.00.018.DG	1.8	22	2.1	1.8	
GMB.00.025.DG	2.5	22	2.8	2.5	
GMB.00.028.DG	2.8	22	3.1	2.8	
GMB.00.032.DG	3.2	22	3.5	3.2	
GMD.00.025.DG	2.5	22	2.8	2.5	
GMD.00.028.DG	2.8	22	3.1	2.8	
GMD.00.032.DG	3.2	22	3.5	3.2	
GMA.0B.025.DG	2.5	24	2.9	2.5	0B
GMA.0B.030.DG	3.0	24	3.4	3.0	
GMA.0B.035.DG	3.5	24	3.9	3.5	0S
GMA.0B.040.DG	4.0	24	4.4	4.0	
GMA.0B.045.DG	4.5	24	5.2	4.5	0E-0K-0L
GMA.1B.025.DG	2.5	30	2.9	2.5	1B-XB 1D
GMA.1B.030.DG	3.0	30	3.4	3.0	
GMA.1B.035.DG	3.5	30	3.9	3.5	1S
GMA.1B.040.DG	4.0	30	4.4	4.0	
GMA.1B.045.DG	4.5	30	4.9	4.5	
GMA.1B.054.DG	5.4	30	6.0	5.4	1E-1K-1L
GMA.1B.065.DG	6.5	30	7.0	6.5	

Part number	Dimensions (mm)				Series
	Bend relief		Cable ø		
	A	L	max.	min.	
GMA.2B.040.DG	4.0	36	4.5	4.0	2B
GMA.2B.045.DG	4.5	36	5.0	4.5	
GMA.2B.050.DG	5.0	36	5.5	5.0	2S
GMA.2B.060.DG	6.0	36	6.5	6.0	2E-2K-2L
GMA.2B.070.DG	7.0	36	7.7	7.0	
GMA.2B.080.DG	7.8	36	8.8	7.8	2C-2G
GMA.3B.050.DG	4.5	42	5.2	4.5	3S
GMA.3B.060.DG	6.0	42	6.9	6.0	3B
GMA.3B.070.DG	7.0	42	7.9	7.0	
GMA.3B.080.DG	8.0	42	8.9	8.0	3E-3K
GMA.3B.090.DG	9.0	42	10.0	9.0	4S
GMA.4B.080.DG	8.0	60	9.0	8.0	4S
GMA.4B.010.DG	10.0	60	10.9	10.0	
GMA.4B.011.DG	11.0	60	11.9	11.0	4B
GMA.4B.012.DG	12.0	60	13.0	12.0	
GMA.4B.013.DG	13.5	60	14.5	13.5	4E-4K

Note: The «GMD» are thin bend reliefs (for very flexible cables).
The last letter «G» of the part number indicates the grey colour of the bend relief. For ordering a bend relief with another colour, see table on page 142 and replace the letter «G» by the letter of the required colour.
See also detailed information for each series: B series on page 54: K series on page 54; S series on page 107; E series on page 107.



GMA Bend relief (Silicone)

A bend relief has been designed for connectors used in applications at high temperature or requiring vapour sterilization.
These bend reliefs are different from previous ones as for their material, a silicone elastomer which is noted for its retention of flexibility over a wide temperature range. They are available in nine colours.
Use the part numbers shown below to order this accessory separately.

Main characteristics

- Material: Silicone elastomer VMQ
- Temperature range in dry atmosphere: -60°C +200°C
- Temperature range in water steam: +140°C

Part number	Dimensions (mm)				Series
	Bend relief		Cable ø		
	A	L	max.	min.	
GMA.0B.025.RG	2.5	27	2.9	2.5	0B
GMA.0B.030.RG	3.0	27	3.4	3.0	
GMA.0B.035.RG	3.5	27	3.9	3.5	0S
GMA.0B.040.RG	4.0	27	4.4	4.0	0E-0K-0L
GMA.0B.045.RG	4.5	27	5.2	4.5	
GMA.1B.025.RG	2.5	34	2.9	2.5	1B-1D
GMA.1B.030.RG	3.0	34	3.4	3.0	
GMA.1B.035.RG	3.5	34	3.9	3.5	
GMA.1B.040.RG	4.0	34	4.4	4.0	1S
GMA.1B.045.RG	4.5	34	5.0	4.5	
GMA.1B.051.RG	5.1	34	5.6	5.1	1E-1K-1L
GMA.1B.057.RG	5.7	34	6.2	5.7	
GMA.1B.063.RG	6.3	34	7.0	6.3	

Part number	Dimensions (mm)				Series
	Bend relief		Cable ø		
	A	L	max.	min.	
GMA.2B.040.RG	4.0	41	4.4	4.0	2B
GMA.2B.045.RG	4.5	41	5.0	4.5	
GMA.2B.051.RG	5.1	41	5.6	5.1	2S
GMA.2B.057.RG	5.7	41	6.2	5.7	
GMA.2B.063.RG	6.3	41	7.0	6.3	2E-2K-2L
GMA.2B.071.RG	7.1	41	7.9	7.1	2C-2G
GMA.2B.080.RG	8.0	41	9.0	8.0	

Note: the last letter «G» of the part number indicates the grey colour of the bend relief. For ordering a bend relief with another colour, see table on page 142 and replace the letter «G» by the letter of the required colour.
See also detailed information for each series: B series on page 54: K series on page 54; S series on page 107; E series on page 107.

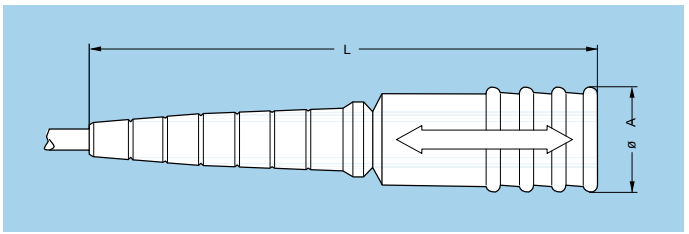
Note: the selection of pigments, which should remain stable at high temperature, is limited by the new regulations. For this reason, some colours will be a shade different from those used for Desmopan bend reliefs. The selected solutions represent the best possible compromise.

Ref.	Colour
A	blue
B	white
G	grey
J	yellow
M	brown

Ref.	Colour
N	black
R	red
S	orange
V	green

GM● Overall bend relief for plugs and sockets

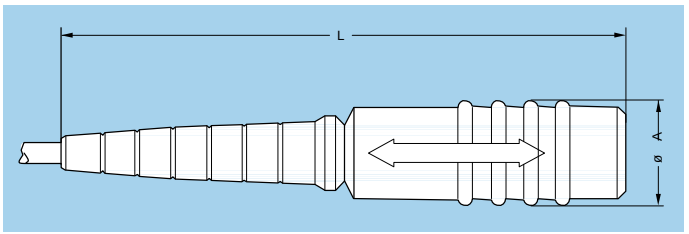
Overall bend reliefs, type GMF for plugs and GMP for sockets offer optimum protection against mechanical damage and give a protection index of IP65 according to IEC 60529 (mated position). These bend reliefs slide easily over the connector shell and are positioned by slightly pressing the bend relief backnut.
The special design of the bend relief for plug provides for easy use of the push-pull self-latching system.



GMF Bend relief for straight plug

Part number	Series	Dimensions (mm)			
		Bend relief		Cable ø	
		A	L	max.	min.
GMF.0B.035.060EN	0S-0B	11.0	60.5	3.5	1.0
GMF.1B.062.072EN	1S-1B	16.0	72.0	6.2	2.5
GMF.2B.082.095EN	2S-2B	22.0	95.0	8.2	5.0

- Material: Elastomer rubber black colour
- Operating temperature: -30°C to +120°C



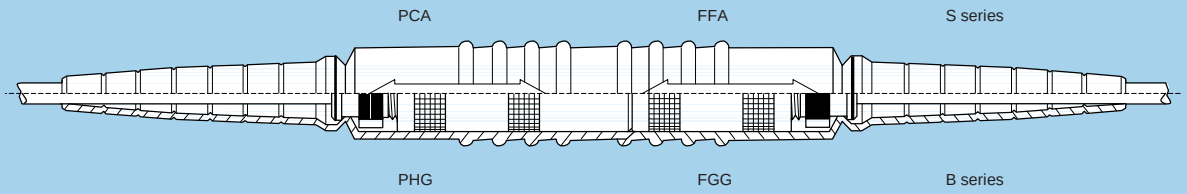
GMP Bend relief for free socket

Part number	Series	Dimensions (mm)			
		Bend relief		Cable ø	
		A	L	max.	min.
GMP.0B.035.069EN	0S-0B	11.0	69.0	3.5	1.0
GMP.1B.062.079EN	1S-1B	16.0	80.0	6.2	2.5
GMP.2B.082.102EN	2S-2B	21.0	102.5	8.2	5.0

- Material: Elastomer rubber black colour
- Operating temperature: -30°C to +120°C

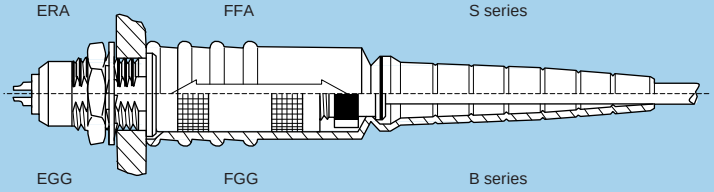
– The overall bend relief shall be installed over plug or free socket fitted with a nut for bend relief.
– The typical applications are shown below.
– The overall bend relief can be cut at different length depending on cable diameter.

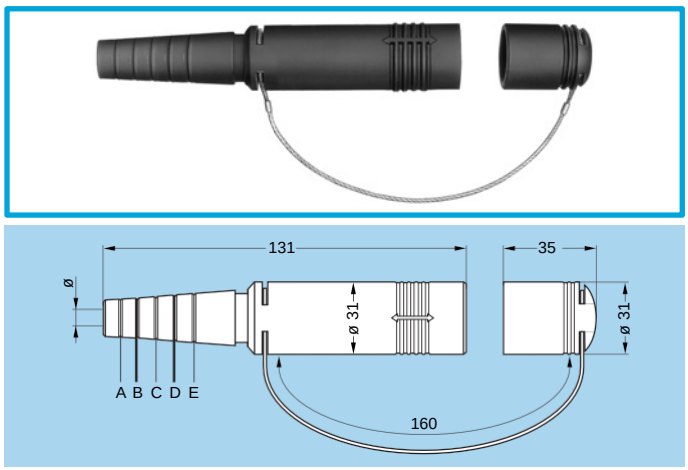
Plug-free socket



Plug-fixed socket

Optimum protection is offered only when using front panel mounting fixed sockets

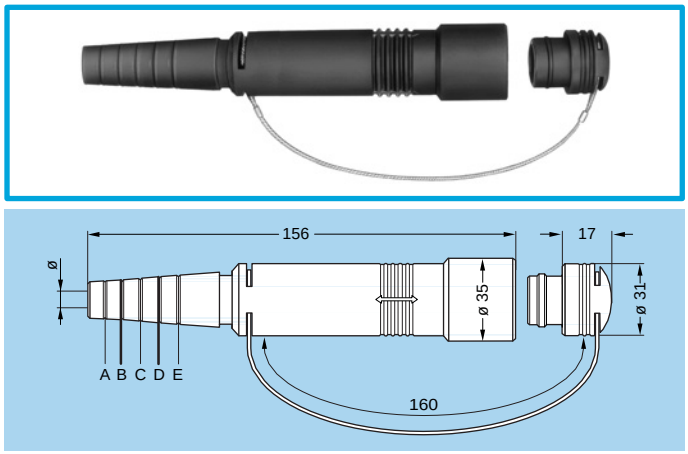




GMF Bend relief with cap for plug

Part number	Series	For models	Cut	admissible ø (mm)	
				min.	max.
GMF.4K.080.EANZ	4E	FFA	–	8.0	8.9
			A	9.0	9.9
			B	10.0	11.4
	4K	FGG	C	11.5	12.9
			D	13.0	14.9
			E	15.0	16.5

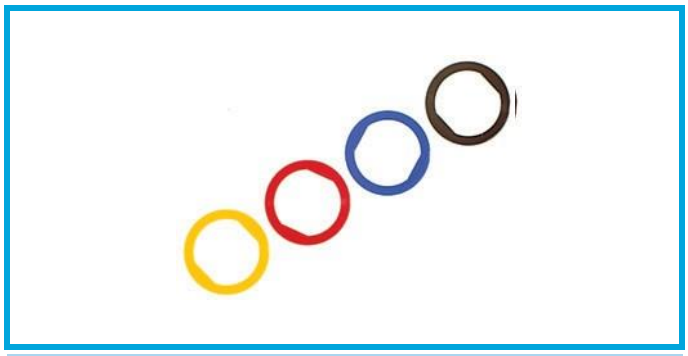
- Material: Black EPDM

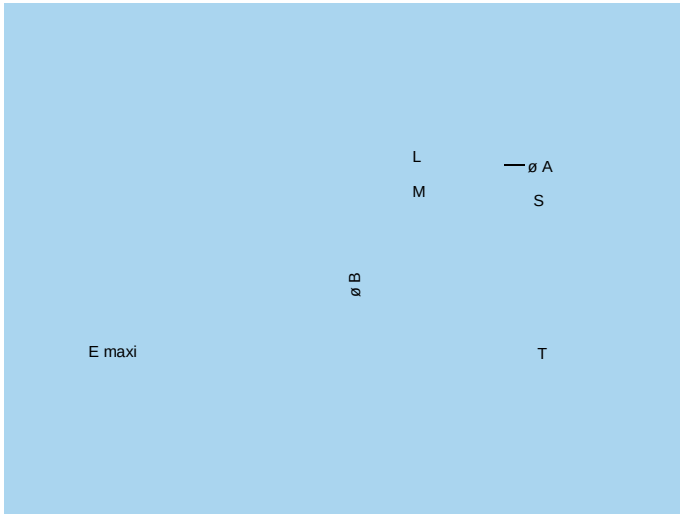


GMP Bend relief with cap for free socket

Part number	Series	For models	Cut	admissible ø (mm)	
				min.	max.
GMP.4K.080.EANZ	4E	PCA	–	8.0	8.9
			A	9.0	9.9
			B	10.0	11.4
	4K	PHG	C	11.5	12.9
			D	13.0	14.9
			E	15.0	16.5

- Material: Black EPDM





GRA Insulating washers

Sockets or plugs mounted on panels can be fitted with insulating washers. The nine colours available combined with those for the bend reliefs makes colour coding possible.

Part number	Series	Dimensions (mm)						
		A	B	E	L	M	S	T
GRA.00.269.GG	00	10.0	8.8	4.5	1.8	1.0	6.4	8.0
GRA.0S.269.GG	0S-0B	12.0	10.8	6.0	1.8	1.0	8.3	9.9
GRA.1S.269.GG	1S-1B	16.0	13.8	6.5	1.8	1.0	10.6	12.2
GRA.2S.269.GG	2S-2B	21.1	17.9	7.3	2.3	1.3	13.6	16.2
GRA.3S.269.GG	3S-3B	25.0	21.8	10.3	2.2	1.2	16.7	20.2
GRA.4S.269.GG	4S-4B	31.9	28.7	10.5	2.5	1.5	23.6	27.1

Note: insulating washers for series 5B are available on request.

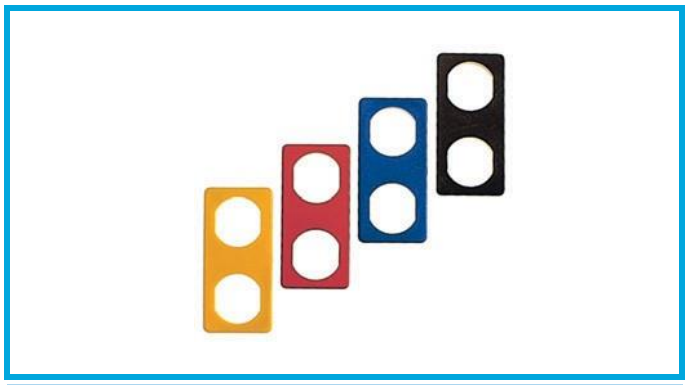
Caution: these insulating washers can be used with fixed and free sockets with across flat dimension S1 equivalent to the S dimension of the washer.

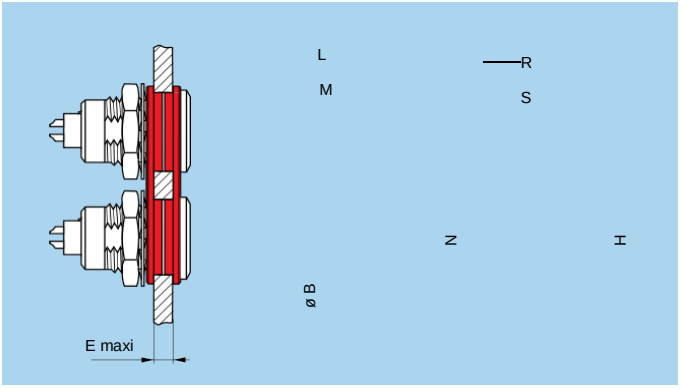
Ref.	Colour
A	blue
B	white
G	grey
J	yellow
M	brown

Ref.	Colour
N	black
R	red
S	orange
V	green

Note: the last letter «G» of the part number indicates the colour grey for the insulating washer. To obtain an insulating washer of another colour, refer to the table above and change the letter «G» of the part number to the corresponding letter of the colour required.
For the panel cut-out, please consult chapter «Panel cut-out» on page 153.

- Material: Polyamide
- Maximum operating temperature: 90° C





GRC Double panel washers

Double panel washers have been designed to make the drilling of panel holes easier for mounting fixed and free sockets. The combination of the nine different colours of the double panel washers and of the bend reliefs makes colour coding possible.

Part number	Series	Dimensions (mm)							
		B	E	H	L	M	N	R	S
GRC.0S.260.HG	0S-0B	10.9	5	14	2.5	1.5	26.5	12.5	8.3
GRC.1B.260.HG	1S-1B	13.9	5	20	3.3	1.8	34.5	14.5	10.6

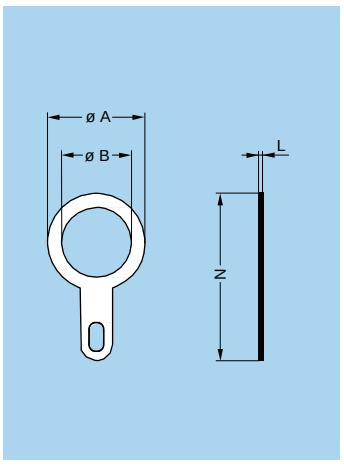
Caution: these double panel washers can be used with fixed or free sockets with across flat dimension S1 equivalent to the S dimension of the washer.

Ref.	Colour
A	blue
B	white
G	grey
J	yellow
M	brown

Ref.	Colour
N	black
R	red
S	orange
V	green

Note: the last letter «G» of the washer's part number indicates the colour grey. For other colours, refer to the above table and replace letter «G» by the one corresponding to the colour required.
For the panel cut-out, please consult chapter «Panel cut-out» on page 153.

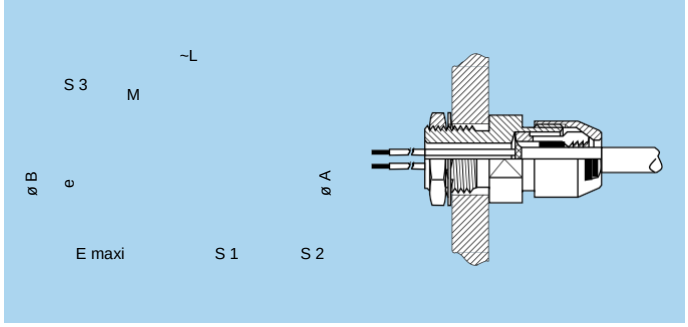
- Material: Polyamide
- Maximum operating temperature: 90° C



GCA Earthing washer

Part number	Series	Dimensions (mm)			
		A	B	L	N
GCA.00.255.LT	00	9.5	7.1	0.4	18.2
GCA.0S.255.LT	0S-0B	13.0	9.1	0.4	22.0
GCA.0E.255.LT	0E-0K	17.0	14.1	0.5	27.5
GCA.1S.255.LT	1S-1B	17.0	12.2	0.5	27.5
GCA.1E.255.LT	1E-1K	20.0	16.2	0.5	32.0
GCA.2S.255.LT	2S-2B	20.0	15.2	0.5	32.0
GCA.2E.255.LT	2E-2K	25.0	20.2	0.5	39.0
GCA.3S.255.LT	3S-3B	25.0	18.2	0.5	39.0
GCA.4S.255.LT	4S-4B	35.0	25.6	0.6	50.0
GCA.4E.255.LT	4E-4K	35.0	30.6	0.6	50.0
GCA.5S.255.LT	5S-5B	42.0	35.1	0.3	57.5

- Material: CuSnZn plated brass (2 µm)

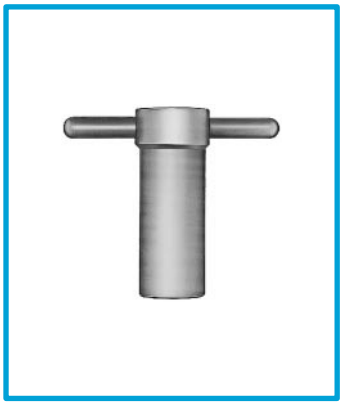


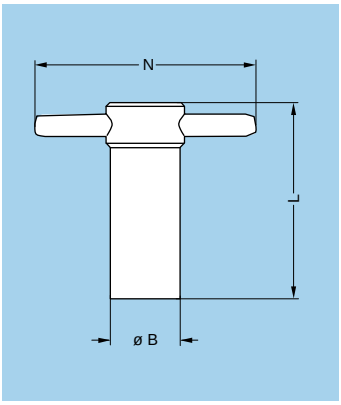
GSC Lead-through with cable collet

Part number	Dimensions (mm)								
	A	B	e	E	L	M	S1	S2	S3
GSC.00.290.CD●●	6.5	8.1	M5x0.5	1.5	16	4.0	5	6	7
GSC.1S.290.ND●●	12.0	12.5	M9x0.6	5.0	26	7.5	11	9	11
GSC.3S.290.ND●●	17.0	19.5	M15x1.0	8.1	30	12.0	–	14	17

Note: ●● = collet cable diameter of the B series. For cable diameter refer to page 52.
The cable collet system stands for both screened and unscreened cables. It can be delivered with a nut for fitting a bend relief it you add a «Z» at the end of the part number.

Tooling

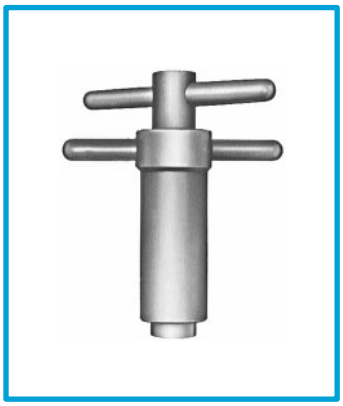


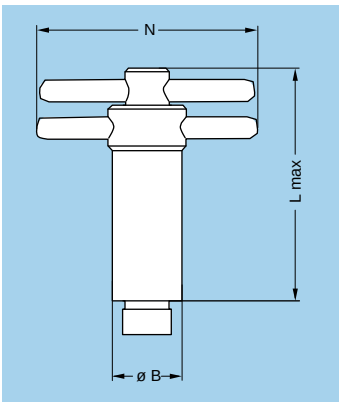


DCG Spanners for hexagonal nuts

Part number	Dimensions (mm)			Part number of the nut
	B	L	N	
DCG.91.149.0TN	14	40	50	GEA.00.240.LN
DCG.91.161.1TN	16	45	52	GEA.0S.240.LN
DCG.91.201.4TN	20	52	65	GEA.1S.240.LN
DCG.91.231.7TN	23	62	68	GEA.2S.240.LN
DCG.91.282.2TN	28	76	73	GEA.3S.240.LN

- Material: blackened steel

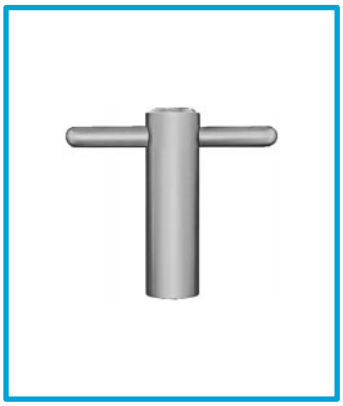


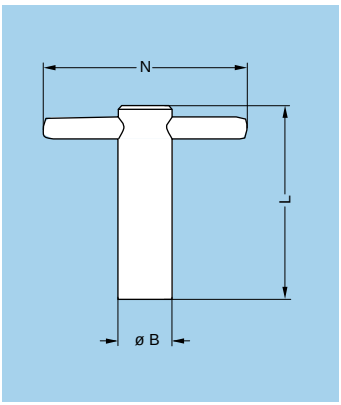


DCA Spanners for hexagonal nuts with locator for flats on socket thread

Part number	Dimensions (mm)			Part number of the nut
	B	L	N	
DCA.91.149.0TN	14	65	50	GEA.00.240.LN
DCA.91.161.1TN	16	73	52	GEA.0S.240.LN
DCA.91.201.4TN	20	85	65	GEA.1S.240.LN
DCA.91.231.7TN	23	100	68	GEA.2S.240.LN
DCA.91.282.2TN	28	120	73	GEA.3S.240.LN

- Material: blackened steel

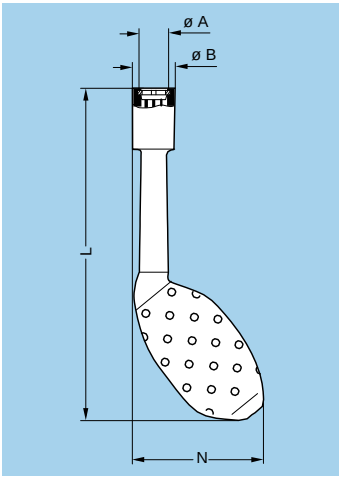




DCB Spanners for round nuts

Part number	Dimensions (mm)			Part number of the nut
	B	L	N	
DCB.91.119.0TN	11	40	50	GEB.00.240.LN
DCB.91.131.1TN	13	45	50	GEB.0S.240.LN
DCB.91.161.4TN	16	52	65	GEB.1S.240.LN
DCB.91.201.8TN	20	62	65	GEB.2S.240.LN
DCB.91.242.2TN	24	76	70	GEB.3S.240.LN

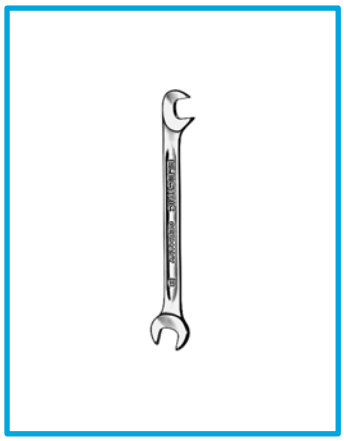
- Material: blackened steel

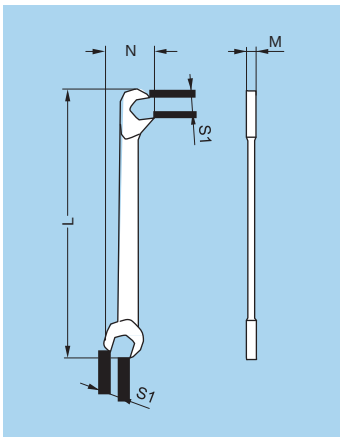


DCH Spanners for conical nut

Part number	Dimensions (mm)				Part number of the nut
	A	B	L	N	
DCH.91.101.PN	10.1	12.8	124	48.3	GEC.00.240.LC
DCH.91.121.PN	12.1	14.8	124	49.3	GEC.0S.240.LC
DCH.91.161.PN	16.1	21.0	124	51.9	GEC.1S.240.LC
DCH.91.201.PN	20.1	22.8	129	53.5	GEC.2S.240.LC

- Material: dark grey polyurethane

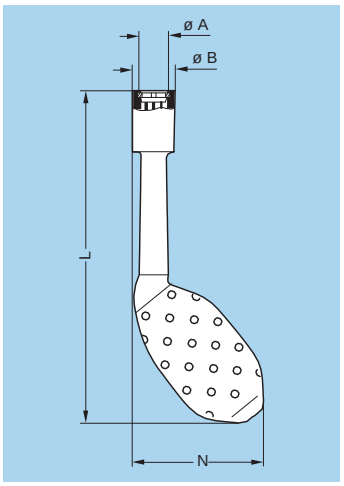




DCP Flat spanners for collet nut

Part number	Dimensions (mm)			
	L	M	N	S1
DCP.99.040.TC	70	0.95	10.5	4.0
DCP.99.045.TC	70	2.00	10.5	4.5
DCP.99.050.TC	78	2.00	12.6	5.0
DCP.99.055.TC	78	2.00	12.6	5.5
DCP.99.060.TC	78	2.00	12.6	6.0

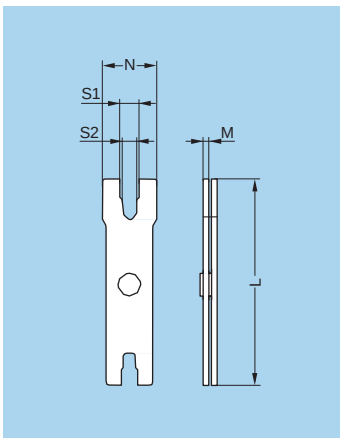
- Material: chrome-plated steel



DCH Spanners for notched nuts

Part number	Dimensions (mm)				Part number of the nut
	A	B	L	N	
DCH.91.101.PA	10.1	12.8	124	48.3	GEG.00.240.LC
DCH.91.121.PA	12.1	14.8	124	49.3	GEG.0S.240.LC
DCH.91.181.PA	18.1	22.8	129	53.1	GEG.0E.240.LC
DCH.91.161.PA	16.1	21.0	124	51.2	GEG.1S.240.LC
DCH.91.201.PA	20.1	22.8	129	53.5	GEG.1E.240.LC
DCH.91.141.PA	14.1	18.6	124	51.2	GEG.1S.242.LC
DCH.91.201.PA	20.1	22.8	129	53.5	GEG.2S.240.LC
DCH.91.241.PA	24.1	30.8	134	52.6	GEG.2S.241.LC
DCH.91.251.PA	25.1	32.8	134	55.5	GEG.2E.240.LC

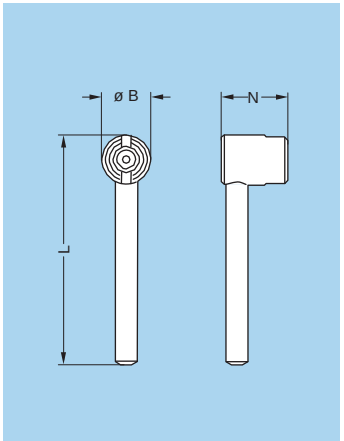
- Material: blue polyurethane



DCP Set of flat spanners for collet nuts

Part number	Series	Dimensions (mm)				
		L	M	N	S1	S2
DCP.91.001.TN	0B	95	2.5	21	8.1	7.1
	1B	95	2.5	25	10.1	9.1
DCP.91.023.TN	2B-2K	115	3.0	30	13.1	12.1
	3B-3K	115	3.0	35	15.1	14.1
DCP.91.045.TN	4B	130	3.0	44	21.1	20.1
	5B	130	3.0	54	31.1	30.1

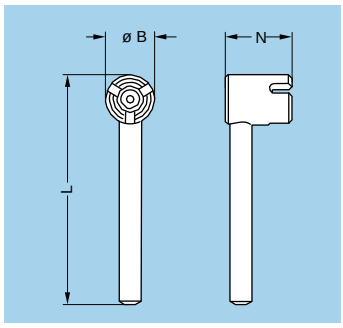
- Material: blackened steel



DCL Spanners for assembling plugs with 2 latches

Part number	Series	Dimensions (mm)		
		B	L	N
DCL.91.105.0TK	00	10	45	13.5
DCL.91.127.0TK	0S	12	47	17.0
DCL.91.149.0TK	1S	14	52	19.0

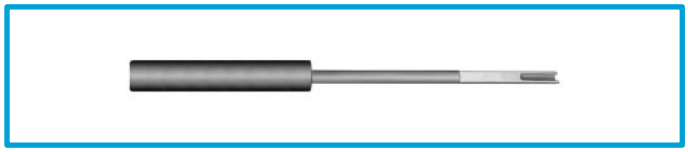
- Material: blackened steel

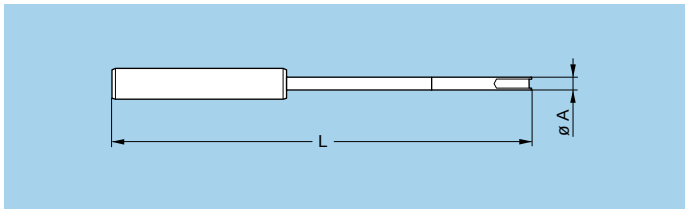


DCN Spanners for assembling plugs with 3 latches

Part number	Series	Dimensions (mm)		
		B	L	N
DCN.91.905.0TK	00	9	42	12
DCN.91.125.0TK	0S	12	47	17
DCN.91.149.0TK	1S	14	53	19
DCN.91.171.2TK	2S-2C	17	63	20
DCN.91.201.5TK	3S	20	74	22

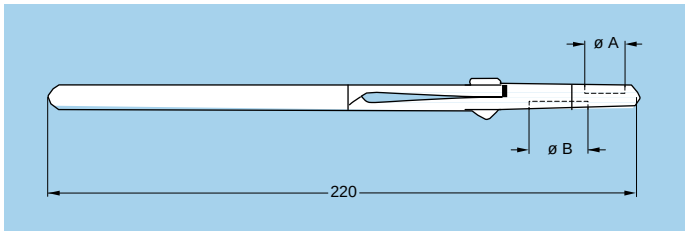
- Material: blackened steel





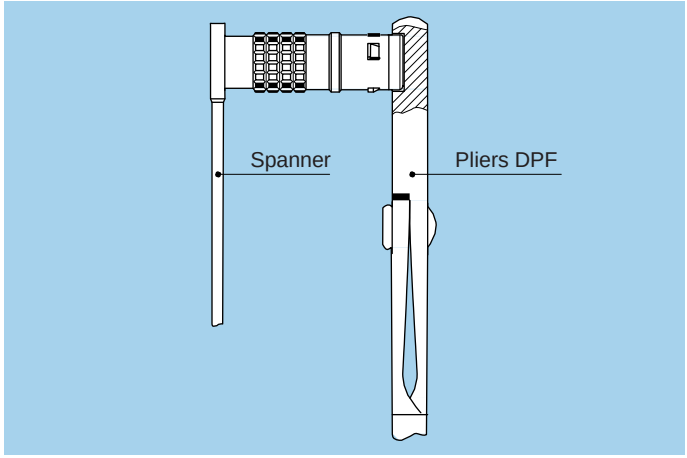
DCL Assembly tool for FVB.00.303.NLA plugs

Part number	Series	Dim. (mm)	
		A	L
DCL.91.516.5TK	00	5	165



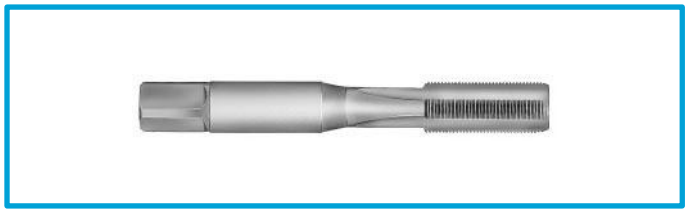
DPF Pliers for assembling plugs (series K, E and L)

Part number	Series	Dimensions (mm)	
		A	B
DPF.91.001.TA	0E-0K-0L	10	–
	1E-1K-1L	–	12
DPF.91.023.TA	2E-2K-2L	15	–
	3E-3K	–	18



Example for use

The plug end must be held in the pliers whilst the nut is tightened with the flat spanner.



DTA Taps

Part number	Series	Thread
DTA.99.700.5Z	00	M7 x 0.5
DTA.99.900.6Z	0S-0B	M9 x 0.6

Crimping tools for electrical contacts

Fig. A

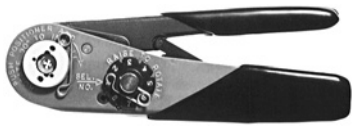
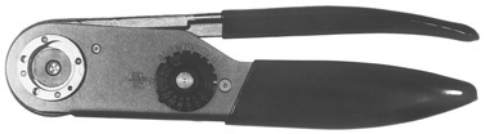


Fig. B



Manual crimping tools

Supplier	Part number		
	contact ø 0.5-0.7 0.9-1.3 (Fig. A)	contact ø 1.6-2.0 (Fig. B)	contact ø 3.0-4.0 (Fig. B)
LEMO	DPC.91.701.V[1)]	DPC.91.101.A[2)]	DPC.91.102.V
DANIELS	MH860[1)]	AF8[2)]	M300BT
ASTRO	616336[1)]	615708[2)]	–

[1)] According to specification MIL-C-22520/7-01.
[2)] According to specification MIL-C-22520/1-01.

Pneumatic crimping tools

Supplier	Part number
LEMO	DPC.91.701.C
BALMAR	85230
BUCHANAN	621101

According to specification MIL-C-22520/7-01.
For LEMO contacts ø 0.5-0.7-0.9-1.3 mm

male

female

These positioners are suitable for use with both manual and pneumatic crimping tools according to the MIL-C-22520/7-01 standard.

Fig. 1

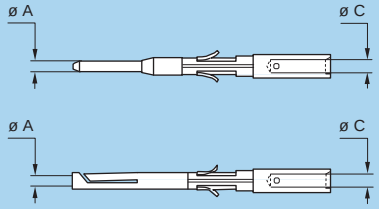
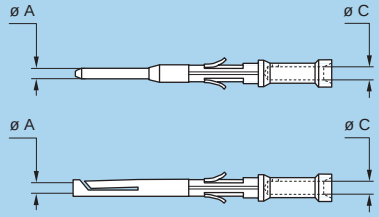


Fig. 2



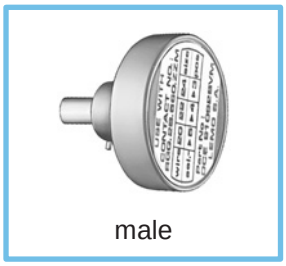
Note: a wide variation of strand number and diameter combinations are quoted as being AWG, some of which do not have a large enough cross section to guarantee a crimp as per either MIL-C-22520/1-01 or /7-01. Our technical department is at your disposal to study and propose a solution to all your applications.

Note: see table on page 51 for connector selection and the table on page 131 for contact selection.

DCE Positioners for crimp contacts ø 0.5-0.7-0.9 and 1.3 mm

	Connector + Contact					Positioners part number	
	Type	ø A	ø C	Fig.	Conductor AWG	For male contact	For female contact
00	302 303 304	0.5	0.45	1	28-30-32	DCE.91.050.0VC	DCE.91.050.0VM
0B 0K 0S	302[1)] 303	0.9	1.10	1	20-22-24	DCE.91.090.BVC	DCE.91.090.BVM
		0.9	0.80	2	22-24-26		
		0.9	0.45	2	28-30-32	DCE.91.090.AVC	DCE.91.090.AVM
	304[1)] 305	0.7	0.80	1	22-24-26	DCE.91.070.BVC	DCE.91.070.BVM
		0.7	0.45	2	28-30-32		
	306/307 309	0.5	0.45	1	28-30-32	DCE.91.050.BVC	DCE.91.050.BVM
1B 1K 1S	302[1)] 303	1.3	1.40	1	18-20	DCE.91.131.BVC	DCE.91.131.BVM
		1.3	1.10	2	20-22-24		
	304[1)] 305	0.9	1.10	1	20-22-24	DCE.91.091.BVC	DCE.91.091.BVM
		0.9	0.80	2	22-24-26		
	306/307 308	0.7	0.80	1	22-24-26	DCE.91.071.BVC	DCE.91.071.BVM
		0.7	0.45	2	28-30-32		
	310/314 316	0.5	0.45	1	28-30-32	DCE.91.051.BVC	DCE.91.051.BVM
2B 2K 2S	304/305 306[1)] 307	1.3	1.40	1	18-20	DCE.91.132.BVC	DCE.91.132.BVM
		1.3	1.10	2	20-22-24		
		1.3	0.80	2	22-24-26	DCE.91.132.CVC	DCE.91.132.CVM
	308/310	0.9	1.10	1	20-22-24	DCE.91.092.BVC	DCE.91.092.BVM
		0.9	0.80	2	22-24-26		
		0.9	0.45	2	28-30-32	DCE.91.092.AVC	DCE.91.092.AVM
	312/314 316/318 319	0.7	0.80	1	22-24-26	DCE.91.072.BVC	DCE.91.072.BVM
		0.7	0.45	2	28-30-32		

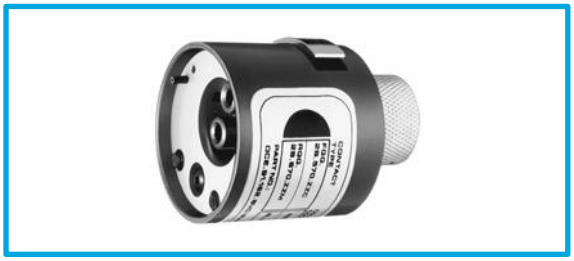
Note: [1)] only these types are available in S series.



These positioners are suitable for use with both manual and pneumatic crimping tools according to the MIL-C-22520/7-01 standard.

DCE Positioners for crimp contacts 0.5-0.7-0.9 and 1.3 mm diameter

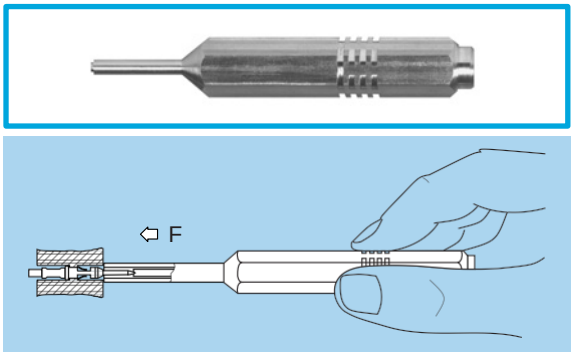
	Connector + Contact					Positioners part number	
	Type	ø A	ø C	Fig.	Conductor AWG	For male contact	For female contact
3B 3K	308/309 310	1.3	1.40	1	18-20	DCE.91.133.BVC	DCE.91.133.BVM
		1.3	1.10	2	20-22-24		
	312/314 316/318	0.9	1.10	1	20-22-24	DCE.91.093.BVC	DCE.91.093.BVM
		0.9	0.80	2	22-24-26		
	320/322 324/326 330	0.7	0.80	1	22-24-26	DCE.91.073.BVC	DCE.91.073.BVM
		0.7	0.45	2	28-30-32		
4B 4K	312	1.3	1.40	1	18-20	DCE.91.134.BVC	DCE.91.134.BVM
		1.3	1.10	2	20-22-24		
	316/320 324/330	0.9	1.10	1	20-22-24	DCE.91.094.BVC	DCE.91.094.BVM
		0.9	0.80	2	22-24-26		
	340/348	0.7	0.80	1	22-24-26	DCE.91.074.BVC	DCE.91.074.BVM
		0.7	0.45	2	28-30-32		
5B 5K	330/340 348	1.3	1.40	1	18-20	DCE.91.135.BVC	DCE.91.135.BVM
		1.3	1.10	2	20-22-24		
		1.3	0.80	2	22-24-26	DCE.91.135.BVG	DCE.91.135.BVU
	350/354 364	0.9	1.10	1	20-22-24	DCE.91.095.BVC	DCE.91.095.BVM
		0.9	0.80	2	22-24-26		



Note: these turrets can be used with manual crimping tool according to MIL-C-22520/1-01 standard.

DCE Turret for crimp contacts 1.6-2.0-3.0 and 4.0 mm diameter

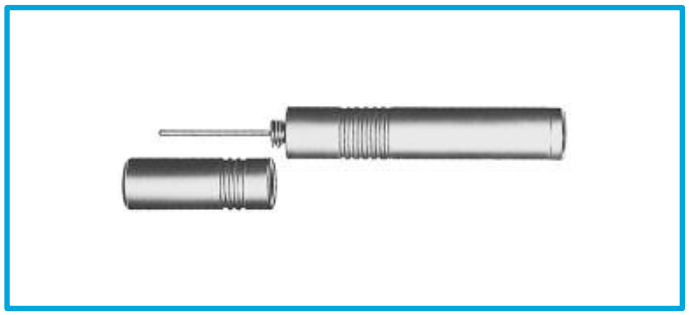
	Connector + Contact					Positioners
	Type	ø A	ø C	Fig.	Conductor AWG	Part number
2B 2K	302	2.0	2.4	1	12-14-16	DCE.91.202.BVCM
		2.0	1.9	2	14-16-18	
	303	1.6	1.9	1	14-16-18	DCE.91.162.BVCM
		1.6	1.4	2	18-20-22	
3B 3K	302	3.0	3.2	1	10-12-14	DCE.91.303.BVCM
	303/304 309	2.0	2.4	1	12-14-16	DCE.91.203.BVCM
		2.0	1.9	2	14-16-18	
	305/306 307	1.6	1.9	1	14-16-18	DCE.91.163.BVCM
		1.6	1.4	2	18-20-22	
4B 4K	304	3.0	3.2	1	10-12-14	DCE.91.304.BVCM
	306/307	2.0	2.4	1	12-14-16	DCE.91.204.BVCM
		2.0	1.9	2	14-16-18	
	310	1.6	1.9	1	14-16-18	DCE.91.164.BVCM
		1.6	1.4	2	18-20-22	
5B 5K	304	4.0	4.0	1	10-12	DCE.91.405.BVCM
	310	3.0	3.2	1	10-12-14	DCE.91.305.BVCM
	314/316	2.0	2.4	1	12-14-16	DCE.91.205.BVCM
		2.0	1.9	2	14-16-18	
	320	1.6	1.9	1	14-16-18	DCE.91.165.BVCM
		1.6	1.4	2	18-20-22	

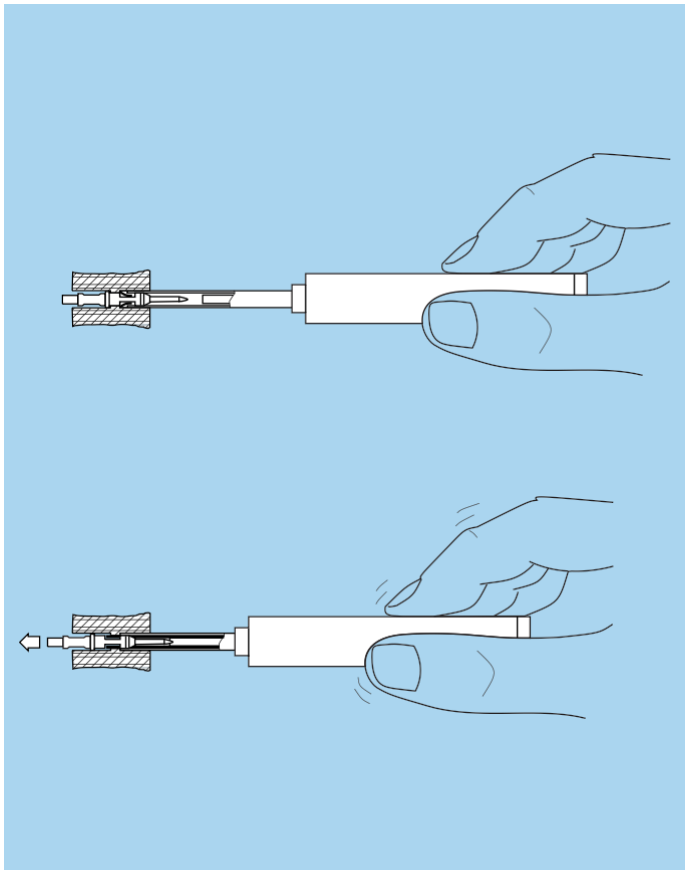


DCK Retention testing tools for crimp contacts 0.5-0.7-0.9 and 1.3 mm diameter

Contact ø A	Test force (N)	Testing tool part number	
		For male contact	For female contact
0.5	8	DCK.91.050.8LRC	DCK.91.050.8LRM
0.7	10	DCK.91.071.0LRC	DCK.91.071.0LRM
0.9	14	DCK.91.091.4LRC	DCK.91.091.4LRM
1.3	25	DCK.91.132.5LRC	DCK.91.132.5LRM

DCF **Automatic extraction tools for crimp contacts** (not valid for FA● and FW● models)





	Connector		Extractors part number
	Type	Contact ø A	For male and female contacts
00	302/303/304	0.5	DCF.91.050.2LT
0B 0K	302/303	0.9	DCF.91.090.2LT
	304/305	0.7	DCF.92.070.3LT
	306/307/309	0.5	DCF.91.050.2LT
1B 1K	302/303	1.3	DCF.91.131.2LT
	304/305	0.9	DCF.91.090.2LT
	306/307/308	0.7	DCF.91.070.2LT
	310/314/316	0.5	DCF.91.050.2LT
2B 2K	302	2.0	DCC.91.202.5LA [1]
	303	1.6	DCF.91.162.2LT
	304/305/306/307	1.3	DCF.91.131.2LT
	308/310	0.9	DCF.91.090.2LT
	312/314/316/318/319	0.7	DCF.91.070.2LT [2]
3B 3K	302	3.0	DCF.91.303.5LT
	303/304/309	2.0	DCC.91.202.5LA [1]
	305/306/307	1.6	DCF.91.163.5LT
	308/309/310	1.3	DCF.91.133.5LT
	312/314/316/318	0.9	DCF.91.093.5LT
	320/322/324/326/330	0.7	DCF.91.073.5LT
4B 4K	304	3.0	DCF.91.303.5LT
	306/307	2.0	DCC.91.202.5LA [1]
	310	1.6	DCF.91.163.5LT
	312	1.3	DCF.91.133.5LT
	316/320/324/330	0.9	DCF.91.093.5LT
	340/348	0.7	DCF.91.073.5LT
5B 5K	304	4.0	DCF.91.405.5LT
	310	3.0	DCF.91.303.5LT
	314/316	2.0	DCC.91.202.5LA [1]
	320	1.6	DCF.91.163.5LT
	330/340/348	1.3	DCF.91.133.5LT
	350/354/364	0.9	DCF.91.093.5LT

Note: [1] this model is thumb-operated. S Series available on request.
[2] For inverted contacts, please use DCF.92.070.3LT instead.

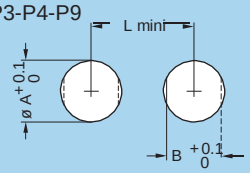
DCF **Automatic extraction tools for crimp contacts** (for FA● and FW● models)

	Contact ø A (mm)	Extractors part number For male and female contacts
0B/0K to 3B/3K	1.6	DCF.92.162.3LT
	1.3	DCF.92.131.3LT
	0.9	DCF.92.090.3LT
	0.7	DCF.92.070.3LT

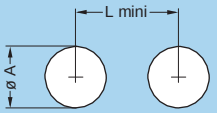
Note: extractor for FA● of the 4B/4K and 5B/5K still need to be determinated.

Panel cut-outs

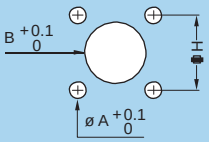
P1-P3-P4-P9



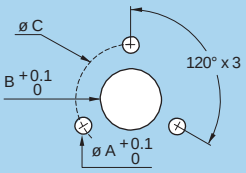
P2-P5-P10-P11



P6-P7



P8



B series

Series	P1			P2		P3			P4			P5		P6			P8			P9			P10	
	ø A	B	L	ø A	L	ø A	B	L	ø A	B	L	ø A[2]	L	ø A	B	H	ø A	B	C	ø A	B	L	ø A	L
00	7.1	6.4	12.5	7.1	11.5	–	–	–	–	–	–	–	–	–	–	–	–	–	–	7.1	–	12	–	–
0B	9.1	8.3	14.5	9.1	13.5	14.1	12.6	20.1	10.1	9.1	15.0	8.30	10.5	–	–	–	–	–	–	9.1	8.3	15	–	–
1B	12.1	10.6	18.5	–	–	16.1	14.6	22.0	14.1	12.6	21.0	11.17	14.0	–	–	–	–	–	–	12.1	10.6	19	11.1	17
XB	14.1	12.6	21.5	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
2B	15.1	13.6	22.5	–	–	19.2	17.1	28.0	16.1	15.1	23.0	13.95	18.0	–	–	–	–	–	–	15.1	13.6	23	–	–
3B	18.2	16.6	27.0	–	–	–	–	–	20.2	18.6	29.5	–	–	–	–	–	–	–	–	18.2	16.6	27	–	–
4B	25.2	23.6	36.0	–	–	–	–	–	25.2	23.6	36.1	–	–	–	–	–	–	–	–	25.2	23.6	36	–	–
5B	35.2[1]	33.6	44.0	–	–	–	–	–	35.2	33.6	47.1	–	–	3.3	35.2	34	2.8	35.2	47	35.2	33.6	47	–	–

Note: [1] for using the tapered washer a round hole ø 36 mm apply. [2] tolerance: $^{+\ 0.02}_{0}$

Cut-out types

Model	Type
ECG	P1
EEG	P1
EGG	P1
EFG	P2
EHG	P1
EJG	P5

Model	Type
EKG	P1
ENG	P1
ENY	P1
ESG	P1/P2
EXG	P2/P10
EYG	P1/P10

Model	Type
FAG	P1
FWG	P9
HCG	P3
HEG	P9
HGG	P9
HHG	P9

Model	Type
HMG	P9
HNG	P9
PEG	P1
PFG	P1
PKG	P1
R●●	P4

Model	Type
S●●	P4/P9[3]
XBG	P2
XPF	P2
XRB	P2
YHG	P9

Note: [3] in series 1B use P9. [4] these values apply when metal shell are mounted with insulating washer.

Mounting nut torque

Series	Torque (Nm)	
	Metal shell	Plastic shell[4]
00	1.0	0.4
0B	2.5	0.4
1B	4.5	0.7
XB	5.0	–
2B	6.0	0.8
3B	9.0	1.0
4B	12.0	5.0
5B	17.0	–

S series

Series	P1			P2		P3			P4			P5		P6			P7			P10		P11	
	ø A	B	L	ø A	L	ø A	B	L	ø A	B	L	ø A[2]	L	ø A	B	H	ø A	B	H	ø A	L	ø A	L
00	7.1	6.4	12.5	7.1	11.5	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
0S	9.1	8.3	14.5	9.1	13.5	12.1	10.6	20.0	10.1	9.1	15	–	–	–	–	–	–	–	–	–	–	9.1	16
1S	12.1	10.6	18.5	12.1	19.0	14.1	12.6	21.0	12.1	10.6	18	11.92	15.5	3.3	12.1	12.7	2.7	11.1	12.4	11.1	17	12.1	19
2S	15.1	13.6	22.5	15.1	21.5	16.1	14.6	22.0	16.1	15.1	23	–	–	3.3	15.1	15.5	–	–	–	–	–	–	–
3S	18.2	16.6	27.0	18.2	27.0	20.2	18.6	30.0	20.2	18.6	29	–	–	3.3	18.2	18.0	–	–	–	–	–	–	–
4S	25.2	23.6	36.0	25.2	34.0	25.2	23.6	36.0	25.2	23.6	36	–	–	–	–	–	–	–	–	–	–	–	–
5S	35.2[1]	33.6	44.0	35.2	44.0	35.2	33.6	47.0	35.2	33.6	47	–	–	4.4	35.2	36.8	–	–	–	–	–	–	–
6S	48.3	45.6	58.0	48.3	58.0	48.3	45.6	60.0	48.3	45.6	60	–	–	–	–	–	–	–	–	–	–	–	–

Note: [1] for using the tapered washer a round hole ø 36 mm apply. [2] tolerance: $^{+\ 0.02}_{0}$

Cut-out types

Model	Type
EBC	P6
EBD	P6
EBS	P7
ECP	P1
EEP	P1
EHP	P2/P1

Model	Type
ERA	P1
ERC	P1
ERD	P1
ERN	P1
ERS	P2
EXP	P2/P10

Model	Type
EWB	P3
FAA	P1/P2[3]
HCP	P3[4]
HGP	P3
HGW	P11
PSA	P1

Model	Type
PSP	P1
PSS	P1
RAD	P1/P2[5]
SWH	P4

1 N = 0.102 kg

Note: [3] in series 6S use P2. [4] use only ø A in 1S series. [5] in series 4S and 5S use P2.

Mounting nut torque

Series	Torque (Nm)	
	Metal shell	Plastic shell[6]
0S	2.5	0.4
1S	4.5	0.7
2S	6.0	0.8
3S	9.0	1.0
4S	12.0	5.0
5S	17.0	–
6S	22.0	–

Note: [6] these values apply when metal shell are mounted with insulating washer.

K series

Series	P1			P6			P7		
	ø A	B	L	ø A	B	H	ø A	B	H
0K	14.1	12.6	20.5	–	–	–	–	–	–
1K	16.1	14.6	22.5	–	–	–	–	–	–
2K	20.2	18.6	29.0	–	–	–	–	–	–
3K	24.2	22.6	35.5	3.5	22.6	20.6	3.5	23.1	23.0
4K	30.2	28.6	43.0	3.5	28.6	27.0	3.5	30.1	29.0
5K	45.2	42.6	57.0	4.5	42.6	38.0	4.5	45.1	44.0

Cut-out types

Model	Type
EBG	P7
EDG	P7[2)]
EEG	P1
EGG	P1
EHG	P1
ENG	P1

Model	Type
EVG	P1
FAG	P1
FXG	P6
HEG	P1
HGG	P1
PBG	P7[3)]

Model	Type
PEG	P1
PKG	P1
S●●	P1

Mounting nut torque

Series	Torque (Nm)
0K	5
1K	7
2K	9
3K	12
4K	17
5K	22

1 N = 0.102 kg

Note: [2)] for this model dimension B = 18.1. [3)] for this model dimension B = 19.1.

E and L series

Series	P1			P6		
	ø A	B	L	ø A	B	H
0E-0L	14.1	12.6	20.5	–	–	–
1E-1L	16.1	14.6	22.5	–	–	–
2E-2L	20.2	18.6	29.0	2.9	15.1	11.8x20.4
3E	24.2	22.6	35.5	–	–	–
4E	30.2	28.6	43.0	–	–	–
5E	45.2	42.6	57.0	–	–	–
6E	55.3	52.1	68.0	–	–	–

Cut-out types E series

Model	Type
EBR	P6
EEP	P1
EHP	P1
ERA	P1
ERB	P1
ERC	P1
FAA	P1

Model	Type
HGP	P1
PSA	P1
PSP	P1
SWH	P1

Cut-out types L series

Model	Type
EEG	P1
EGG	P1
FAG	P1
HGG	P1
PKG	P1

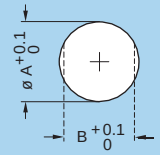
Mounting nut torque

Series	Torque (Nm)
0E-0L	5
1E-1L	7
2E-2L	9
3E	12
4E	17
5E	22
6E	27

1 N = 0.102 kg

Panel cut-out for mounting with insulating washer (S-B series)

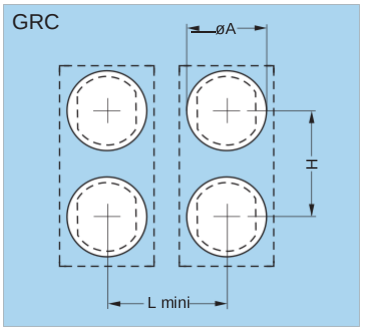
GRA



Series	Dim. (mm)	
	ø A	B
00	8.9	8.1
0S-0B	10.9	10.0
1S-1B	13.9	12.3
2S-2B	18.0	16.3
3S-3B	21.9	20.3
4S-4B	29.1	27.4

Panel cut-out for mounting with double panel washer (S-B series)

GRC



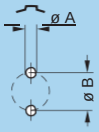
Series	Dimensions (mm)		
	ø A	H	L
0S-0B	11	14	13.5
1S-1B	14	20	17.0

Note: for nut tightening torques please refer to the corresponding series in the table on page 152.

PCB drilling pattern

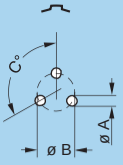
Fixed socket with straight print contact (B-K series) P15

302



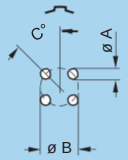
Series	Dimensions	
	A	B
00	0.6	1.2
0B-0K	0.8	2.2
1B-1K	0.8	2.8
2B-2K	0.8	4.4

303



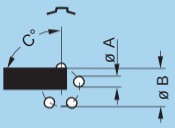
Series	Dimensions		
	A	B	C
00	0.6	1.35	120°
0B-0K	0.8	2.30	120°
1B-1K	0.8	3.00	120°
2B-2K	0.8	4.60	120°
3B-3K	0.8	5.60	120°

304



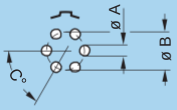
Series	Dimensions		
	A	B	C
00	0.6	1.6	45°
0B-0K	0.6	2.5	45°
1B-1K	0.8	3.1	45°
2B-2K	0.8	5.0	45°
3B-3K	0.8	6.2	45°

305



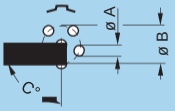
Series	Dimensions		
	A	B	C
0B-0K	0.6	2.8	72°
1B-1K	0.8	3.4	72°
2B-2K	0.8	5.2	72°
3B-3K	0.8	6.7	72°

306



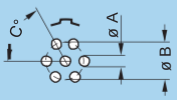
Series	Dimensions		
	A	B	C
0B-0K	0.6	3.0	60°
1B-1K	0.8	3.7	60°

306



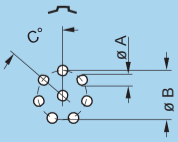
Series	Dimensions		
	A	B	C
2B-2K	0.8	5.6	72°
3B-3K	0.8	7.1	72°

307



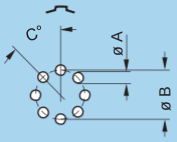
Series	Dimensions		
	A	B	C
0B-0K	0.6	3.00	60°
1B-1K	0.8	3.70	60°
2B-2K	0.8	5.80	60°
3B-3K	0.8	7.08	60°

308



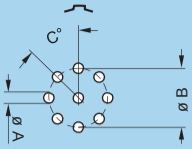
Series	Dimensions		
	A	B	C
1B-1K	0.8	3.8	51°26’

308



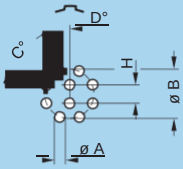
Series	Dimensions		
	A	B	C
2B-2K	0.8	6.4	45°
3B-3K	0.8	7.5	45°

309



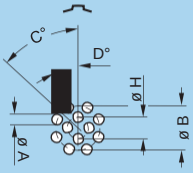
Series	Dimensions		
	A	B	C
0B-0K	0.6	3.2	45°
3B-3K	0.8	7.5	45°

310



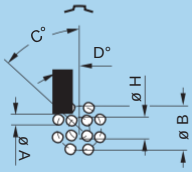
Series	Dimensions				
	A	B	C	D	H
1B-1K	0.6	3.95	45°	22°30'	1.40
2B-2K	0.8	6.30	45°	22°30'	2.15
3B-3K	0.8	7.90	45°	22°30'	2.80

312



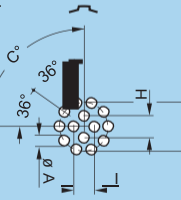
Series	Dimensions				
	A	B	C	D	H
XB	0.8	5.40	45°	22°30'	2.40

312



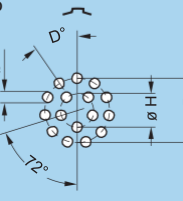
Series	Dimensions				
	A	B	C	D	H
2B-2K	0.8	6.50	45°	22°30’	2.80
3B-3K	0.8	8.20	45°	22°30’	3.40

314



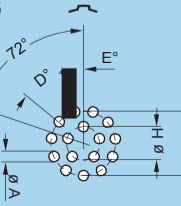
Series	Dimensions				
	A	B	C	H	I
1B-1K	0.6	4.4	90°	1.90	1.80
2B-2K	0.8	6.5	90°	2.65	2.65
3B-3K	0.8	8.2	90°	3.40	3.40

316



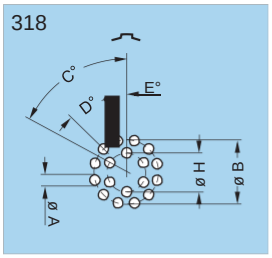
Series	Dimensions			
	A	B	D	H
1B-1K	0.6	4.4	32°44’	2.00

316



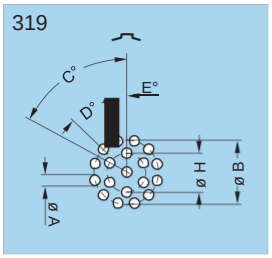
Series	Dimensions				
	A	B	D	E	H
2B-2K	0.8	6.6	32°44’	16°22’	3.10
3B-3K	0.8	8.4	32°44’	16°22’	3.86
4B-4K	0.6	10.5	32°44’	16°22’	5.00

318



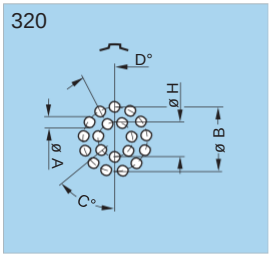
Series	Dimensions					
	A	B	C	D	E	H
2B-2K	0.8	6.7	60°	30°	15°	3.50
3B-3K	0.8	8.4	60°	30°	15°	4.34

319



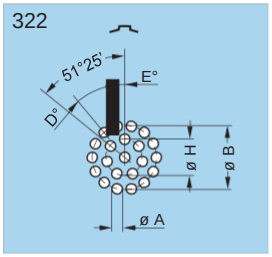
Series	Dimensions					
	A	B	C	D	E	H
2B-2K	0.8	6.7	60°	30°	15°	3.5

320



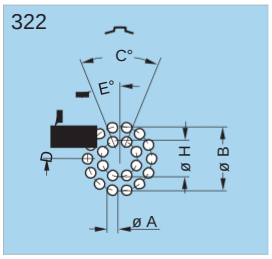
Series	Dimensions				
	A	B	C	D	H
3B-3K	0.6	8.62	51°26'	27°42'	4.78
4B-4K	0.6	11.00	51°26'	27°42'	6.00

322



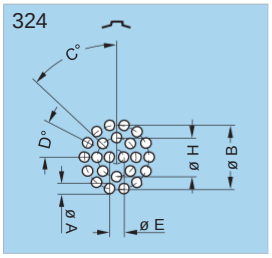
	Dimensions				
	A	B	D	E	H
XB	0.6	5.7	25°42'	12°51'	3.1

322



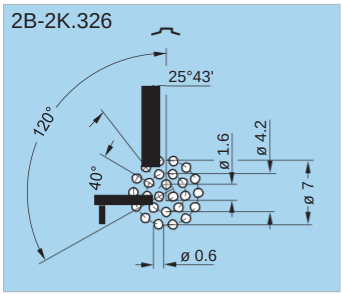
Series	Dimensions					
	A	B	C	D	E	H
3B-3K	0.6	8.8	45°	25°43'	22°30'	5

324

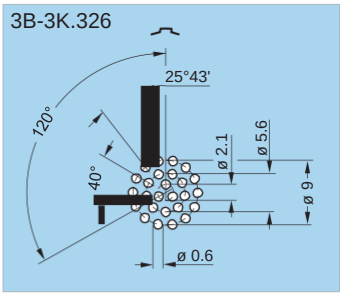


	Dimensions					
	A	B	C	D	E	H
3B-3K	0.6	8.8	45°	25°43'	1.8	5.30
4B-4K	0.6	11.1	45°	25°43'	2.2	6.65

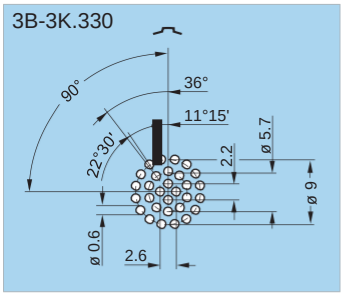
2B-2K.326



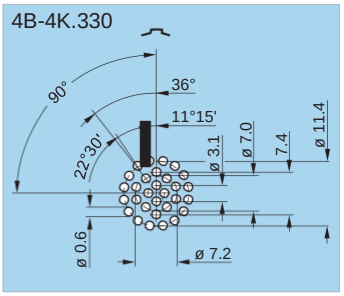
3B-3K.326



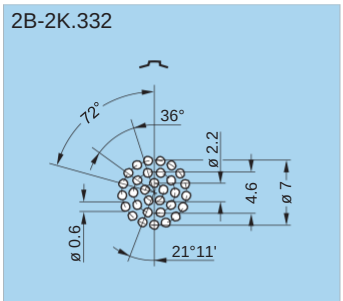
3B-3K.330



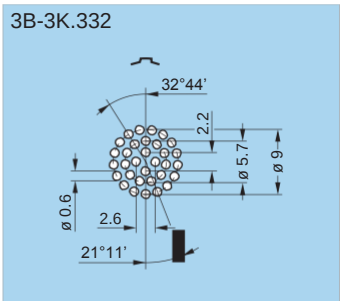
4B-4K.330



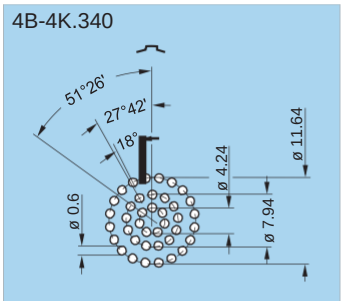
2B-2K.332



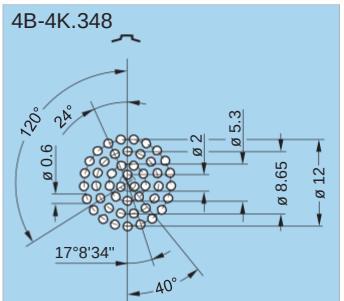
3B-3K.332



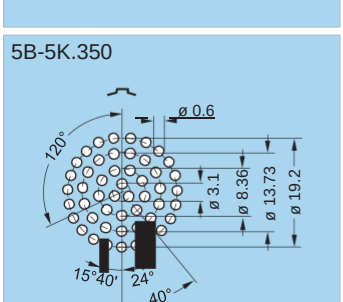
4B-4K.340



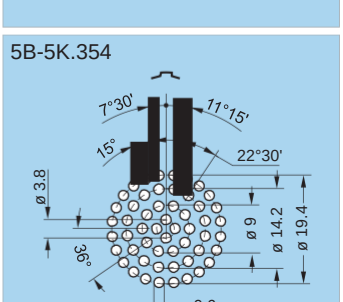
4B-4K.348



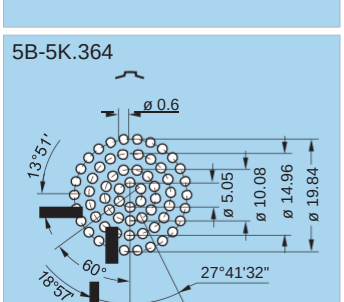
5B-5K.350



5B-5K.354



5B-5K.364



Note: all views are from the side of the socket.

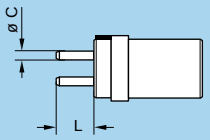
Length of straight print contacts (for socket E●●)

	Type	Dimensions	
		ø C	L
00	302	0.5	3.0
	303	0.5	3.0
	304	0.5	3.0
0B 0K	302/303	0.7	3.2
	304/305	0.5	3.2
	306/307/309	0.5	3.2
1B 1K	302/303/304/305	0.7	3.0
	306/307/308	0.7	3.0
	310/314/316	0.5	4.0
XB	312	0.7	3.0
	322	0.5	3.0
2B 2K	302/303/304/305/306/307	0.7	3.0
	308/310/312/314/316/318/319	0.7	3.0
	326/332	0.5	3.0
3B 3K	303/304/305/306/307	0.7	3.0
	308/309/310/312/314/316/318	0.7	3.0
	320/322/324/326/330/332	0.5	5.0
4B 4K	316/320	0.5	5.0
	324/330	0.5	5.0
	340/348	0.5	5.0
5B 5K	348	0.7	5.0
	350	0.5	5.0
	354	0.5	5.0
	364	0.5	5.0

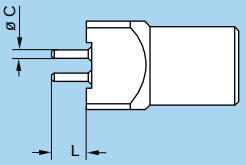
Length of straight print contacts (for socket EZG/EYG/XPF)

	Type	Models			
		EZG/EYG		XPF	
		ø C	L	ø C	L
0B	302/303	0.7	4.5	–	–
	304/305	0.5	4.5	0.7	3.0
	306/307/309	0.5	3.0	–	–
1B	302/303/304/305	0.7	3.8	–	–
	306/307/308	0.7	3.8	–	–
	310/314/316	0.5	3.8	–	–
2B	302/303/304/305	0.7	5.5	–	–
	306/307/308/310	0.7	5.5	–	–
	312/314/316/318/319	0.7	5.5	–	–

E●●



EZG/EYG/XPF

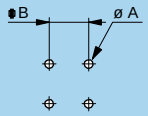


Note: This table does not apply for socket H●●; socket EH● and plugs FA●/FW●.

Fixed socket for printed circuit (B series) P16

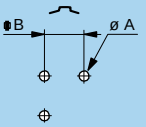
Holes for fixing the housing

EYG-EZG



Series	Dimensions	
	A	B
00	0.8[1)]	5.08
0B	1.7[2)]	7.62
1B	1.7[2)]	7.62
2B	1.7[2)]	10.16

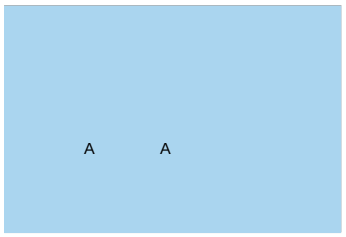
XPF.0B



Series	Dimensions	
	A	B
0B	1.7	5.08

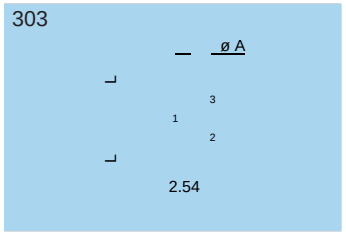
Note: Mounting torque for screws: 0.1 Nm.
[1)] to solder. [2)] to screw.

Fixed socket with elbow print contact (B-K series) P17

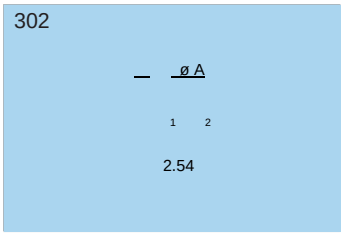


	Dim.	
	A	L
0B-0K	0.7	1.27
1B-1K	0.9	1.27

303

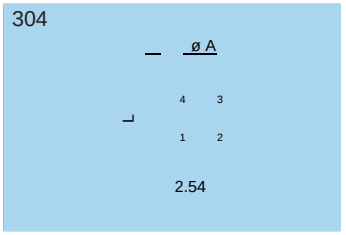


302



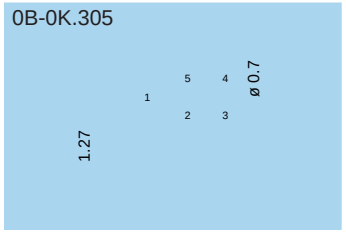
Series	Dim.
	A
00	0.6
0B-0K	0.7
1B-1K	0.9
2B-2K	0.9

304

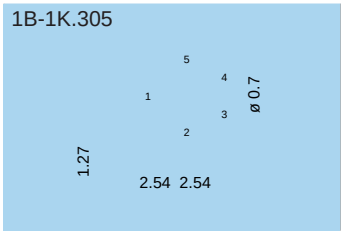


Series	Dim.	
	A	L
00	0.6	2.54
0B-0K	0.7	2.54
1B-1K	0.7	2.54
2B-2K	0.9	3.50
3B-3K	0.9	2.54

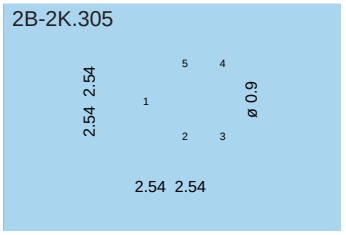
0B-0K.305



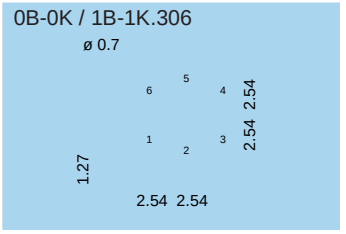
1B-1K.305



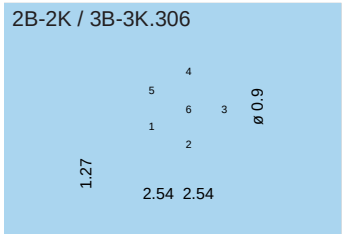
2B-2K.305



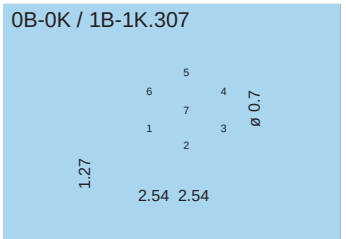
0B-0K / 1B-1K.306



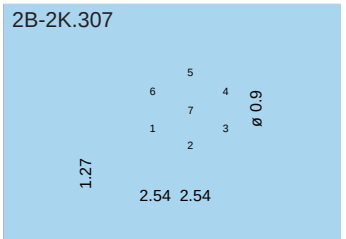
2B-2K / 3B-3K.306



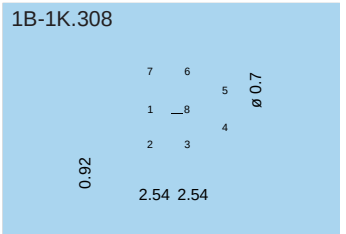
0B-0K / 1B-1K.307



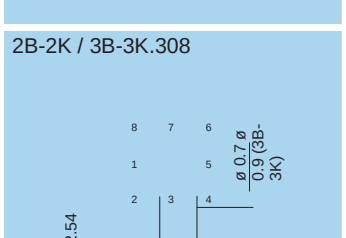
2B-2K.307



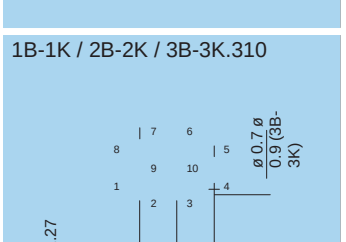
1B-1K.308



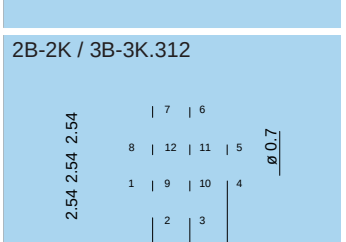
2B-2K / 3B-3K.308



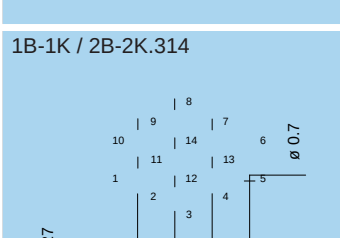
1B-1K / 2B-2K / 3B-3K.310



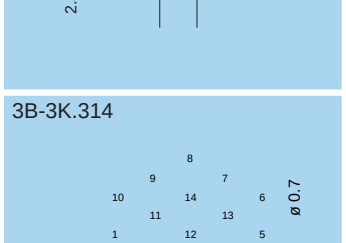
2B-2K / 3B-3K.312



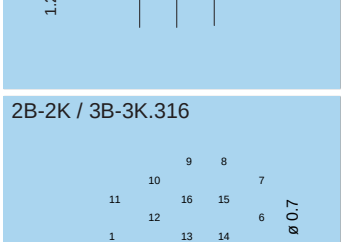
1B-1K / 2B-2K.314



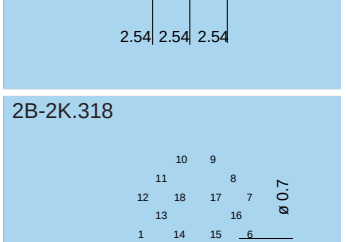
3B-3K.314



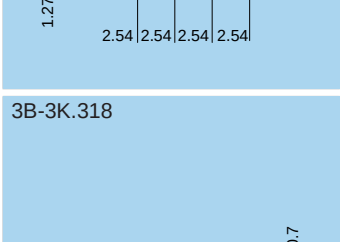
2B-2K / 3B-3K.316



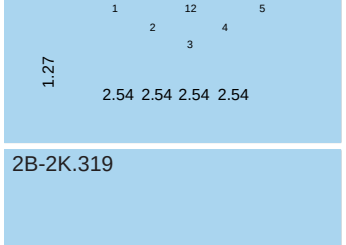
2B-2K.318



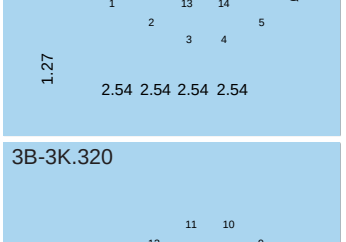
3B-3K.318



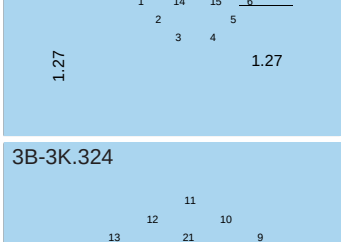
2B-2K.319



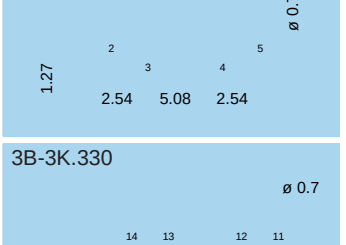
3B-3K.320



3B-3K.324

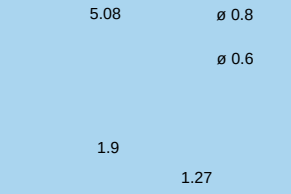


3B-3K.330

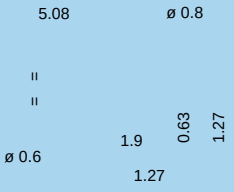


Elbow socket (90°) for printed circuit (B series) P18 P19 P20

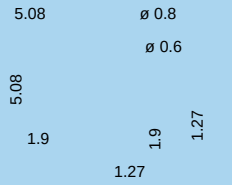
P18 - EPG.00.302 - XBG.00.302
XRB.00.302[1)]



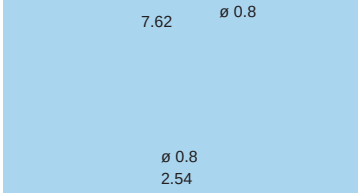
P18 - EPG.00.303[2)] - XBG.00.303[2)]
XRB.00.303[1)]



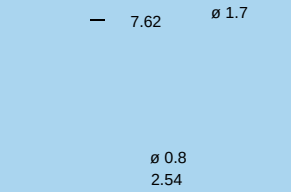
P18 - EPG.00.304 - XBG.00.304
XRB.00.304[1)]



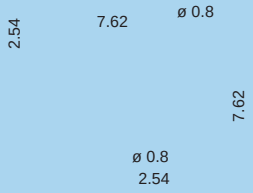
P19 - EPG-EXG (0B/1B.302)
Solder mount



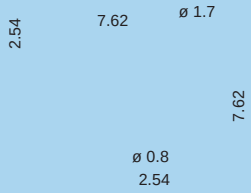
P19 - EPG-EXG (0B/1B.302)
Screw mount



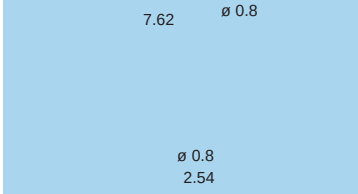
P19 - EPG-EXG (0B/1B.303)
Solder mount



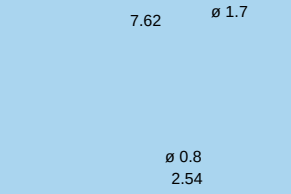
P19 - EPG-EXG (0B/1B.303)
Screw mount



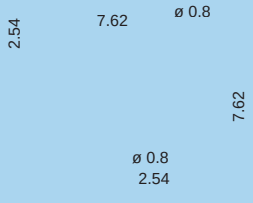
P19 - EPG-EXG (0B/1B.304)
Solder mount



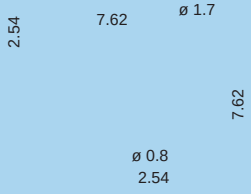
P19 - EPG-EXG (0B/1B.304)
Screw mount



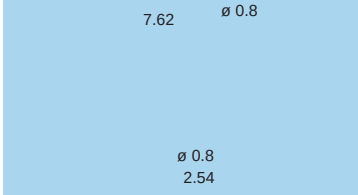
P19 - EPG-EXG (0B/1B.305)
Solder mount



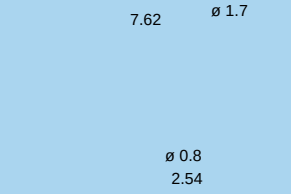
P19 - EPG-EXG (0B/1B.305)
Screw mount



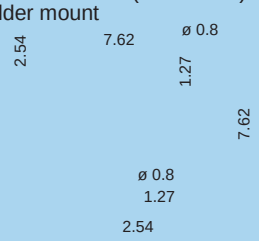
P19 - EPG-EXG (0B/1B.306)
Solder mount



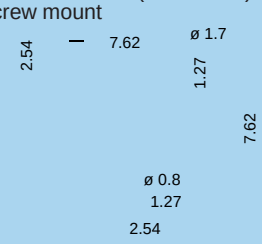
P19 - EPG-EXG (0B/1B.306)
Screw mount



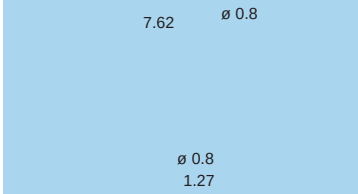
P19 - EPG-EXG (0B/1B.307)
Solder mount



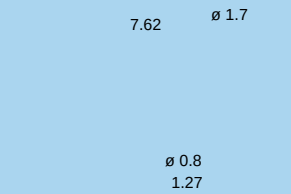
P19 - EPG-EXG (0B/1B.307)
Screw mount



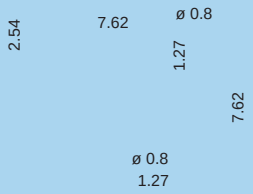
P19 - EPG-EXG (1B.308)
Solder mount



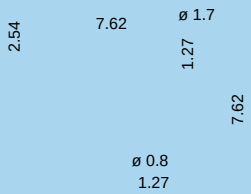
P19 - EPG-EXG (1B.308)
Screw mount



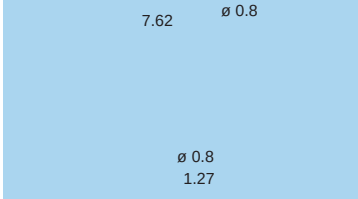
P19 - EPG-EXG (0B.309)
Solder mount



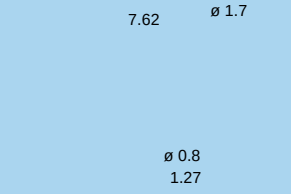
P19 - EPG-EXG (0B.309)
Screw mount



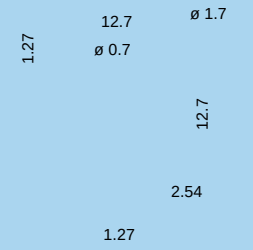
P19 - EPG-EXG (1B.310)
Solder mount



P19 - EPG-EXG (1B.310)
Screw mount



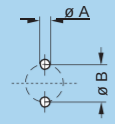
P20 - EPG.1B.314



Note: [1)] for the XRB.00 series the holes for shell fixing are different (see p. 30).
[2)] the dimensions for the EPG.00.303.HLN and XBG.00.303.HLN models are given on page 23. For other models please contact factory.

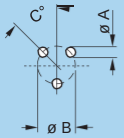
Fixed socket with straight print contact (S-E series) P21

302



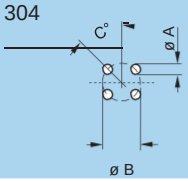
Series	Dimensions	
	A	B
0S-0E	0.8	2.2
1S-1E	0.8	3.0

303



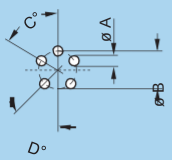
Series	Dimensions		
	A	B	C
0S-0E	0.6	2.8	45°
1S-1E	0.8	3.5	45°
2S-2E	0.8	5.5	60°

304



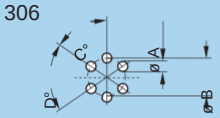
Series	Dimensions		
	A	B	C
0S-0E	0.6	2.8	45°
1S-1E	0.8	3.5	45°
2S-2E	0.8	5.0	45°

305



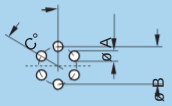
Series	Dimensions			
	A	B	C	D
1S-1E	0.8	3.5	60°	45°
2S-2E	0.8	5.5	60°	60°

306



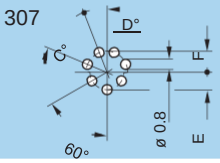
Series	Dimensions			
	A	B	C	D
0S-0E	0.6	3	55°	70°

306



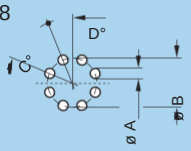
Series	Dimensions		
	A	B	C
1S-1E	0.8	3.5	60°
2S-2E	0.8	5.5	60°
3S-3E	0.8	6.5	60°

307



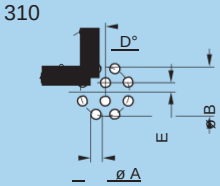
Series	Dimensions			
	C	D	E	F
2S-2E	45°	22°30'	2.75	3.25
3S-3E	45°	22°30'	3.25	3.90

308



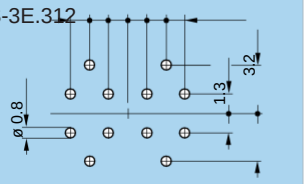
Series	Dimensions			
	A	B	C	D
2S-2E	0.8	6.5	45°	22°30'
3S-3E	0.8	7.8	45°	22°30'

310

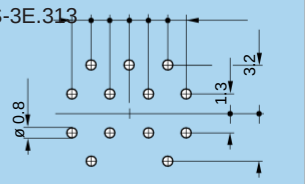


Series	Dimensions				
	A	B	C	D	E
2S-2E	0.8	6.5	45°	22°30'	1.25
3S-3E	0.8	7.8	45°	22°30'	1.50

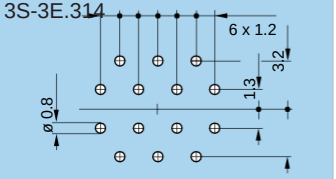
3S-3E.312



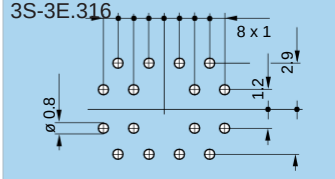
3S-3E.313



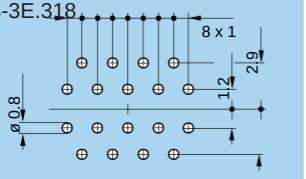
3S-3E.314



3S-3E.316

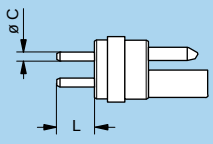


3S-3E.318



Note: all views are from the side of the socket.

Length of straight print contacts (for socket E●●)



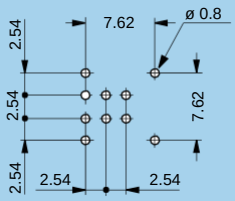
	Type	Dimensions	
		ø C	L
0S 0E	302	0.7	3.0
	303	0.5	3.0
	304/306	0.5	3.0
1S 1E	302	0.7/1.5	3.0/5.0
	303/304/305	0.7	3.0
	305/306	0.5	3.0

	Type	Dimensions	
		ø C	L
2S 2E	303/304/305	0.7	3.0
	306/307	0.7	3.0
	308/310	0.7	3.0
3S 3E	305/306/307/308/310	0.7	3.0
	312/313/314	0.7	3.0
	316/318	0.7	3.0

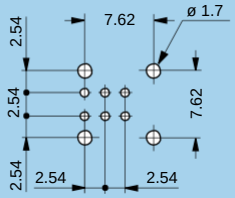
Note: This table does not apply for HGP and EHP sockets and for FAA plugs.

Elbow socket (90°) for printed circuit (S series) P22 P23

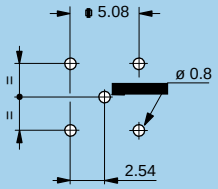
P22 - EPL - EXP
Solder mount



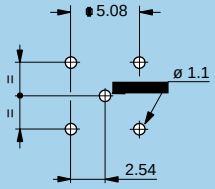
P22 - EPL - EXP
Screw mount



P23 - EPL.00.113

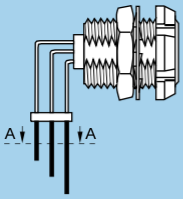


P23 - EPL.0S.116

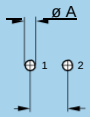


Note: all dimensions are in millimetres.

Fixed socket with elbow print contact (S-E series) P24

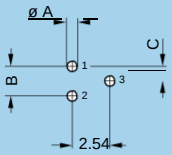


302



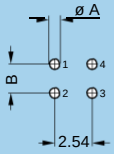
Series	Dim.
	A
0S-0E	0.7
1S-1E	0.9

303



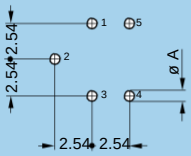
Series	Dimensions		
	A	B	C
0S-0E	0.7	2.00	1.00
1S-1E	0.7	2.48	1.24

304



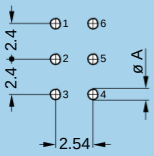
	Dimensions	
	A	B
0S-0E	0.7	2.00
1S-1E	0.7	3.50
2S-2E	0.9	3.50

305



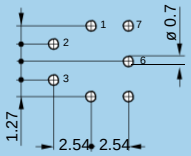
Series	Dim.
	A
1S-1E	0.7
2S-2E	0.9

306

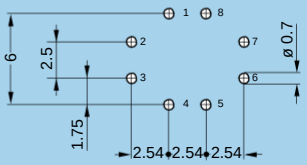


Series	Dim.
2S-2E	0.9

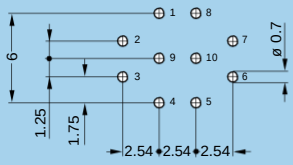
2S-2E.307



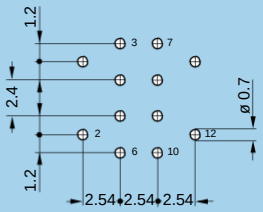
2S-2E.308



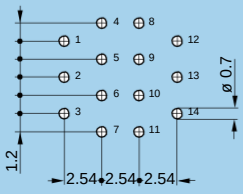
2S-2E / 3S-3E.310



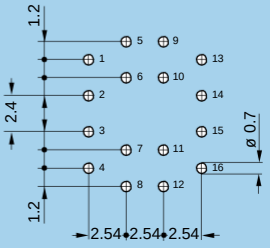
3S-3E.312



3S-3E.314



3S-3E.316

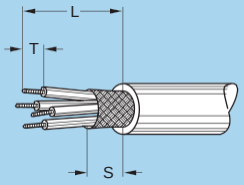


Cable assembly (B, K, S and E series)

Cable stripping lengths (B series)

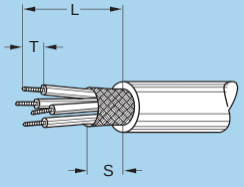
M1 **straight plugs and sockets with cable collet, clamping type D or M (solder or crimp contacts)**

M3 **elbow plugs (90°) with cable collet, clamping type D or M (solder or crimp contacts)**



Connector		ø contact A (mm)	Cable stripping lengths (mm)											
			M1						M3					
			Solder			Crimp			Solder			Crimp		
Series	Type		L	S	T	L	S	T	L	S	T	L	S	T
00	302/303/304	0.5	7.0	4	2.5	10.0	4	3.0	9.5	4	2.5	12.5	4	3.0
	305	0.35	7.0	4	2.5	–	–	–	9.5	4	2.5	–	–	–
0B [1]	302/303	0.9	14.5	7	3.5	17.0	7	4.0	19.5	7	3.5	22.0	7	4.0
	304/305	0.7	14.5	7	3.5	17.0	7	4.0	19.5	7	3.5	22.0	7	4.0
	306/307/309 [2]	0.5	14.0	7	2.5	18.0	7	3.0	19.0	7	2.5	23.0	7	3.0
	312	0.35	14.0	7	2.5	–	–	–	19.0	7	2.5	–	–	–
1B [1]	302/303	1.3	14.5	8	3.5	18.0	8	4.0	25.5	8	3.5	28.0	8	4.0
	304/305	0.9	14.5	8	3.0	18.0	8	4.0	25.5	8	3.0	28.0	8	4.0
	306/307/308	0.7	14.5	8	3.0	18.0	8	4.0	25.5	8	3.0	28.0	8	4.0
	310/314/316	0.5	16.5	8	2.5	–	–	–	27.5	8	2.5	–	–	–
XB	312	0.7	16.5	7.5	3.5	–	–	–	–	–	–	–	–	–
	322	0.5	17.5	8	4.0	–	–	–	–	–	–	–	–	–
2B	302	2.0	19.0	9	4.0	22.0	9	5.5	30.0	9	4.0	33.0	9	5.5
	303	1.6	19.0	9	3.5	22.0	9	5.5	30.0	9	3.5	33.0	9	5.5
	304/305/306/307	1.3	18.0	9	3.5	20.0	9	4.0	29.0	9	3.5	31.0	9	4.0
	308/310	0.9	17.0	9	3.0	20.0	9	4.0	28.0	9	3.0	31.0	9	4.0
	312/314/316/318/319	0.7	17.0	9	3.0	20.0	9	4.0	28.0	9	3.0	31.0	9	4.0
	326/332	0.5	17.0	9	2.5	–	–	–	28.0	9	2.5	–	–	–
3B	302	3.0	24.0	10	4.5	28.0	10	5.5	35.0	10	4.5	39.0	10	5.5
	303/304	2.0	23.0	10	4.0	27.0	10	5.5	34.0	10	4.0	38.0	10	5.5
	305/306/307	1.6	23.0	10	3.5	27.0	10	5.5	34.0	10	3.5	38.0	10	5.5
	308/310	1.3	22.0	10	3.5	25.0	10	4.0	33.0	10	3.5	36.0	10	4.0
	309	1.3	22.0	10	3.5	25.0	10	4.0	33.0	10	3.5	36.0	10	4.0
		2.0			4.0			5.5			4.0			5.5
	312/314/316/318	0.9	21.0	10	3.0	25.0	10	4.0	32.0	10	3.0	36.0	10	4.0
	320/322/324/326/330/332	0.7	21.0	10	3.0	25.0	10	4.0	32.0	10	3.0	36.0	10	4.0
4B	304	3.0	33.0	12	4.5	36.0	12	5.5	41.0	12	4.5	45.0	12	5.5
	306/307	2.0	32.0	12	4.0	36.0	12	5.5	41.0	12	4.0	45.0	12	5.5
	310	1.6	32.0	12	3.5	36.0	12	5.5	39.0	12	3.5	43.0	12	5.5
	312	1.3	32.0	12	3.5	36.0	12	4.0	39.0	12	3.5	43.0	12	4.0
	316/320/324/330	0.9	32.0	12	3.0	34.0	12	4.0	39.0	12	3.0	43.0	12	4.0
	340/348	0.7	32.0	12	3.0	34.0	12	4.0	39.0	12	3.0	43.0	12	4.0
5B [1]	302	6.0	42.0	18	7.5	–	–	–	70.0	18	7.5	–	–	–
	304	4.0	47.0	18	5.5	50.0	18	7.0	75.0	18	5.5	78.0	18	7.0
	310	3.0	47.0	18	4.5	50.0	18	7.0	75.0	18	4.5	78.0	18	7.0
	314/316	2.0	46.0	18	4.0	49.0	18	5.5	74.0	18	4.0	77.0	18	5.5
	320	1.6	46.0	18	3.5	49.0	18	5.5	74.0	18	3.5	77.0	18	5.5
	330/340/348	1.3	45.0	18	3.5	48.0	18	4.0	74.0	18	3.5	77.0	18	4.0
	350/354/364	0.9	45.0	18	3.0	48.0	18	4.0	74.0	18	3.0	77.0	18	4.0

M4 **straight plug, short version, clamping type D or M (solder or crimp contacts)**

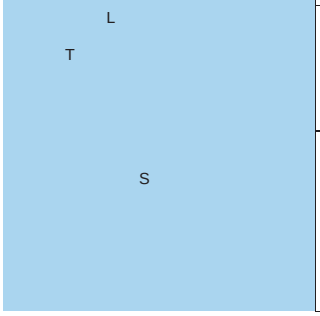


Connector		ø contact A (mm)	Cable stripping lengths (mm)					
			M4					
			Solder			Crimp		
Series	Type		L	S	T	L	S	T
0B	302/303	0.9	9.5	8	3.0	13.0	8	4.0
	304/305	0.7	9.5	8	3.0	13.0	8	4.0
	306/307/309 [2]	0.5	10.0	8	2.5	13.5	8	3.0

Note: [1] In 0B and 1B series, «L» and «S» dimensions shall be increased by 2 mm for the largest collet (D56 in 0B series; D76 in 1B series). In 5B series, «L» and «S» dimensions shall be increased by 13 mm for the largest collet (D25). [2] Crimp contacts are available only for connectors fitted with male contacts.

Note: the tolerances on these dimensions are: L: ± 0.5 mm; S: ± 0.5 mm; T: ± 0.2 mm.

M2 **straight plug, long version, clamping type D or M (solder or crimp contacts)**



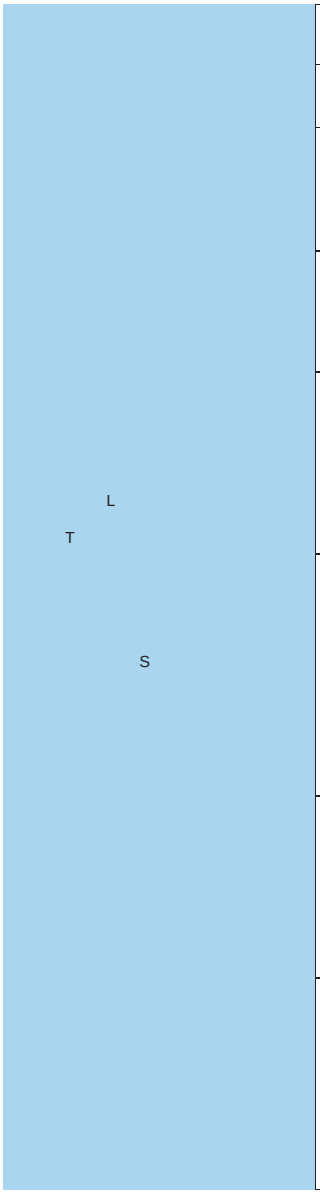
Connector		ø contact A (mm)	Cable stripping lengths (mm) M2					
			Solder			Crimp		
Series	Type		L	S	T	L	S	T
1B[1)]	302/303	1.3	39.5	8	3.5	43.0	8	4.0
	304/305	0.9	39.5	8	3.0	43.0	8	4.0
	306/307/308	0.7	39.5	8	3.0	43.0	8	4.0
	310/314/316	0.5	42.0	8	2.5	–	–	–
2B	302	2.0	49.0	9	4.0	53.0	9	5.5
	303	1.6	49.0	9	3.5	53.0	9	5.5
	304/305/306/307	1.3	48.0	9	3.5	50.0	9	4.0
	308/310	0.9	47.0	9	3.0	49.0	9	4.0
	312/314/316/318/319	0.7	47.0	9	3.0	49.0	9	4.0
	326/332	0.5	47.0	9	2.5	–	–	–

Note:
[1)] In 0B and 1B series, «L» and «S» dimensions shall be increased by 2 mm for the largest collet (D56 in 0B series; D76 in 1B series).
In 5B series, «L» and «S» dimensions shall be increased by 13 mm for the largest collet (D25).
The tolerances on these dimensions are: L: ± 0.5 mm; S: ± 0.5 mm; T: ± 0.2 mm

Cable stripping lengths (K series)

M1 **straight plugs and sockets with cable collet, clamping type C (solder or crimp contacts)**

M3 **elbow plug (90°) with cable collet, clamping type C (solder or crimp contacts)**

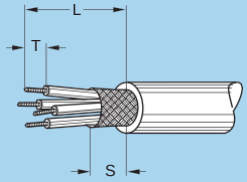


Connector		ø contact A (mm)	Cable stripping lengths (mm) M1						M3					
			Solder			Crimp			Solder			Crimp		
Series	Type		L	S	T	L	S	T	L	S	T	L	S	T
0K	302/303	0.9	9.5	6	3.5	12.0	6	4.0	22.5	6	3.5	25.0	6	4.0
	304/305	0.7	9.5	6	3.5	12.0	6	4.0	22.5	6	3.5	25.0	6	4.0
	306/307/309[1)]	0.5	9.0	6	2.5	13.0	6	4.0	22.0	6	2.5	26.0	6	4.0
	312	0.35	9.0	6	2.5	–	–	–	22.0	6	2.5	–	–	–
1K	302/303	1.3	11.0	7	3.5	14.5	7	4.0	27.5	7	3.5	31.0	7	4.0
	304/305	0.9	11.0	7	3.0	14.5	7	4.0	27.5	7	3.0	31.0	7	4.0
	306/307/308	0.7	11.0	7	3.0	14.5	7	4.0	27.5	7	3.0	31.0	7	4.0
	310/314/316	0.5	13.0	7	2.5	–	–	–	29.5	7	2.5	–	–	–
2K	302	2.0	16.5	8	4.0	19.5	8	5.5	36.0	8	4.0	39.0	8	5.5
	303	1.6	16.5	8	3.5	19.5	8	5.5	36.0	8	3.5	39.0	8	5.5
	304/305/306/307	1.3	15.5	8	3.5	17.5	8	4.0	35.0	8	3.5	37.0	8	4.0
	308/310	0.9	14.5	8	3.0	17.5	8	4.0	34.0	8	3.0	37.0	8	4.0
	312/314/316/318/319	0.7	14.5	8	3.0	17.5	8	4.0	34.0	8	3.0	37.0	8	4.0
	326/332	0.5	14.5	8	2.5	–	–	–	34.0	8	2.5	–	–	–
3K	302	3.0	19.0	10	4.5	23.0	10	5.5	48.0	10	4.5	53.0	10	5.5
	303/304	2.0	18.0	10	4.0	22.0	10	5.5	48.0	10	4.0	52.0	10	5.5
	305/306/307	1.6	18.0	10	3.5	22.0	10	5.5	48.0	10	3.5	52.0	10	5.5
	308/310	1.3	17.0	10	3.5	20.0	10	4.0	47.0	10	3.5	50.0	10	4.0
	309	1.3	17.0	10	3.5	20.0	10	4.0	47.0	10	3.5	50.0	10	4.0
		2.0			4.0			5.5			4.0			5.5
	312/314/316/318	0.9	16.0	10	3.0	20.0	10	4.0	46.0	10	3.0	50.0	10	4.0
	320/322/324/326/330	0.7	16.0	10	3.0	20.0	10	4.0	46.0	10	3.0	50.0	10	4.0
4K	304	3.0	22.0	11	4.5	25.0	11	5.5	52.0	11	4.5	55.0	11	5.5
	306/307	2.0	21.0	11	4.0	25.0	11	5.5	51.0	11	4.0	55.0	11	5.5
	310	1.6	21.0	11	3.5	25.0	11	5.5	51.0	11	3.5	55.0	11	5.5
	312	1.3	21.0	11	3.5	25.0	11	4.0	51.0	11	3.5	55.0	11	4.0
	316/320/324/330	0.9	21.0	11	3.0	23.0	11	4.0	51.0	11	3.0	53.0	11	4.0
	340/348	0.7	21.0	11	3.0	23.0	11	4.0	51.0	11	3.0	53.0	11	4.0
5K	302	6.0	24.0	14	7.5	–	–	–	–	–	–	–	–	–
	304	4.0	29.0	14	5.5	32.0	14	7.0	–	–	–	–	–	–
	310	3.0	29.0	14	4.5	32.0	14	7.0	–	–	–	–	–	–
	314/316	2.0	28.0	14	4.0	31.0	14	5.5	–	–	–	–	–	–
	320	1.6	28.0	14	3.5	31.0	14	5.5	–	–	–	–	–	–
	330/340/348	1.3	27.0	14	3.5	30.0	14	4.0	–	–	–	–	–	–
	350/354/364	0.9	27.0	14	3.0	30.0	14	4.0	–	–	–	–	–	–

Note: [1)] crimp contacts are available only for connectors fitted with male contacts. The tolerances on these dim. are: L: ± 0.5 mm; S: ± 0.5 mm; T: ± 0.2 mm.

Cable stripping lengths (K series)

M2 **straight plug and socket with oversize cable collet, clamping type K (solder or crimp contacts)**



Connector		ø contact A (mm)	Cable stripping lengths (mm)					
			M2					
			Solder			Crimp		
Series	Type		L	S	T	L	S	T
1K	302/303	1.3	23.5	8	3.5	27.5	8	4.0
	304/305	0.9	23.5	8	3.0	27.5	8	4.0
	306/307/308	0.7	23.5	8	3.0	27.5	8	4.0
	310/314/316	0.5	24.5	8	2.5	–	–	–
2K	302	2.0	29.5	10	4.0	32.5	10	5.5
	303	1.6	29.5	10	3.5	32.5	10	5.5
	304/305/306/307	1.3	28.5	10	3.5	30.5	10	4.0
	308/310	0.9	27.5	10	3.0	30.5	10	4.0
	312/314/316/318/319	0.7	27.5	10	3.0	30.5	10	4.0
	326/332	0.5	27.5	10	2.5	–	–	–
3K	302	3.0	37.0	11	4.5	41.0	11	5.5
	303/304	2.0	36.0	11	4.0	40.0	11	5.5
	305/306/307	1.6	36.0	11	3.5	40.0	11	5.5
	308/310	1.3	35.0	11	3.5	38.0	11	4.0
	309	1.3	35.0	11	3.5	38.0	11	4.0
		2.0			4.0			5.5
	312/314/316/318	0.9	34.0	11	3.0	38.0	11	4.0
	320/322/324/326/330	0.7	34.0	11	3.0	38.0	11	4.0
4K	304	3.0	45.0	14	4.5	48.0	14	5.5
	306/307	2.0	44.0	14	4.0	48.0	14	5.5
	310	1.6	44.0	14	3.5	48.0	14	5.5
	312	1.3	44.0	14	3.5	48.0	14	4.0
	316/320/324/330	0.9	44.0	14	3.0	46.0	14	4.0
	340/348	0.7	44.0	14	3.0	46.0	14	4.0

Note:
the tolerances on these dimensions are: L: ± 0.5 mm
S: ± 0.5 mm
T: ± 0.2 mm

Cable stripping lengths for unipole connectors (S series)

M1 **straight plugs and sockets with cable collet, clamping type C (solder contacts)**

M3 **elbow plugs (90°) with cable collet, clamping type C (solder contacts)**

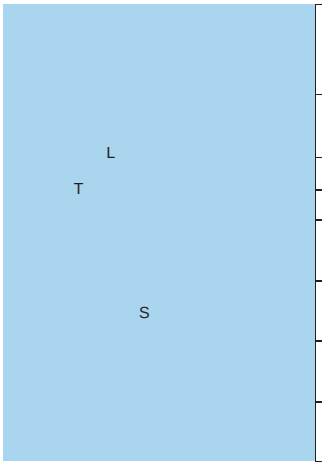
M5 **straight plugs and sockets with cable crimping type E (crimp contacts)**

M6 **elbow plugs (90°) with cable crimping type E (crimp contacts)**

Connector		ø contact A (mm)	Cable stripping lengths (mm)											
			M1			M5			M3			M6		
			Solder			Crimp			Solder			Crimp		
Series	Type		L	S	T	L	S	T	L	S	T	L	S	T
00	113	1.3	9	4	4	19	5	7	7	4	2	17	5	7
0S	116	1.6	11	5	4	–	–	–	8	5	2	–	–	–
1S	120	2.0	13	8	5	–	–	–	13	8	2	–	–	–
	130	3.0	13	8	5	–	–	–	13	8	2	–	–	–
2S	130	3.0	18	9	6	–	–	–	15	9	2	–	–	–
	140	4.0	18	9	6	–	–	–	15	9	2	–	–	–
3S	140	4.0	21	9	7	–	–	–	19	9	2	–	–	–
	160	6.0	21	9	9	–	–	–	19	9	2	–	–	–
4S	140	4.0	25	9	7	–	–	–	23	9	2	–	–	–
	160	6.0	25	9	9	–	–	–	23	9	2	–	–	–
5S	112	12.0	12	15	12	–	–	–	–	–	–	–	–	–

Cable stripping lengths for unipole connectors (S series)

M2 **straight plugs and sockets with oversize cable collet, clamping type K (solder contacts)**

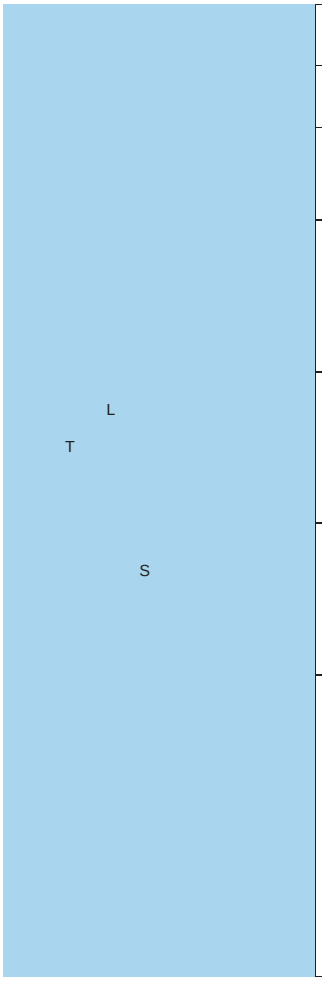


Connector		ø contact A (mm)	Cable stripping lengths (mm)		
			M2		
			Solder		
Series	Type		L	S	T
00	113	1.3	16	4	4
0S	116	1.6	19	5	4
1S	120	2.0	25	8	5
	130	3.0	25	8	5
2S	130	3.0	34	9	6
	140	4.0	34	9	6
3S	140	4.0	39	9	7
	160	6.0	39	9	9
4S	140	4.0	50	9	7
	160	6.0	50	9	9

Cable stripping lengths for multipole connectors (S series)

M1 **straight plugs and sockets with cable collet, clamping type C (solder or crimp contacts)**

M3 **elbow plugs (90°) with cable collet, clamping type C (solder or crimp contacts)**

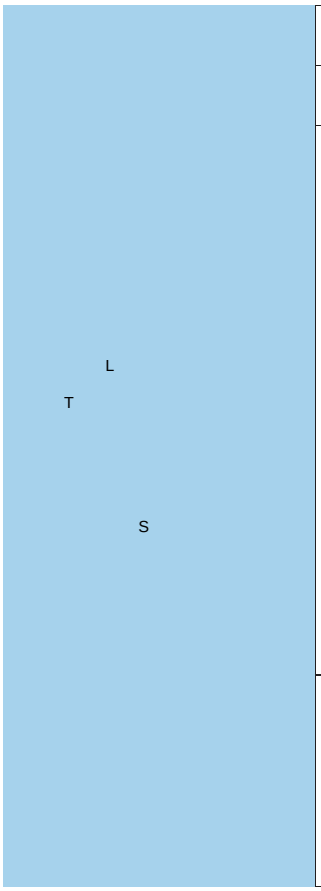


Connector		ø contact A (mm)	Cable stripping lengths (mm)											
			M1						M3					
			Solder			Crimp			Solder			Crimp		
Series	Type		L	S	T	L	S	T	L	S	T	L	S	T
0S	302	0.9	10	5	3.5	15	5	4.0	10	5	3.5	15	5	4.0
	303/304	0.7	10	5	3.5	15	5	4.0	10	5	3.5	15	5	4.0
	306	0.5	10	5	2.5	–	–	–	10	5	2.5	–	–	–
1S	302	1.3	12	8	3.0	17	8	4.0	14	8	3.0	17	8	4.0
	303/304	0.9	12	8	3.0	17	8	4.0	14	8	3.0	17	8	4.0
	305	0.9	12	8	3.0	17	8	4.0	14	8	3.0	17	8	4.0
		0.7	12	8	2.5	17	8	4.0	14	8	2.5	17	8	4.0
	306	0.7	12	8	2.5	17	8	4.0	14	8	2.5	17	8	4.0
2S	302	1.6	18	9	4.5	22	9	5.5	18	9	4.5	22	9	5.5
	303/304/305/306	1.3	18	9	4.0	22	9	4.0	18	9	4.0	22	9	4.0
	307	1.3	18	9	4.0	22	9	4.0	18	9	4.0	22	9	4.0
		0.9	18	9	4.0	22	9	4.0	18	9	4.0	22	9	4.0
	308/310	0.9	18	9	4.0	22	9	4.0	18	9	4.0	22	9	4.0
3S	302/303/304	2.0	21	9	5.0	–	–	–	–	–	–	–	–	–
	305	2.0	21	9	5.0	–	–	–	–	–	–	–	–	–
		1.3	21	9	4.0	–	–	–	–	–	–	–	–	–
	306/307/308/310	1.3	21	9	4.0	–	–	–	–	–	–	–	–	–
	312/313/314/316/318	0.9	21	9	4.0	–	–	–	–	–	–	–	–	–
4S	302	4.0	25	9	7.0	–	–	–	–	–	–	–	–	–
	303/304	3.0	25	9	6.0	–	–	–	–	–	–	–	–	–
	305	3.0	25	9	6.0	–	–	–	–	–	–	–	–	–
		2.0	25	9	5.0	–	–	–	–	–	–	–	–	–
	306	2.0	25	9	5.0	–	–	–	–	–	–	–	–	–
	307	2.0	25	9	5.0	–	–	–	–	–	–	–	–	–
		1.3	25	9	4.0	–	–	–	–	–	–	–	–	–
	308/309/310	1.3	25	9	4.0	–	–	–	–	–	–	–	–	–
	312/313/314	1.3	25	9	4.0	–	–	–	–	–	–	–	–	–
	316/318/320/322/324	0.9	25	9	4.0	–	–	–	–	–	–	–	–	–

Cable stripping lengths for multipole connectors (S series)

M1 **straight plugs and sockets with cable collet, clamping type C (solder contacts)**

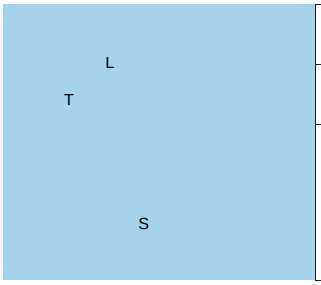
M3 **elbow plugs (90°) with cable collet, clamping type C (solder contacts)**



Connector		ø contact A (mm)	Cable stripping lengths (mm)					
			M1			M3		
			Solder			Solder		
Series	Type		L	S	T	L	S	T
5S	302	6.0	35	22	9.0	35	22	9.0
	303	6.0	35	22	9.0	35	22	9.0
		4.0	35	22	7.0	35	22	7.0
	304	4.0	35	22	7.0	35	22	7.0
	305	4.0	35	22	7.0	35	22	7.0
		3.0	35	22	6.0	35	22	6.0
	306/308	3.0	35	22	6.0	35	22	6.0
	310/312	2.0	35	22	7.0	35	22	7.0
	314	3.0	35	22	6.0	35	22	6.0
		2.0	35	22	7.0	35	22	7.0
	316	2.0	35	22	7.0	35	22	7.0
	318	3.0	35	22	6.0	35	22	6.0
		1.6	35	22	4.5	35	22	4.5
	320	1.6	35	22	4.5	35	22	4.5
	322	3.0	35	22	6.0	35	22	6.0
		1.6	35	22	4.5	35	22	4.5
	324	1.6	35	22	4.5	35	22	4.5
	330/336/340/344/348	1.3	35	22	4.0	35	22	4.0
6S	304	8.0	37	15	10.0	37	15	10.0
	312/318	4.0	37	15	7.0	37	15	7.0
	320/324	3.0	37	15	6.0	37	15	6.0
	330/336/348	2.0	37	15	7.0	37	15	7.0
	360	1.6	37	15	4.5	37	15	4.5
	364/372	1.3	37	15	4.0	37	15	4.0
	106	0.9	37	15	4.0	37	15	4.0

Cable stripping lengths for multipole connectors (S series)

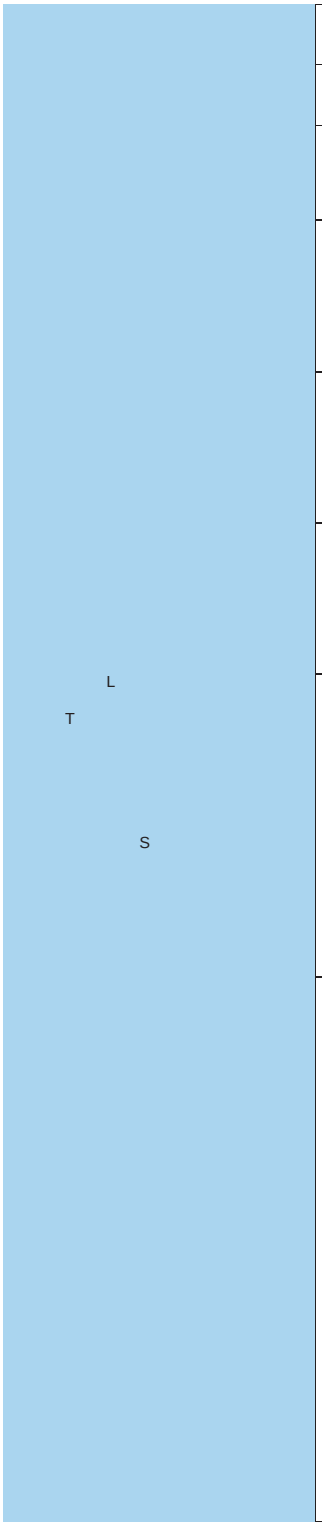
M4 **straight plug with cable collet, clamping type D or M (solder or crimp contacts)**



Connector		ø contact A (mm)	Cable stripping lengths (mm)					
			M4					
			Solder			Crimp		
Series	Type		L	S	T	L	S	T
2S	302	1.6	48	9	4.5	52	9	5.5
	303/304/305/306	1.3	48	9	4.0	52	9	4.0
	307	1.3	48	9	4.0	52	9	4.0
		0.9	48	9	4.0	52	9	4.0
	308/310	0.9	48	9	4.0	52	9	4.0

Cable stripping lengths for multipole connectors (S series)

M2 **straight plugs and sockets with oversize cable collet, clamping type K (solder or crimp contacts)**

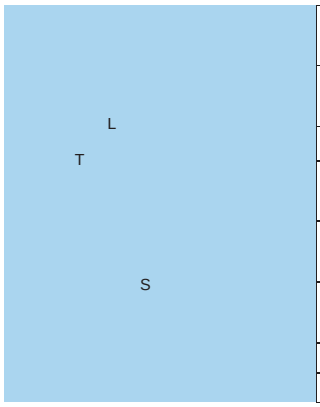


Connector		ø contact A (mm)	Cable stripping lengths (mm)					
			M2					
			Solder			Crimp		
Series	Type		L	S	T	L	S	T
0S	302	0.9	19	5	3.0	23	5	4.0
	303/304	0.7	19	5	2.5	23	5	4.0
	306	0.5	19	5	2.5	–	–	–
1S	302	1.3	24	8	3.0	28	8	4.0
	303/304	0.9	24	8	3.0	28	8	4.0
	305	0.9	24	8	3.0	28	8	4.0
		0.7	24	8	2.5	28	8	4.0
	306	0.7	24	8	2.5	28	8	4.0
2S	302	1.6	34	9	4.5	38	9	5.5
	303/304/305/306	1.3	34	9	4.0	38	9	4.0
	307	1.3	34	9	4.0	38	9	4.0
		0.9	34	9	4.0	38	9	4.0
	308/310	0.9	34	9	4.0	38	9	4.0
3S	302/303/304	2.0	39	9	5.0	–	–	–
	305	2.0	39	9	5.0	–	–	–
		1.3	39	9	4.0	–	–	–
	306/307/308/310	1.3	39	9	4.0	–	–	–
	312/313/314/316/318	0.9	39	9	4.0	–	–	–
4S	302	4.0	50	9	7.0	–	–	–
	303/304	3.0	50	9	6.0	–	–	–
	305	3.0	50	9	6.0	–	–	–
		2.0	50	9	5.0	–	–	–
	306	2.0	50	9	5.0	–	–	–
	307	2.0	50	9	5.0	–	–	–
		1.3	50	9	4.0	–	–	–
	308/309/310	1.3	50	9	4.0	–	–	–
	312/313/314	1.3	50	9	4.0	–	–	–
	316/318/320/322/324	0.9	50	9	4.0	–	–	–
5S	302	6.0	70	22	9.0	–	–	–
	303	6.0	70	22	9.0	–	–	–
		4.0	70	22	7.0	–	–	–
	304	4.0	70	22	7.0	–	–	–
	305	4.0	70	22	7.0	–	–	–
		3.0	70	22	6.0	–	–	–
	306/308	3.0	70	22	6.0	–	–	–
	310/312	2.0	70	22	7.0	–	–	–
	314	3.0	70	22	6.0	–	–	–
		2.0	70	22	7.0	–	–	–
	316	2.0	70	22	7.0	–	–	–
	318	3.0	70	22	6.0	–	–	–
		1.6	70	22	4.5	–	–	–
	320	1.6	70	22	4.5	–	–	–
	322	3.0	70	22	6.0	–	–	–
		1.6	70	22	4.5	–	–	–
	324	1.6	70	22	4.5	–	–	–
	330/336/340/344/348	1.3	70	22	4.0	–	–	–

Cable stripping lengths for unipole connectors (E series)

M1 **straight plugs and sockets with cable collet, clamping type C (solder contacts)**

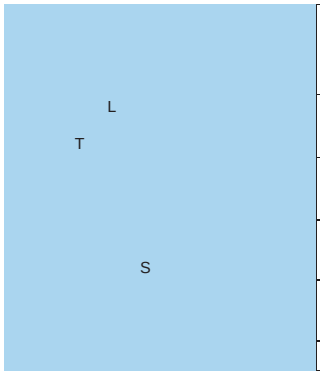
M3 **elbow plugs (90°) with cable collet, clamping type C (solder contacts)**



Connector		ø contact A (mm)	Cable stripping lengths (mm)					
			M1			**M3**		
			Solder			Solder		
Series	Type		L	S	T	L	S	T
0E	116	1.6	9	5	4	20	5	4
1E	120	2.0	12	8	5	25	8	5
	130	3.0	13	8	5	25	8	5
2E	130	3.0	16	9	6	33	9	6
	140	4.0	15	9	6	33	9	6
3E	140	4.0	19	9	7	40	9	7
	160	6.0	20	9	9	40	9	9
4E	160	6.0	23	9	9	50	9	9
5E	112	12.0	12	15	12	–	–	–

Cable stripping lengths for unipole connectors (E series)

M2 **straight plugs and sockets with oversize cable collet, clamping type K (solder contacts)**

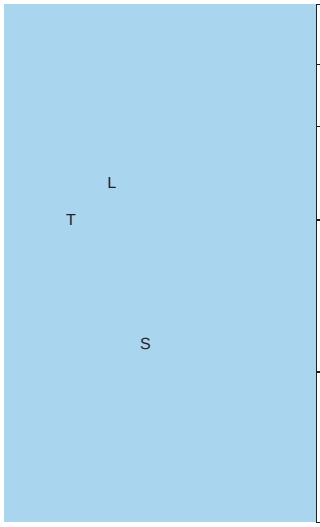


Connector		ø contact A (mm)	Cable stripping lengths (mm)		
			M2		
			Solder		
Series	Type		L	S	T
1E	120	2.0	25	8	5
	130	3.0	26	8	5
2E	130	3.0	28	9	6
	140	4.0	27	9	6
3E	140	4.0	36	9	7
	160	6.0	37	9	9
4E	160	6.0	50	9	9

Cable stripping lengths for multipole connectors (E series)

M1 **straight plugs and sockets with cable collet, clamping type C (solder or crimp contacts)**

M3 **elbow plugs (90°) with cable collet, clamping type C (solder or crimp contacts)**

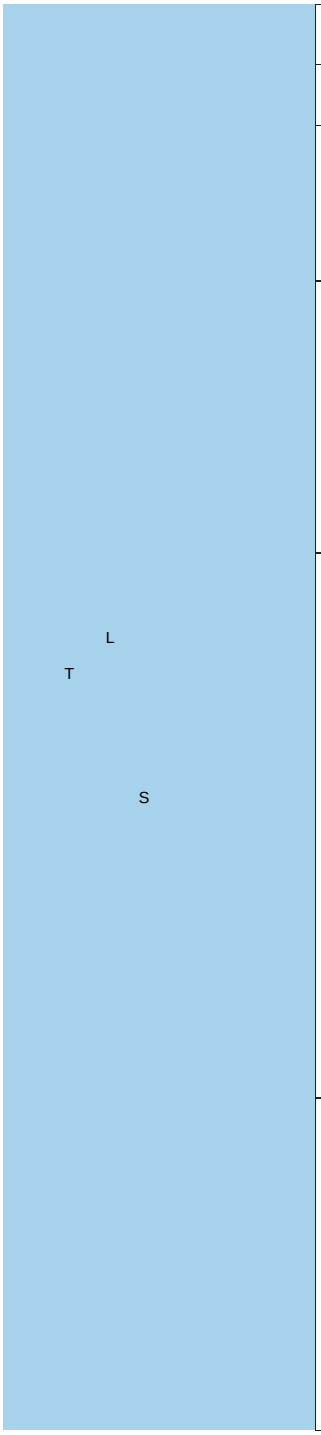


Connector		ø contact A (mm)	Cable stripping lengths (mm)											
			M1						**M3**					
			Solder			Crimp			Solder			Crimp		
Series	Type		L	S	T	L	S	T	L	S	T	L	S	T
0E	302	0.9	8	5	3.0	12	5	4.0	19	5	3.0	23	5	4.0
	303/304	0.7	8	5	2.5	12	5	4.0	19	5	2.5	23	5	4.0
	306	0.5	8	5	2.5	–	–	–	19	5	2.5	–	–	–
1E	302	1.3	10	8	3.0	15	8	4.0	23	8	3.0	28	8	4.0
	303/304	0.9	10	8	3.0	15	8	4.0	23	8	3.0	28	8	4.0
	305	0.9	10	8	3.0	15	8	4.0	23	8	3.0	28	8	4.0
		0.7	10	8	2.5	15	8	4.0	23	8	2.5	28	8	4.0
	306	0.7	10	8	2.5	15	8	4.0	23	8	2.5	28	8	4.0
2E	302	1.6	15	9	4.5	19	9	5.5	33	9	4.5	37	9	5.5
	303/304/305/306	1.3	15	9	4.0	19	9	4.0	33	9	4.0	37	9	4.0
	307	1.3	15	9	4.0	19	9	4.0	33	9	4.0	37	9	4.0
		0.9	15	9	4.0	19	9	4.0	33	9	4.0	37	9	4.0
	308/310	0.9	15	9	4.0	19	9	4.0	33	9	4.0	37	9	4.0

Cable stripping lengths for multipole connectors (E series)

M1 **straight plugs and sockets with cable collet, clamping type C (solder contacts)**

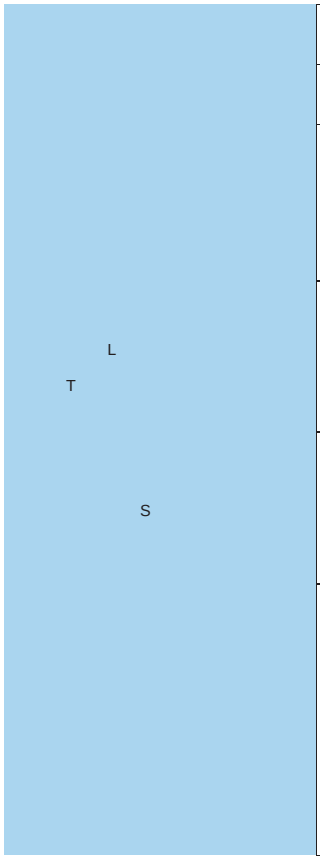
M3 **elbow plugs (90°) with cable collet, clamping type C (solder contacts)**



Connector		ø contact A (mm)	Cable stripping lengths (mm)					
			M1			M3		
			Solder			Solder		
Series	Type		L	S	T	L	S	T
3E	302/303/304	2.0	18	9	5.0	39	9	5.0
	305	2.0	18	9	5.0	39	9	5.0
		1.3	18	9	4.0	39	9	4.0
	306/307/308/310	1.3	18	9	4.0	39	9	4.0
	312/313/314/316/318	0.9	18	9	4.0	39	9	4.0
4E	302	4.0	23	9	7.0	50	9	7.0
	303/304	3.0	23	9	6.0	50	9	6.0
	305	3.0	23	9	6.0	50	9	6.0
		2.0	23	9	5.0	50	9	5.0
	306	2.0	23	9	5.0	50	9	5.0
	307	2.0	23	9	5.0	50	9	5.0
		1.3	23	9	4.0	50	9	4.0
	308/309/310/312/314	1.3	23	9	4.0	50	9	4.0
	316/318/320/322/324	0.9	23	9	4.0	50	9	4.0
5E	302	6.0	48	15	9.0	–	–	–
	303	6.0	48	15	9.0	–	–	–
		4.0	48	15	7.0	–	–	–
	304	4.0	48	15	7.0	–	–	–
	305	4.0	48	15	7.0	–	–	–
		3.0	48	15	6.0	–	–	–
	306/308	3.0	48	15	6.0	–	–	–
	310/312	2.0	48	15	7.0	–	–	–
	314	3.0	48	15	6.0	–	–	–
		2.0	48	15	7.0	–	–	–
	316	2.0	48	15	7.0	–	–	–
	318	3.0	48	15	6.0	–	–	–
		1.6	48	15	4.5	–	–	–
	320	1.6	48	15	4.5	–	–	–
	322	3.0	48	15	6.0	–	–	–
		1.6	48	15	4.5	–	–	–
	324	1.6	48	15	4.5	–	–	–
	330/336/340/344/348	1.3	48	15	4.0	–	–	–
6E	303	6.0	70	30	9.0	–	–	–
	304	8.0	70	30	10.0	–	–	–
	312	5.0	70	30	8.0	–	–	–
	316/320/324	3.0	70	30	6.0	–	–	–
	330/332	2.0	70	30	7.0	–	–	–
	336	1.3	70	30	4.0	–	–	–
		5.0	70	30	8.0	–	–	–
	340/348	2.0	70	30	7.0	–	–	–
	360/362	1.6	70	30	4.5	–	–	–
	364/372	1.3	70	30	4.0	–	–	–
	106	0.9	70	30	4.0	–	–	–

Cable stripping lengths for multipole connectors (E series)

M2 **straight plugs and sockets with oversize cable collet, clamping type K (solder or crimp contacts)**

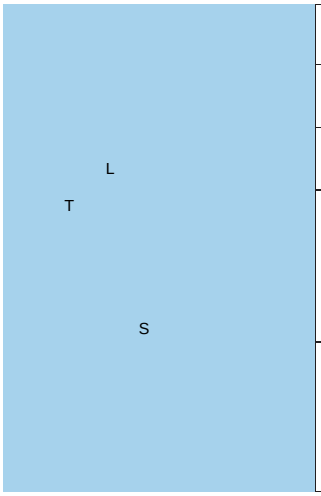


Connector		ø contact A (mm)	Cable stripping lengths (mm)					
			M2					
			Solder			Crimp		
Series	Type		L	S	T	L	S	T
1E	302	1.3	23	8	3.0	28	8	4.0
	303/304	0.9	23	8	3.0	28	8	4.0
	305	0.9	23	8	3.0	28	8	4.0
		0.7	23	8	2.5	28	8	4.0
	306	0.7	23	8	2.5	28	8	4.0
2E	302	1.6	27	9	4.5	31	9	5.5
	303/304/305/306	1.3	27	9	4.0	31	9	4.0
	307	1.3	27	9	4.0	31	9	4.0
		0.9	27	9	4.0	31	9	4.0
	308/310	0.9	27	9	4.0	31	9	4.0
3E	302/303/304	2.0	35	9	5.0	–	–	–
	305	2.0	35	9	5.0	–	–	–
		1.3	35	9	4.0	–	–	–
	306/307/308/310	1.3	35	9	4.0	–	–	–
	312/313/314/316/318	0.9	35	9	4.0	–	–	–
4E	302	4.0	50	9	7.0	–	–	–
	303/304	3.0	50	9	6.0	–	–	–
	305	3.0	50	9	6.0	–	–	–
		2.0	50	9	5.0	–	–	–
	306	2.0	50	9	5.0	–	–	–
	307	2.0	50	9	5.0	–	–	–
		1.3	50	9	4.0	–	–	–
	308/309/310/312/314	1.3	50	9	4.0	–	–	–
	316/318/320/322/324	0.9	50	9	4.0	–	–	–

Cable stripping lengths for multipole connectors (L series)

M1 **straight plugs and sockets with cable collet, clamping type C (solder or crimp contacts)**

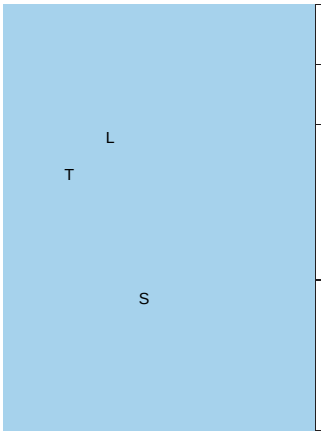
M3 **elbow plugs (90°) with cable collet, clamping type C (solder or crimp contacts)**



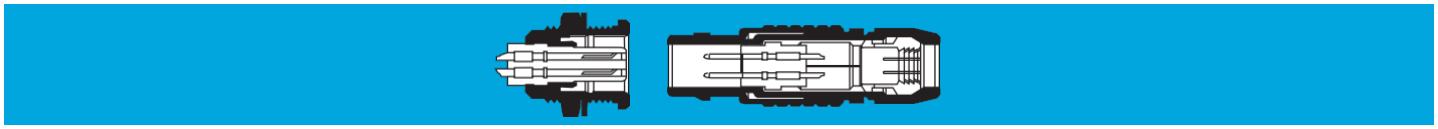
Connector		ø contact A (mm)	Cable stripping lengths (mm)											
			M1						M3					
			Solder			Crimp			Solder			Crimp		
Series	Type		L	S	T	L	S	T	L	S	T	L	S	T
0L	302	0.9	10.5	6	3.0	12.0	6	4.0	23.5	6	3.0	25.0	6	4.0
	303/304	0.7	10.5	6	2.5	12.0	6	4.0	23.5	6	2.5	25.0	6	4.0
1L	302	1.3	12.5	7	3.0	14.5	7	4.0	29.0	7	3.0	31.0	7	4.0
	303/304	0.9	12.5	7	3.0	14.5	7	4.0	29.0	7	3.0	31.0	7	4.0
	305	0.9	12.5	7	3.0	14.5	7	4.0	29.0	7	3.0	31.0	7	4.0
		0.7	12.5	7	2.5	14.5	7	4.0	29.0	7	2.5	31.0	7	4.0
	306	0.7	12.5	7	2.5	14.5	7	4.0	29.0	7	2.5	31.0	7	4.0
2L	302	1.6	18.0	8	4.5	19.5	8	5.5	37.5	8	4.5	39.0	8	5.5
	303/304/305/306	1.3	17.0	8	4.0	17.5	8	4.0	36.5	8	4.0	37.0	8	4.0
	307	1.3	17.0	8	4.0	17.5	8	4.0	36.5	8	4.0	37.0	8	4.0
		0.9	16.0	8	4.0	17.5	8	4.0	35.5	8	4.0	37.0	8	4.0
	308/310	0.9	16.0	8	4.0	17.5	8	4.0	35.5	8	4.0	37.0	8	4.0

Cable stripping lengths for multipole connectors (L series)

M2 **straight plugs and sockets with oversize cable collet, clamping type K (solder or crimp contacts)**



Connector		ø contact A (mm)	Cable stripping lengths (mm)					
			M2					
			Solder			Crimp		
Series	Type		L	S	T	L	S	T
1L	302	1.3	26.5	8	3.0	28.5	8	4.0
	303/304	0.9	26.5	8	3.0	28.5	8	4.0
	305	0.9	26.5	8	3.0	28.5	8	4.0
		0.7	26.5	8	2.5	28.5	8	4.0
	306	0.7	26.5	8	2.5	28.5	8	4.0
2L	302	1.6	31.0	10	4.5	32.5	10	5.5
	303/304/305/306	1.3	30.0	10	4.0	30.5	10	4.0
	307	1.3	30.0	10	4.0	30.5	10	4.0
		0.9	29.0	10	4.0	30.5	10	4.0
	308/310	0.9	29.0	10	4.0	30.5	10	4.0



Outer shell

Brass

In most cases, LEMO connectors have a brass outer shell which is suitable for most general purpose applications, including civilian and military. The brass outer shells have a chrome nickel-plated surface which ensures very good protection against industrial atmosphere, salt air and most corrosive agents.

Alternative protective coatings are available to satisfy other specific environmental conditions:
– electrolytic nickel
– nickel-gold
– nickel-black chrome. After the black chrome treatment, the part is coated with a protective organic film.

Stainless steel

For applications where there are severe environmental conditions that may rapidly damage the surface finish, we recommend using stainless steel. The AISI 303 stainless steel is a material for general use adapted to most applications requiring a product made entirely of stainless metal.

For the nuclear industry where elements are subject to radiation and to vaporous nitric acid, we offer AISI 304 stainless steel.

Grade AISI 316L is recommended for medical applications, highly demanding with regard to non-corrosiveness. This material is also used for connector shells soldered by electronic beam onto a device made of the same stainless steel. These parts have no surface treatment.

Aluminium alloy

The aluminium alloy outer shells find numerous applications where light weight is a predominant factor; such as in the aeronautics and space industries, and for portable and mobile equipment.
These materials have high mechanical strength and excellent resistance to corrosion. The shell surface is protected by anodizing which is available in six colours: blue, yellow, black, red, green, and natural.

Plastic materials

Some connector model shells can be made of plastic. This solution offers optimum electrical insulating properties particularly suitable for medical applications. Black Polyoxymethylene (POM) is particularly adapted to products of the 00 or S series.
Grey or white polysulfone (PSU) and beige PEEK offers excellent mechanical properties and is suitable for gas or vapour sterilization.
Some models of the 2B and 3B series are available with an outer shell of cream-coloured polyphenylsulfone (PPSU). We recommend this material particularly for applications where products are to withstand hundreds of vapour sterilization cycles.

Bridge plug or plugs with parallel sockets are made of polyamide (PA.6) available in 9 colours: blue, white, grey, yellow, brown, black, red, orange and green.

Some elbow socket shells for printed circuits are overmoulded in polyphenilene sulfide (PPS).

Other metallic components

In general, most metallic components are manufactured in brass. However, bronze or beryllium copper are used where good elasticity is required (for example: earthing crown). Depending on the application, these parts have electrolytic nickel or nickel-gold plating.
These parts can also be manufactured in stainless steel.

Sealing gasket

In general, sealing gaskets are made of silicone rubber MQ/MVQ. However, for vacuumtight sockets and couplers, gaskets are made of fluorosilicone rubber (FPM).

Sealing resin

An epoxy resin is used to seal both watertight and vacuumtight socket and coupler models.

Materials and Treatments

Component	Material (Standard)	Surface treatment (µm)										Notes
		chrome			nickel		gold			black chr.		
		Cu	Ni	Cr	Cu	Ni	Cu	Ni	Au	Ni	Cr	
Outer shell, collet nut, conical nut or notched nut and oversized collet	Brass (UNS C 38500)	0.5	3	0.3	0.5	3	0.5	3	0.5	1	2	
	Stainless steel (AISI 303, 304 or 316L)	without treatment										
	Aluminium alloy (AA 6262A or AA 6023)	–	–	–	–	5	–	–	–	–	–	1)
	Aluminium alloy (AA 6262A or AA 6023)	anodized										
	POM (Delrin® or Ertacetal®), Polyoxymethylene, black	–										2)
	PEEK, Polyether ethercetone, beige	–										3)
	PSU (Udel®), Polysulfone, grey or white	–										4)
	PPSU (Radel®), Polyphenylsulfone, cream	–										4)
	PA.6 (Grilon®), Polyamid	–										5)
	PPS (Ryton®), Polyphenilene sulfide, brown	–										6)
Earthing crown	Bronze (UNS C 54400) or special brass	–	–	–	0.5	3	0.5	3	1.0	–	–	7)
	Beryllium Copper (UNS C 17300)	–	–	–	0.5	3	0.5	3	1.0	–	–	8)
	Stainless steel (AISI 416 or 316L)	without treatment										9)
Latch sleeve	Special brass	0.5	3	0.3	0.5	3	0.5	3	0.5	–	–	
	Stainless steel (AISI 416 or 316L)	without treatment										9)
Locking washer	Bronze (UNS C 52100)	–	–	–	0.5	3	0.5	3	0.5	–	–	
Hexagonal or round nut	Brass (UNS C 38500)											
	Stainless steel (AISI 303, 304 or 316L)	without treatment										10)
	Aluminium alloy (AA 6262A or AA 6023)	anodized natural										10)
Other metallic components	Brass (UNS C 38500)	–	–	–	0.5	3	0.5	3	0.5	–	–	
	Stainless steel (AISI 303, 304 or 316L)	without treatment										
O-ring and gaskets	Silicone MQ/MVQ or FPM/FKM (Viton®)	–										11)
Sealing resin	Epoxy (Araldite® or Stycast®)	–										

Notes:
standards for surface treatment are as follows:
– chrome-plated: SAE AMS 2460
– nickel-plated: SAE AMS QQ N 290, or MIL DTL 32119
– gold-plated: ISO 27874
– black chrome: MIL DTL 14538 with a minimum of 10 µm of lacquer protection
1) anthracite colour (other colours upon request)
2) for FFP, PCP and ERN models of the 0S to 3S series
3) for FFP, PCP and ERN models of the 0S to 3S series and FGG and ENG models of the 1B, 3B and 4B series
4) for the FGY and ENY models of the 2B and 3B series
5) for bridge plugs of the B series
6) for S and B series elbow sockets for printed circuits
7) gold-plating for unipole types
8) used in 00 series free and fixed sockets and couplers
9) AISI 416 steel is used with shells made of AISI 303 or 304
10) delivered with free and fixed sockets with aluminium alloy or stainless steel shell
11) FPM/FKM (Viton®) o-ring and gaskets are installed upon special request. However standard for vacuumtight models.

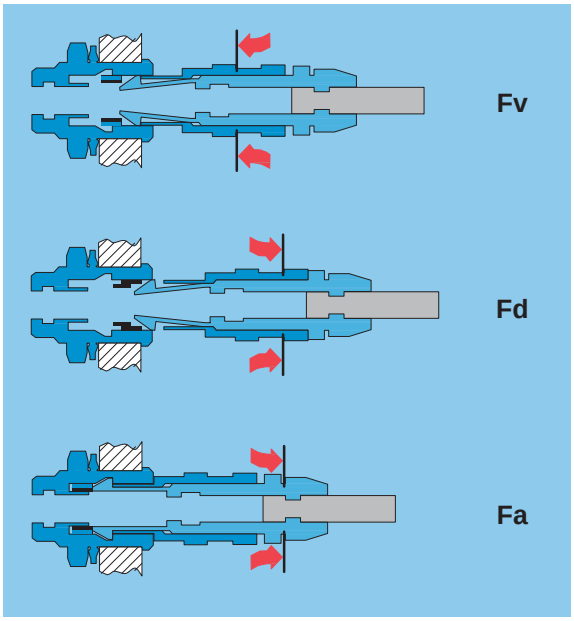
Technical characteristics of plastic materials

Type	Standard	Units	POM	PEEK	PSU	PPSU	PPS	PA.6	Silicone	FPM	Epoxy
Density	ASTM D 792	–	1.4	1.3-1.4	1.24	1.3	1.67	1.14	~1.2	~1.9	1.58
Tensile strength (at 23°C)	ASTM D 638/ ISO R527	MPa	70-80	92-142	70	70	121	55	> 9	> 12	16
Flexurale strength (at 23°C)	ASTM D 790/ ISO R178	MPA	–	170	106	91	179	75	–	–	24
Dielectric strength	ASTM D 149/IEC 60243	kV/mm	60	19-25	17-20	15	17	35	18-30	–	15
Volume resis. at 50% HR and 23°C	ASTM D 257/IEC 60093	Ω • cm	10^{15}	10^{16}	$5x10^{16}$	–	10^{16}	10^{15}	10^{14}	–	10^{14}
Surface resistivity	ASTM D 257	Ω	10^{13}	10^{15}	–	–	–	–	–	–	–
Thermal conductivity	ASTM C 177	W/K • m	0.31	0.25	0.26	–	0.3	–	–	–	0.8
Comparative tracking index	IEC 60112	V	CTI 600	CTI 150	CTI 150	–	CTI 200	CTI 600	–	–	CTI>600
Maxi. continuous service temperature	UL 746	°C	90	250	140	180	220	80	200	200	80
Min. continuous service temperature	UL 746	°C	-50	-55	-60	-50	-60	-40	-50	-20	-20
Max. short-time service temperature	–	°C	140	300	160	200	250	150	> 250	300	120
Water absorption in 24h at 23°C	ASTM D 570/ISO R62A	%	0.85	0.12	0.3	0.37	< 0.05	> 3	–	–	0.25
Radiation resistance	–	Gy[1)]	$8x10^3$	10^7	10^5	–	$> 10^7$	$5x10^3$	10^5	$8x10^4$	$2x10^6$
Flammability rating	ASTM D 635/UL 94[2)]	–	HB	V-0/3.2	V-0/4.4	V-0/1.6	V-0/5V	V-2	–	–	V-0/4
Resistance to steam sterilization	–	–	bad	excel.	good	excel.	excel.	bad	good	good	bad

Notes: 1) 1 Gy (Gray) = 100 rad. 2) Depends on material thickness (in mm).

ASTM = American Society for Testing Material
ISO = International Standards Organisation
UL = Underwriters Laboratories
IEC = International Electrotechnical Commission

Mechanical latching characteristics



F_v: average latching force.

F_d: average unmating force with axial pull on the outer shell.

F_a: average pull force with axial pull on the collet nut

Standard series

Force (N)	Series									
	00	0S	1D	1S	2C	2S	3S	4S	5S	6S
Fv	9	14	14	15	12	17	20	40	60	70
Fd	7	9	11	10	12	11	14	25	40	55
Fa	120	140	300	250	400	350	500	650	750	900

Watertight series

Force (N)	Series									
	0E	0L	1E	1L	2E	2L	3E	4E	5E	6E
Fv	14	14	16	16	20	20	32	65	85	100
Fd	9	9	10	10	13	13	25	40	60	75
Fa	250	250	300	300	400	400	550	700	800	900

Keyed series

Force (N)	Series							
	00	0B	1B	2B	2G	3B	4B	5B
Fv	9	10	14	15	12	17	39	48
Fd	7	8	11	12	12	14	38	38
Fa	100	180	300	300	400	400	600	800

Keyed watertight series

Force (N)	Series					
	0K	1K	2K	3K	4K	5K
Fv	14	16	20	32	65	85
Fd	9	10	13	25	40	60
Fa	250	300	400	550	700	800

Notes: 1N = 0.102 kg.

Notes: forces were measured on outer shells **not fitted with contacts**.
Mechanical endurance: 5000 cycles.
Mechanical endurance represents the number of cycles after which the latching system is still effective (1 cycle = 1 latching/unlatching at 300 cycles per hour). The values were measured according to the standard IEC 60512-7 test 13a.

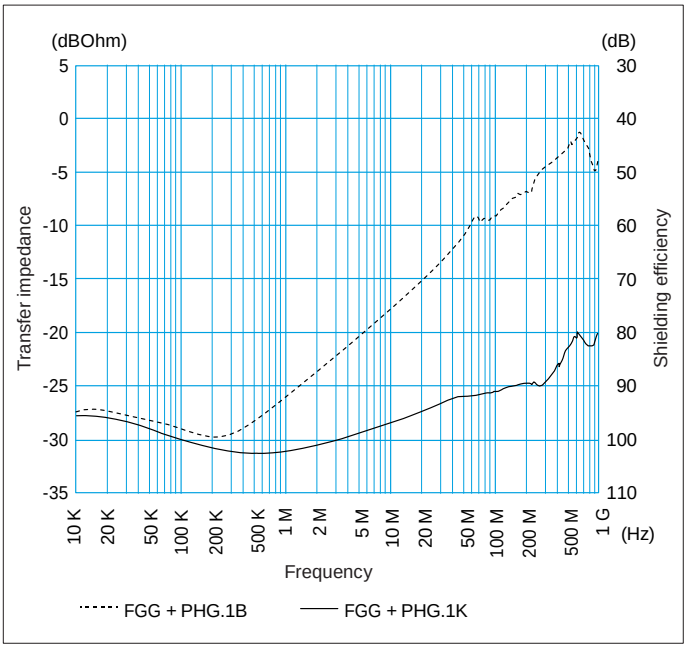
Electromagnetic compatibility (EMC) and shielding efficiency

The electromagnetic compatibility of a device can only be ensured by meeting a number of basic rules with the design of the device and by carefully selecting components, cables and connectors.

Electrical and electronic devices are to be designed to ensure the following:

a) reduce the emission of generated electromagnetic disturbance to a level where radios and telecommunication and other devices can properly function;
b) electromagnetic immunity against electromagnetic disturbance so that they can properly function.

When selecting a connector, screen or shielding efficiency and low resistance to electric continuity between the cable and the connector should be considered.
The design of LEMO connectors with metal shell and earthing crown guarantee optimum shielding efficiency in all applications where electromagnetic compatibility (EMC) is critical.
The performance of a connector is measured through shielding efficiency, a value that represents the ratio between the electromagnetic field on the outside and the inside of the shell. Our measurements are carried out according to the IEC 60169-1-3 standard.



The performance of S and B series connectors is comparable to the results of measurements carried out on a pair of FGG + PHG.1B connectors.

The performance of E and K series connectors is comparable to the results of measurements carried out on a pair of FGG + PHG.1K connectors.

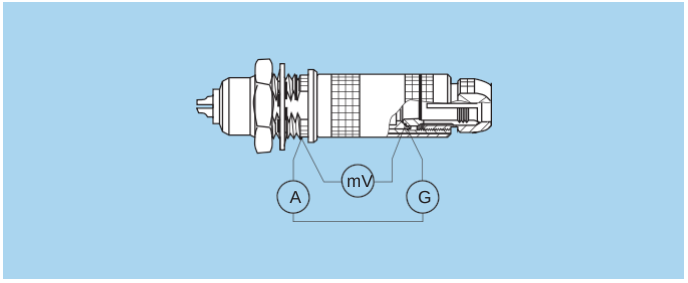
Shell electrical continuity:
(measured according to IEC 60512-2 test 2f)

Test current: 1A
A = Ammeter
mV = Millivoltmeter
G = Generator

R_1 Values with earthing crown and latch sleeve or inner-sleeve nickel-plated.

R_2 Values with gold-plated earthing crown and nickel-plated latch sleeve or inner sleeve.

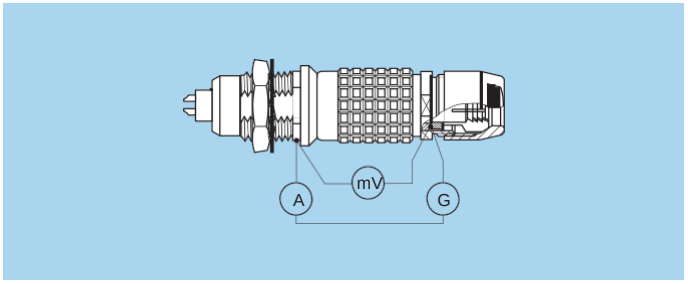
Standard series



Series	R_1 (mΩ)	R_2 (mΩ)
00	3.5	2.8
0S	2.8	1.6
1D	2.5	1.1
1S	2.2	1.5
2C	–	–

Series	R_1 (mΩ)	R_2 (mΩ)
2S	1.8	1.2
3S	1.6	1.2
4S	1.4	1.0
5S	1.4	1.0
6S	1.0	0.5

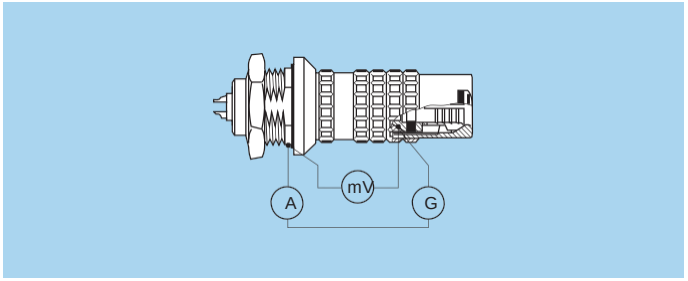
Keyed series



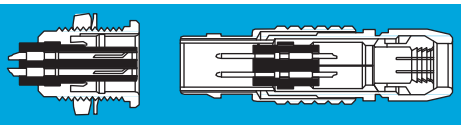
Series	R_1 (mΩ)	R_2 (mΩ)
00	3.5	2.8
0B	3.5	1.3
1B	2.5	1.1
XB	2.5	1.1
2B	2.2	0.9

Series	R_1 (mΩ)	R_2 (mΩ)
2G	–	–
3B	2.2	0.7
4B	1.5	0.5
5B	1.5	0.3

Watertight series
Keyed watertight series



Series	R_1 (mΩ)	R_2 (mΩ)
0E-0K-0L	2.8	1.6
1E-1K-1L	2.2	1.5
2E-2K-2L	1.8	1.2
3E-3K	1.6	1.2
4E-4K	1.4	1.0
5E-5K	1.4	1.0
6E	1.0	0.5



Insulator

Plastic material used by LEMO for manufacturing insulators is selected according to the electric and thermal properties required for the various connector types. Characteristics examined for the two connector types are:
– Dielectric strength;
– Comparative tracking index;
– Surface and volume resistivity;
– Continuous service temperature;
– Water absorption;
– Radiation resistance;
– Flammability rating
– Resistance to hydrocarbon.

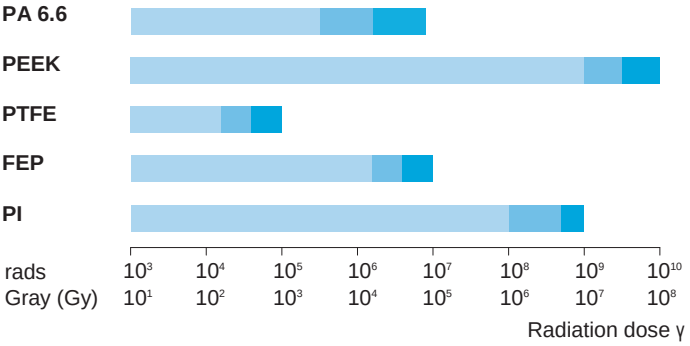
Mechanical and Electrical Properties

Mechanical characteristics of thermoplastics, such as PA 6.6, and PEEK, are improved by the addition of glass fibres. By adding glass fibres in the resin the performance of this material (mechanical strength and radiation resistance) is enhanced and water absorption rate is reduced. From an electric point of view, the addition of glass fibres improves dielectric strength.

Selection of the insulator

A number of thermoplastics have common characteristics, some of them are identical with other insulating materials. In this case, the insulator material is selected according to the specific difference in features to provide all the required parameters for the given type.

Radiation resistance



Note: technical data in this chapter provide general information on plastics used by LEMO as electrical insulators. LEMO reserves the right to propose new materials with better technical characteristics, and to withdraw, without notice, any material mentioned in the present catalogue or any other publications edited by LEMO S.A. and/or its subsidiaries. LEMO SA and its subsidiaries use only plastic granules, powder or bars supplied by specialized companies, and thus cannot in any case take responsibility with regard to this material.

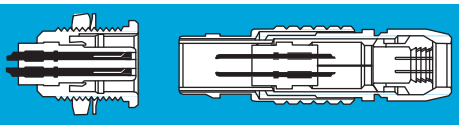
Technical characteristics

Type	Standard	Units	PA6.6	PEEK	PTFE	FEP	PI
Dielectric strength	ASTM D 149 / IEC 60243	kV/mm	15-17	19-25	17.2-24	20	22
Volume resistivity at 50% RH and 23°C	ASTM D 257 / IEC 60093	Ω • cm	$5.8x10^{15}$	10^{16}	10^{18}	$> 10^{16}$	$> 10^{16}$
Surface resistivity	ASTM D 257 / IEC 60093	Ω	10^{12}	10^{15}	10^{17}	$> 10^{16}$	$> 10^{15}$
Thermal conductivity	ASTM C 177	W/K • m	0.21	0.25	0.23	0.24	0.35
Comparative tracking index	IEC 60112	V	CTI 600	CTI 150	CTI 500	–	–
Dielectric constant (10^6 Hz)	ASTM D 150 / IEC 60250	–	4	3.2-3.5	2-2.1	2.1	3.6
Dissipation factor (10^6 Hz)	ASTM D 150 / IEC 60250	–	–	< 0.005	< 0.0003	< 0.001	< 0.0034
Maximum continuous service temperature	UL 746	°C	120	250	260	200	350
Maximum short-time service temperature	–	°C	150	300	300	260	480
Minimum continuous service temperature	–	°C	–	-55	-200	-200	–
Water absorption in 24h at 23°C	ASTM D 570 / ISO R624	%	< 0.7	< 0.3	< 0.01	< 0.01	0.24
Radiation resistance	–	Gy	$5x10^3$	10^7	$2x10^2$	$2x10^4$	10^6
Flammability rating	ASTM D 635 / UL 94	–	–	V-0/3.2	V-0	V-0	–

Note: values of insulation resistance between contacts are given on page 177.

Designation		Symbol	Standard	Unipole			Multipole							
chemical	commercial			00	S	E	00	S	E	B	K	2C	2G	1D
Polyamide (glass fitted)	Nylatron®	PA 6.6	–					●	●					●
Polyether Ethercetone	Peek®	PEEK	–				●	●	●	●	●	●	●	
Polytetrafluorethylene	–	PTFE	ASTM D 1457-83	●	●	●								
Tetrafluorethylene	–	FEP	ASTM D 2116-81											
Polyimide	Vespel®	PI	–											

● First choice alternative
Special order alternative

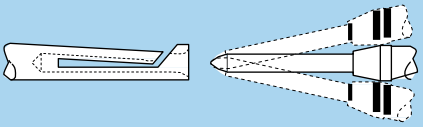


Electrical contact

Technical description

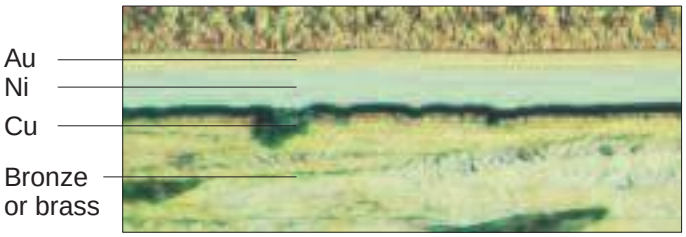
The secure reliable electromechanical connection achieved with LEMO female cylindrical contacts is mainly due to two important design features :

1. Prod proof entry on the mating side which ensures perfect concentric mating even with carelessly handled connectors.
2. The pressure spring, with good elasticity, maintains a constant even force on the male contact when mated. The leading edge of the pressure spring preserves the surface treatment (gold-plated) and prevents undue wear.



Contact material and treatment

LEMO female contacts are made of bronze beryllium (QQ-C-530) or bronze (UNS C 54400). These materials are chosen because of their high modulus of elasticity, their excellent electrical conductivity and a high mechanical strength.

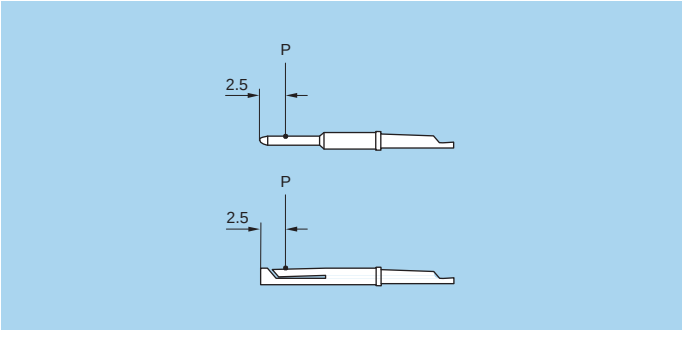


LEMO male solder and print contacts are made of brass (UNS C 38500). Male crimp contacts are made of brass (UNS C 34500) or annealed brass (UNS C 38500) with optimum hardness (HV) for crimping onto the wire.

Type	Material (standard)	Surf. treatment (µm)		
		Cu	Ni	Au[1)]
Male crimp	Brass (UNS C 34500)	0.5	3	1.0
	Brass (UNS C 38500)			
Male print	Brass (UNS C 38500)			
Female crimp	Bronze (UNS C 54400) Cu-Be (FS QQ-C-530)	0.5	3	1.5
Female print				
Clips	Cu-Be (FS QQ-C-530)	–	–	–
	Stainless steel			
Connection wire[2)]	Brass	–	3[3)]	–

Notes: the standard surface treatment are as follows:
– nickel: SAE AMS QQ N 290 or MIL DTL 32119
– gold: ISO 27874.
[1)] minimum value
[2)] for elbow print contacts
[3)] treatment completed by 6 µm Sn (lead free) tin-plating

Thickness comparison between the outside and the inside of female contacts



Note: P = inspection point

Contact ø A (mm)	Gold thickness		
	male (µm)	female	
		outside (µm)	inside (%)
0.35	1.0	1.5	65
0.50	1.0	1.5	65
0.70	1.0	1.5	70
0.90	1.0	1.5	75
1.30	1.0	1.5	75
1.60	1.0	1.5	75
2.00	1.0	1.5	75
3.00	1.0	1.5	75
4.00	1.0	1.5	75
5.00	1.0	1.5	75
6.00	1.0	1.5	75
8.00	1.0	1.5	75
12.00[1)]	–	–	–

Notes: [1)] contacts are silver plated

Contact resistance with relation to the number of mating cyles

(measured according to IEC 60512-2 test 2a)

Average values measured after the mating cycles and the salt spray test according to IEC 60512-6 test 11f.

A ø (mm)	Contact resistance (mΩ)		
	1000 cycles	3000 cycles	5000 cycles
0.35	8.0	–	–
0.5	7.5	8.3	8.7
0.7	5.6	5.7	6.1
0.9	4.1	4.2	4.8
1.3	2.8	2.9	3.6
1.6	2.9	3.1	3.5
2.0	2.6	2.7	3.3

A ø (mm)	Contact resistance (mΩ)		
	1000 cycles	3000 cycles	5000 cycles
3.0	2.0	2.2	3.1
4.0	1.6	2.0	2.8
5.0	1.4	–	–
6.0	1.2	–	–
8.0	0.8	–	–
12.0	0.7	–	–

Insulation resistance between the contacts and contact/shell

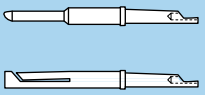
(measured according to IEC 60512-2 test 3a)

Insulating material	Multipole	Unipole
	PEEK	PTFE
new	> 10^{12} Ω	> 10^{12} Ω
after humidity test[1)]	> 10^{10} Ω	> 10^{10} Ω

Note: [1)] 21 days at 95% RH according to IEC 60068-2-3.

Solder contacts

The conductor bucket of these contacts is machined at an angle to form a cup into which the solder can flow.
See page 7 for the range of cable dimensions that can be soldered.



Crimp contacts

The square form crimp method is used (MIL-C-22520F, class I, type 2) photo 1 for unipole contacts.

For multipole contacts the standard four identer crimp method is used, MIL-C-22520F, class I, type 1), photo 2.
The crimp method requires a controlled compression to obtain a symmetrical deformation of the conductor strand and of the contact material. The radial hole in the side of the contact makes it possible to check whether the conductor is correctly positioned within the contact. A good crimping is characterized by only slightly reduced conductor section and practically no gap.
For optimum crimping of bronze or brass contacts they are annealed to relieve internal stress and reduce material hardening during the crimping process.
Only the crimping zone is annealed with the help of an induction heating machine designed by the LEMO Research and Development Department (see photo 3).

Advantages of crimping

- practical, quick contact fixing outside the insulator
- possible use at high temperature
- no risk of heating the insulator during the conductor-contact fixing
- high tensile strength

Crimp contacts are available in standard version (form 1) for mounting maximum size conductors.
For some dimensions, these crimp contacts can be produced with reduced crimp barrels (form 2) for mounting reduced size conductors.

Crimp contacts

The crimp contacts can be with two forms: a standard crimp barrel for large conductors (see fig. 1) or with a reduced crimp barrel for smaller conductors (see fig. 2).

The range of cable dimensions that can be crimped into our contacts are indicated on the table on page 7.

Fig. 1

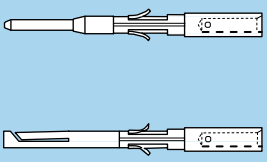
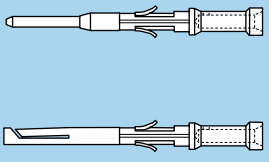


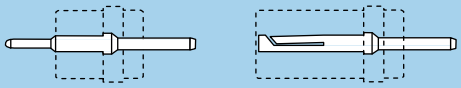
Fig. 2



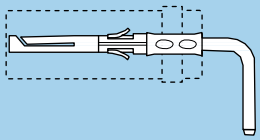
Print contacts

Print contacts are available in straight or elbow versions for certain connector types, mostly for straight and elbow socket models. Connection is made on flexible or rigid printed circuits by soldering.
Straight print contacts are gold-plated which guarantees optimum soldering, even after long-term storage. However for wave soldering, we recommend removal the gold-plating from the contact end on the printed circuit side before soldering according to the assembly procedures.
Print elbow contacts include a tinned lead free brass wire crimped into a crimp contact.

straight



elbow



Test voltage

Test voltage (Ue) :
(measured according to the IEC 60512-2 test 4a standard)

It corresponds to 75% of the mean breakdown voltage.
Test voltage is applied at 500 V/s and the test duration is 1 minute.

This test has been carried out with a mated plug and socket, with power supply only on the plug end.

Operating voltage (Us) :
It is proposed according to the following ratio : $Us = \frac{Ue}{3}$

Caution:
For a number of applications, safety requirements for electrical appliances are more severe with regard to operating voltage.
In such cases operating voltage is defined according to creepage distance and air clearance) between live parts. Please consult us for the choice of a connector by indicating the safety standard to be met by the product.

Voltage values are given in the table on insulator types for each series.
They correspond with values measured at sea level. They are adapted to all applications up to an altitude of 2000 m.

In case a device is used at a higher altitude, air clearance between live parts has to be multiplied by the following coefficients.
It means also that test voltage has to be divided by this coefficient.

altitude (m)	coefficient
2000	1.00
3000	1.14
4000	1.29
5000	1.48

Rated current

(measured according to IEC 60512-3 test 5a)

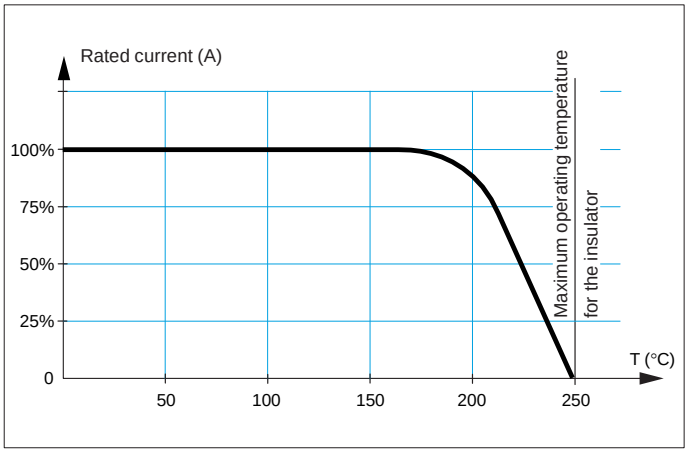
The specified rated current can be applied simultaneously to all the contacts.
It corresponds with an average temperature rise of 40°C of the connector.

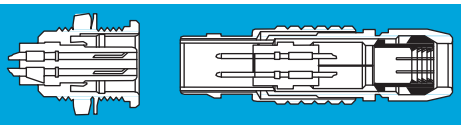
The current values are indicated in the table of insulator types in each series.
For use at higher temperatures acceptable rated current will be lower. It tends towards zero as the material is used at the maximum operating temperature accepted for the insulator.

In most case the current depend on the conductor dimension (see table on page 183) or on the printed circuit dimension.

Caution:
In general, connectors should not be unmated while live.

For connectors with PEEK insulator, maximum admissible current will follow the curve below depending on the operating temperature T.





Cable fixing

Cables are fixed into LEMO connectors with cable collet systems. These collets with latches have a design which is very similar to those used for tool machines. This solution guarantees excellent cable retention and ensures perfectly symmetrical deformation of the cable.
The 00 multipole series is also available with hexagonal crimping (MIL-C-22520F).

Material and treatment

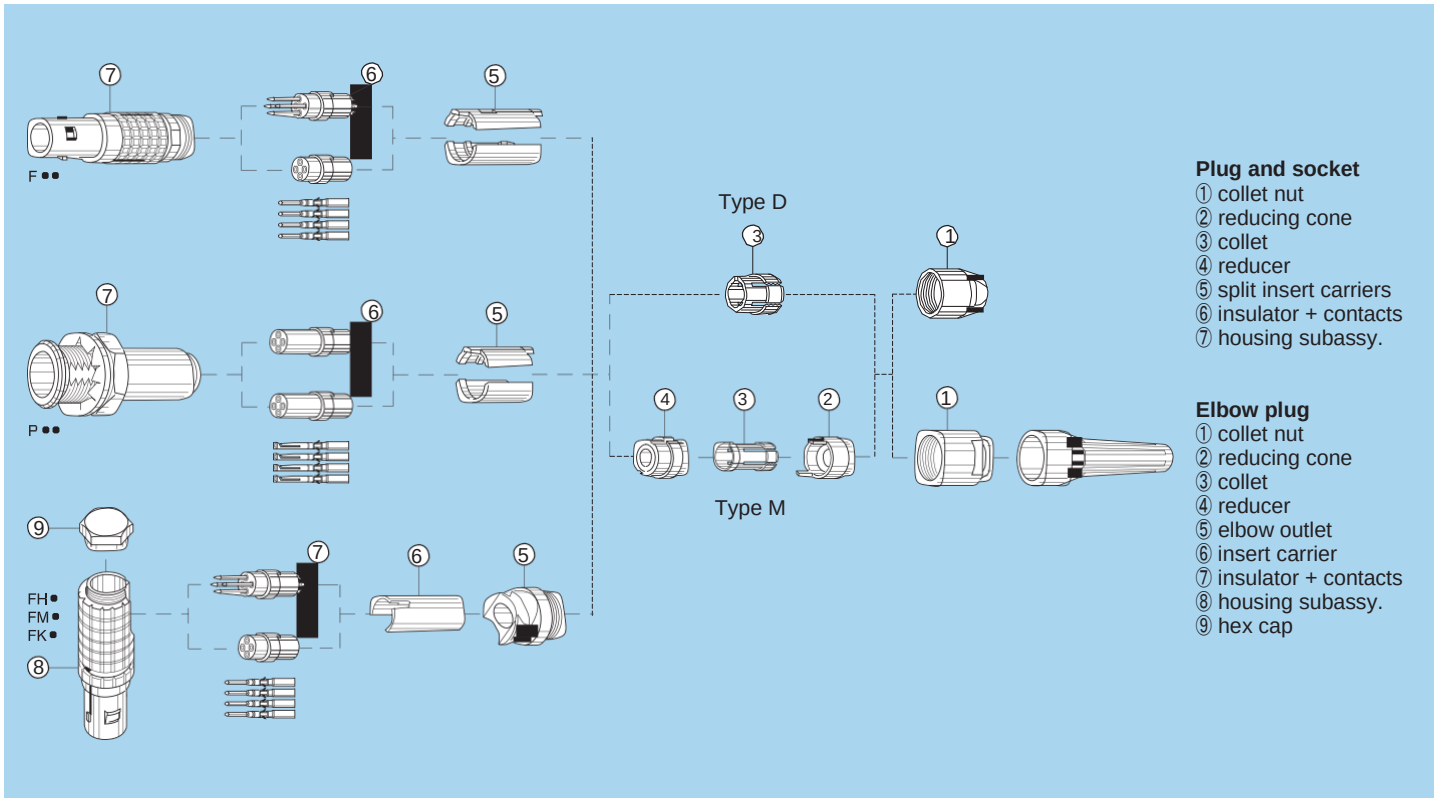
Component	Material (standard)	Surface treatment (µm)				
		Nickel[1]		Gold		
		Cu	Ni	Cu	Ni	Au
Center piece	Brass (UNS C 38500)	0.5	3	–	–	–
Collet	Brass (UNS C 38500)	0.5	3	–	–	–
Crimp ferrule	Copper (UNS C 18700)	0.5	3	0.5	3	0.5
Reducer	Brass (UNS C 38500)	0.5	3	–	–	–
Reducing cone	Brass (UNS C 38500)	0.5	3	–	–	–
Earthing cone	Brass (UNS C 38500)	0.5	3	–	–	–
Metal washer	Brass (UNS C 38500)	0.5	3	–	–	–
Gasket	Silicone MQ/MVQ	–				
	FPM (Viton®)[2]					

Notes:
[1] standards for surface treatment are as follows:
– nickel-plated: SAE AMS QQ N 290.
[2] available upon special request.

Cable clamping system

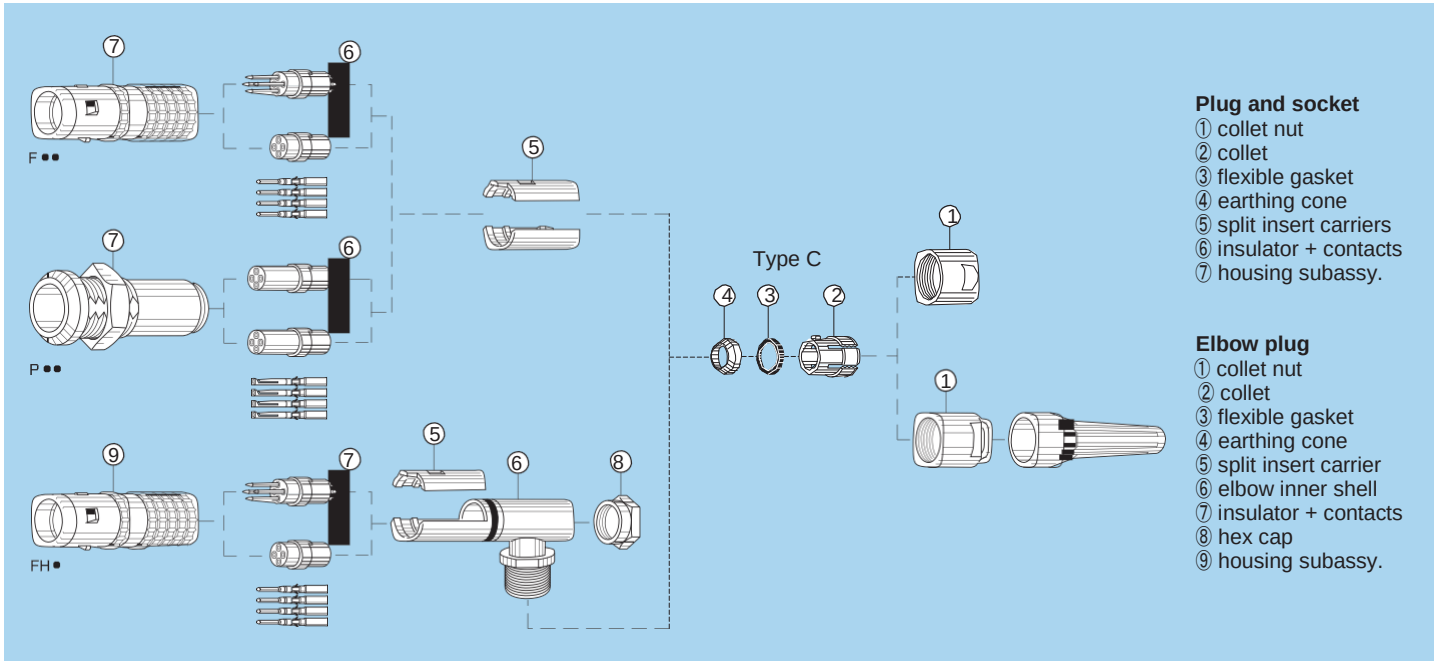
B series (D and M cable clamping)

See assembly instructions under www.lemo.com.



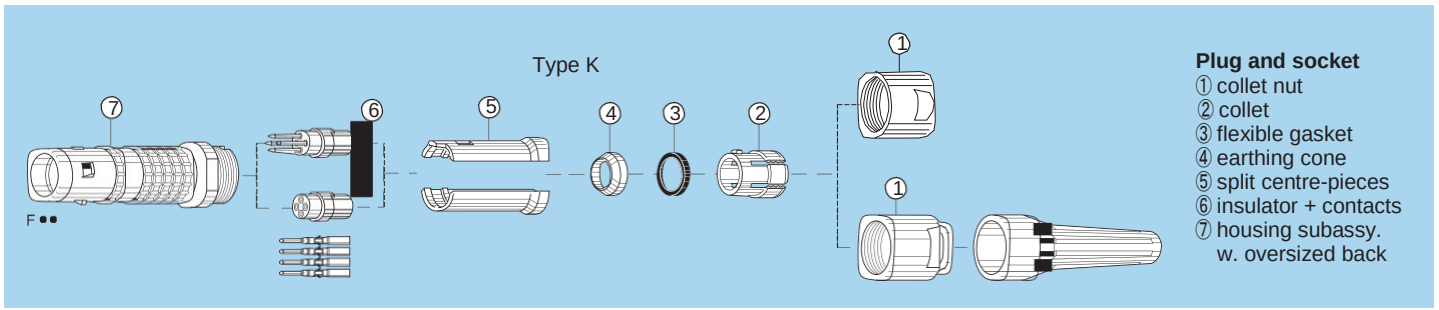
K series (C and K cable clamping)

See assembly instructions under www.lemo.com.



Plug and socket
① collet nut
② collet
③ flexible gasket
④ earthing cone
⑤ split insert carriers
⑥ insulator + contacts
⑦ housing subassy.

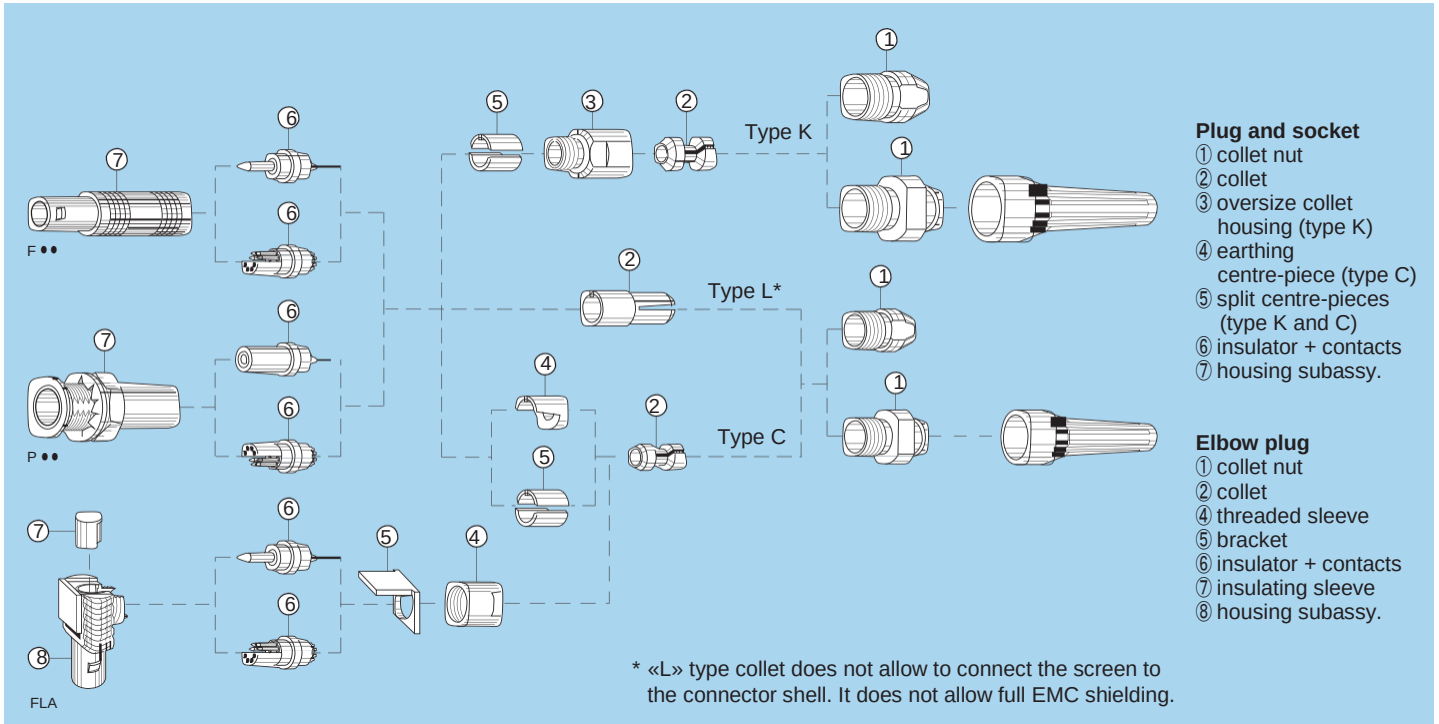
Elbow plug
① collet nut
② collet
③ flexible gasket
④ earthing cone
⑤ split insert carrier
⑥ elbow inner shell
⑦ insulator + contacts
⑧ hex cap
⑨ housing subassy.



Plug and socket
① collet nut
② collet
③ flexible gasket
④ earthing cone
⑤ split centre-pieces
⑥ insulator + contacts
⑦ housing subassy.
w. oversized back

S series (C, L and K cable clamping)

See assembly instructions under www.lemo.com.



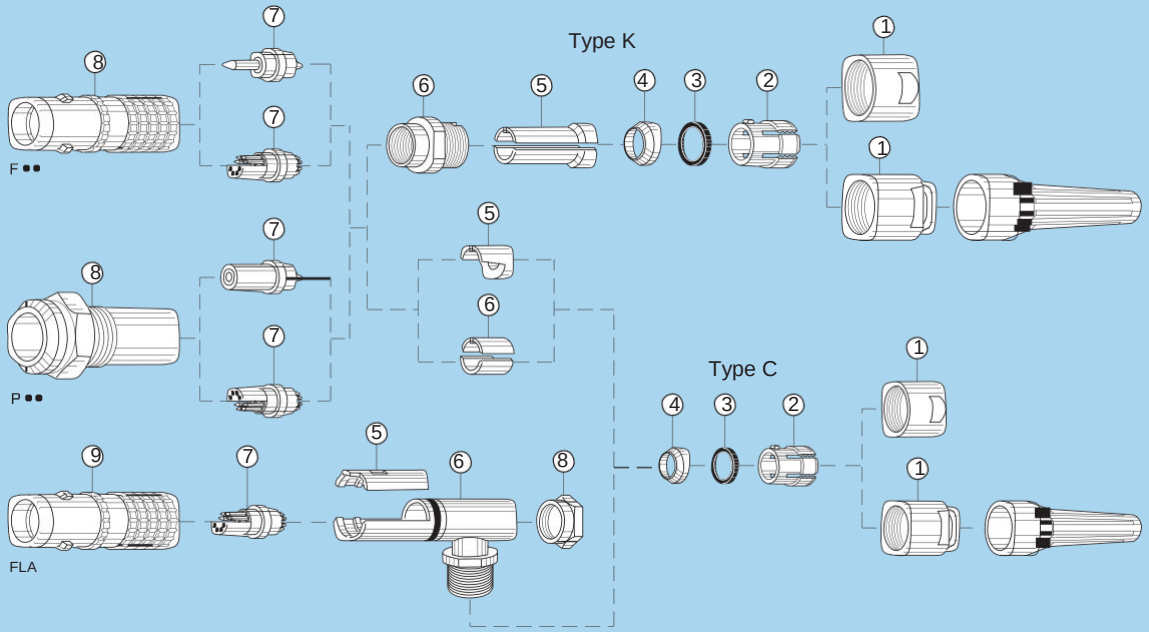
Plug and socket
① collet nut
② collet
③ oversize collet housing (type K)
④ earthing centre-piece (type C)
⑤ split centre-pieces (type K and C)
⑥ insulator + contacts
⑦ housing subassy.

Elbow plug
① collet nut
② collet
④ threaded sleeve
⑤ bracket
⑥ insulator + contacts
⑦ insulating sleeve
⑧ housing subassy.

* «L» type collet does not allow to connect the screen to the connector shell. It does not allow full EMC shielding.

E series (C and K cable clamping)

See assembly instructions under www.lemo.com.



Plug and socket
① collet nut
② collet
③ flexible gasket
④ earthing cone
⑤ split centre-pieces (type K)
⑤ earthing centre-piece (type C)
⑥ oversize collet housing (type K)
⑥ earthing centre-piece (type C)
⑦ insulator + contacts
⑧ housing subassy.

Elbow plug
① collet nut
② collet
③ flexible gasket
④ earthing cone
⑤ split insert carrier
⑥ elbow inner shell
⑦ insulator + contacts
⑧ hex cap
⑨ housing subassy.

Maximum metal collet nut tightening torque

Standard series

	Series									
	00	0S	1D	1S	2C	2S	3S	4S	5S	6S
Torque (Nm)	0.25	0.5	1.5	1.5	2.5	2.5	3	8	10	12

Watertight series

	Series									
	0E	0L	1E	1L	2E	2L	3E	4E	5E	6E
Torque (Nm)	0.7	0.7	0.8	0.8	2	2	3	5	8	12

Keyed series

	Series								
	00	0B	1B	XB	2B	2G	3B	4B	5B
Torque (Nm)	0.25	0.5	1.5	2.0	2.5	2.5	4	7	10

Watertight keyed series

	Series					
	0K	1K	2K	3K	4K	5K
Torque (Nm)	0.7	0.8	2	3	5	8

1N = 0.102 kg

Maximum elbow plug hex cap tightening torque

Keyed series

	Series						
	00	0B	1B	2B	3B	4B	5B
Torque (Nm)	0.2	0.25	0.5	0.5	1.5	3	5

Watertight series

	Series								
	0E	0L	1E	1L	2E	2L	3E	4E	5E
Torque (Nm)	0.8	0.8	1	1	1.2	1.2	1.5	3	5

Watertight keyed series

	Series					
	0K	1K	2K	3K	4K	5K
Torque (Nm)	0.8	1	1.2	1.5	3	5

1N = 0.102 kg

Maximum plastic collet nut tightening torque [1)]

	Series								
	00	0S	1S	2S	3S	1B	2B	3B	4B
Torque (Nm)	0.15	0.45	0.50	0.50	1.00	0.50	0.50	1.00	1.50

Note:
[1)] For applications subject to strong vibration, we recommend fixing the collet nut with epoxy resin. We recommend to tight to the maximum value. Optimal torque may depend on cable jacket design.

Technical tables

Table of American Wire Gauge

AWG	Construction		ø wire max		Wire section	
	Strand nb	AWG/ strand	(mm)	(in)	(mm^2)	(sq in)
0	259	24	11.277	0.444	52.90	0.0820
1	817	30	9.702	0.382	41.40	0.0641
2	259	26	8.89	0.35	33.20	0.0514
4	133	25	6.9596	0.274	21.5925	0.0335
6	133	27	5.5118	0.217	13.5885	0.0211
8	168	30	4.4450	0.175	8.5127	0.0132
8	133	29	4.3942	0.173	8.6053	0.0133
10	105	30	3.3020	0.13	5.3204	0.0082
10	37	26	2.9210	0.115	4.7397	0.0073
10	1	10	2.6162	0.103	5.2614	0.0082
12	37	28	2.3114	0.091	2.9765	0.0046
12	19	25	2.3622	0.093	3.0847	0.0048
12 [1)]	7	20	2.5400	0.10	3.6321	0.0056
12	1	12	2.0828	0.082	3.3081	0.0051
14	41	30	2.0574	0.081	2.0775	0.0032
14	19	27	1.8542	0.073	1.9413	0.0030
14 [1)]	7	22	2.0828	0.082	2.2704	0.0035
14	1	14	1.6510	0.065	2.0820	0.0032
16 [1)]	65	34	1.5748	0.062	1.3072	0.0020
16	26	30	1.5748	0.062	1.3174	0.0020
16	19	29	1.4986	0.059	1.2293	0.0019
16 [1)]	7	24	1.5494	0.061	1.4330	0.0022
16	1	16	1.3208	0.052	1.3076	0.0020
18 [1)]	65	36	1.2700	0.05	0.8234	0.0013
18 [1)]	42	34	1.2700	0.05	0.8447	0.0013
18	19	30	1.3208	0.052	0.9627	0.0015
18	16	30	1.2954	0.051	0.8107	0.0013
18	7	26	1.2700	0.05	0.8967	0.0014
18	1	18	1.0414	0.041	0.8229	0.0013
20 [1)]	42	36	1.0160	0.04	0.5320	$8.2x10^{-4}$
20	19	32	1.0414	0.041	0.6162	0.0010
20	10	30	1.0160	0.04	0.5067	$7.9x10^{-4}$
20	7	28	0.9906	0.039	0.5631	$8.7x10^{-4}$
20	1	20	0.8382	0.033	0.5189	$8.0x10^{-4}$
22	19	34	0.8382	0.033	0.3821	$5.9x10^{-4}$
22	7	30	0.7874	0.031	0.3547	$5.5x10^{-4}$
22	1	22	0.6604	0.026	0.3243	$5.0x10^{-4}$
24 [1)]	42	40	0.6604	0.026	0.2045	$3.2x10^{-4}$
24	19	36	0.6858	0.027	0.2407	$3.7x10^{-4}$
24	7	32	0.6350	0.025	0.2270	$3.5x10^{-4}$
24	1	24	0.5588	0.022	0.2047	$3.2x10^{-4}$
26	19	38	0.5588	0.022	0.1540	$2.4x10^{-4}$
26	7	34	0.5080	0.02	0.1408	$2.2x10^{-4}$
26	1	26	0.4318	0.017	0.1281	$2.0x10^{-4}$
28 [1)]	19	40	0.4318	0.017	0.0925	$1.4x10^{-4}$
28	7	36	0.4064	0.016	0.0887	$1.4x10^{-4}$
28	1	28	0.3302	0.013	0.0804	$1.2x10^{-4}$
30	7	38	0.3302	0.013	0.0568	$8.8x10^{-5}$
30	1	30	0.2794	0.011	0.0507	$7.9x10^{-5}$
32	7	40	0.2794	0.011	0.0341	$5.3x10^{-5}$
32	1	32	0.2286	0.009	0.0324	$5.0x10^{-5}$
34	1	34	0.1693	0.007	0.0201	$3.1x10^{-5}$
36	1	36	0.127	0.005	0.0127	$2.0x10^{-5}$
38	1	38	0.1016	0.004	0.0081	$1.3x10^{-5}$
40	1	40	0.078	0.003	0.0049	$7.5x10^{-6}$

Table of wire gauges according to IEC-60228 standard

Conductor no x Ø (mm)	Max Ø (mm)	Max Ø (in)	Section (mm^2)	Section (sq in)
196x0.40	7.50	0.295	25.00	0.0387
7x2.14	6.10	0.240	25.00	0.0387
125x0.40	6.00	0.236	16.00	0.0248
7x1.72	4.90	0.192	16.00	0.0248
1x4.50	4.50	0.177	16.00	0.0248
80x0.40	4.70	0.155	10.00	0.0155
7x1.38	3.95	0.155	10.00	0.0155
1x3.60	3.60	0.141	10.00	0.0155
84x0.30	3.70	0.145	6.00	0.0093
7x1.50	3.15	0.124	6.00	0.0093
1x2.76	2.76	0.108	6.00	0.0093
56x0.30	2.80	0.110	4.00	0.0062
7x0.86	2.58	0.098	4.00	0.0062
1x2.25	2.25	0.082	4.00	0.0062
50x0.25	2.15	0.084	2.50	0.0038
7x0.68	2.04	0.080	2.50	0.0038
1x1.78	1.78	0.070	2.50	0.0038
30x0.25	1.60	0.062	1.50	0.0023
7x0.52	1.56	0.061	1.50	0.0023
1x1.4	1.40	0.055	1.50	0.0023
32x0.20	1.35	0.053	1.00	0.0015
7x0.43	1.29	0.050	1.00	0.0015
1x1.15	1.15	0.045	1.00	0.0015
42x0.15	1.20	0.047	0.75	0.0011
28x0.20	1.15	0.045	0.75	0.0011
1x1.0	1.00	0.039	0.75	0.0011
28x0.15	0.95	0.037	0.50	$7.7x10^{-4}$
16x0.20	0.90	0.035	0.50	$7.7x10^{-4}$
1x0.80	0.80	0.031	0.50	$7.7x10^{-4}$
7x0.25	0.75	0.029	0.34	$5.2x10^{-4}$
1x0.60	0.60	0.023	0.28	$4.3x10^{-4}$
14x0.15	0.75	0.029	0.25	$3.8x10^{-4}$
7x0.20	0.65	0.023	0.22	$3.4x10^{-4}$
18x0.10	0.50	0.019	0.14	$2.1x10^{-4}$
14x0.10	0.40	0.015	0.11	$1.7x10^{-4}$
21x0.07	0.40	0.015	0.09	$1.3x10^{-4}$
14x0.10	0.40	0.015	0.09	$1.3x10^{-4}$

Note: [1)] not included in the standard

Maximum current rating for conductor

Maximum current on insulated conductors up to an ambiant temperature of 30° C (from VDE 0100, parts 430 and 532 as well as other VDE regulations).

Nominal section mm^2	Group 2 Intens. max. A	Group 3 Intens. max. A
0.08	1.0	1.5
0.14	2.0	3.0
0.25	4.0	5.0
0.34	6.0	8.0
0.50	9.0	12.0
0.75	12.0	15.0
1.00	15.0	19.0
1.50	18.0	24.0
2.50	26.0	32.0

Group 2 Multi-conductor, e. g. solid cable under sheath, shielded cable, lead-sheath cables, …
Group 3 Single conductor and single conductor cable laid on open air in a way to leave at least a space between them equal to their diameter

Some formulae

Resistance R of a conductor: $R = \rho \bullet \frac{l}{[\Omega]\ A}$

Where: ρ = conductor resistivity
l = conductor length
A = conductor cross-section

Impedance of coaxial line: $Z = \frac{138}{\sqrt{\varepsilon_r}} \bullet \log \frac{D}{d}\ [\Omega]$

ε_r = dielectric constant
D = dielectric outer diameter
d = center conductor outer diameter

Signal attenuation: Attenuation $= 20 \bullet \log \frac{U_1}{U_2}\ [dB]$

U_1 = input signal voltage
U_2 = output signal voltage

Conversion of some units:

millimeters into inches:	1 mm = 0.0394 in
inches into millimeters:	1 in = 25.4 mm
centimeters into feet:	1 cm = 0.0328 ft
feet (12 in) into centimeters:	1 ft = 30.48 cm
square centimeters into square inches:	1 cm^2 = 0.155 sq in
square inches into square centimeters:	1 sq in = 6.4516 cm^2
bar into pounds per square inch:	1 bar = 14.51 psi
bar into Pascal:	1 bar = 10^5 Pa
°C into °F:	°F = °C•1.8 + 32
newtonmeter (Nm) into inch pound (in•lb)	1 Nm = 8.85 in•lb
mbar•l•s^{-1} into Torr•l•s^{-1}	1 mbar•l•s^{-1} = 1.33 Torr•l•s^{-1}

Product safety notice

PLEASE READ AND FOLLOW ALL INSTUCTIONS CAREFULLY AND CONSULT ALL RELEVENT NATIONAL AND INTERNATIONAL SAFETY REGULATIONS FOR YOUR APPLICATION.
IMPROPER HANDLING, CABLE ASSEMBLY, OR WRONG USE OF CONNECTORS CAN RESULT IN HAZARDOUS SITUATIONS.

1. **SHOCK AND FIRE HAZARD**
   Incorrect wiring, the use of damaged components, presence of foreign objects (such as metal debris), and / or residue (such as cleaning fluids), can result in short circuits, overheating, and / or risk of electric shock.
   Mated components should never be disconnected while live as this may result in an exposed electric arc and local overheating, resulting in possible damage to components.

2. **HANDLING**
   Connectors and their components should be visually inspected for damage prior to installation and assembly. Suspect components should be rejected or returned to the factory for verification.
   Connector assembly and installation should only be carried out by properly trained personnel. Proper tools must be used during installation and / or assembly in order to obtain safe and reliable performance.

3. **USE**
   Connectors with exposed contacts should never be live (or on the current supply side of a circuit). Under general conditions voltages above 30 VAC and 42 VDC are considered hazardous and proper measures should be taken to eliminate all risk of transmission of such voltages to any exposed metal part of the connector.

4. **TEST AND OPERATING VOLTAGES**
   The maximum admissible operating voltage depends upon the national or international standards in force for the application in question. Air and creepage distances impact the operating voltage; reference values are indicated in the catalog however these may be influenced by PC board design and / or wiring harnesses.
   The test voltage indicated in the catalog is 75% of the mean breakdown voltage; the test is applied at 500 V/s and the test duration is 1 minute.

5. **CE MARKING**
   CE Marking is applied to a complete product or device, and implies that the device complies with one or several European safety directives.
   CE Marking can not be applied to electromechanical components such as connectors.

6. **PRODUCT IMPROVEMENTS**
   The LEMO Group reserves the right to modify and improve to our products or specifications without providing prior notification.